

# PRODUCT CATALOGUE

## PRESSURE TRANSMITTER





# PRESSURE AT THE HIGHEST LEVEL

„Successful medium-sized companies are not successful because they are active in many areas, but rather because they concentrate on one area and do it better than anyone else“

This is our philosophy. That's why BDESENSORS has concentrated on electronic pressure measurement technology from the beginning.

With our unremitting product and quality strategy we have been successful in becoming a major player on the world market for electronic pressure sensing devices within a few years.



With 260 employees at 4 locations in Germany, the Czech Republic, Russia and China BD|SENSORS has solutions from 0.1 mbar to 6000 bar:

- pressure sensors, pressure transducers  
pressure transmitters
- electronic pressure switches
- pressure measuring devices with display and  
switching outputs
- hydrostatic level probes

Two pressure transmitters and a submersible probe, based on a stainless steel silicon sensor were the beginning. Today the range extends to more than 70 standard products, from economical OEM devices to high-end products with HART® communication or field bus interface.

In addition we have developed hundreds of customer-specific applications, underlining the competence and flexibility of BD|SENSORS. The excellent price/performance ratio of our products is proof of the fact that we are able to meet the toughest demand: Being a problem-solver for our customers.

For large production batches as well as for small production numbers, no matter for what medium or external factors, with almost any mechanical or electrical connection - we solve your problem

**flexibly, quickly and cost-efficiently.**

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	stainless steel sensor	ceramic sensor	DMS	accuracy (FSQ) <sup>1</sup>	nominal pressure [bar]	options / special characteristics	pressure port / process connection							certificates	page
							inch and NPT threaded	inch thread flush	dairy pipe	Clamp (3A-certification)	Varivent® (3A-certification)	flange	DRD flange		
precision															
XMP i	•			0.1 %	0 ... 0.4 up to 0 ... 600	flameproof enclosure, cooling element up to 300°C	•	•				•	•	Ex, HART®	5-9
XMP ci		•		0.1 %	0 ... 0.06 up to 0 ... 20	flameproof enclosure	•	•				•	•	Ex, HART®	10-14
x act i	•			0.1 %	0 ... 0.4 up to 0 ... 40	hygienic version, cooling element up to 300°C			•	•	•	•	•	Ex, HART®, 3A	15-19
x act ci		•		0.1 %	0 ... 0.06 up to 0 ... 20	hygienic version		•	•	•	•	•	•	Ex, HART®	20-24
DMP 331Pi	•			0.1 %	0 ... 0.4 up to 0 ... 40	communication interface for adjustment of offset, span end damping		•	•	•				Ex	25-29
DMP 331i	•			0.1 %	0 ... 0.4 up to 0 ... 40	communication interface for adjustment of offset, span end damping	•							Ex	30-34
DMP 333i	•			0.1 %	0 ... 60 up to 0 ... 600	communication interface for adjustment of offset, span end damping	•							Ex	
industry															
DMP 343	•			0.35 %	0 ... 0.01 up to 0 ... 1	for non-aggressive gases	•							Ex, SIL, UL	35-39
DMP 331	•			0.35 %	0 ... 0.01 up to 0 ... 1	universal applications	•	•						Ex, SIL, UL	40-44
DMP 333	•			0.35 %	0 ... 60 up to 0 ... 600	universal applications	•							Ex, SIL, UL	45-49
DMP 339	•			0.35 %	0 ... 60 up to 0 ... 600	G 1/2" flush		•						Ex	50-53
DMP 335	•			0.5 %	0 ... 6 up to 0 ... 600	welded version	•							Ex, UL	54-58
DMP 334	•			0.35 %	0 ... 600 up to 0 ... 2.200	adjustability of span and offset	•							Ex, UL	59-62
DMP 304			•	0.5 %	0 ... 2,000 up to 0 ... 6,000	adjustability of span and offset	•							Ex	63-66
DMK 351		•		0.35 %	0 ... 0.04 up to 0 ... 20	diaphragm 99.9% Al2O3, pressure port PVDF	•							Ex	67-70
DMK 331		•		0.5 %	0 ... 0.4 up to 0 ... 600	pressure port PVDF for aggressive media	•							Ex, SIL, UL	71-75
DMP 457	•			0.35 %	0 ... 0.1 up to 0 ... 600		•	•						EX, DNV, GL, CCS	76-80
DMK 458		•		0.25 %	0 ... 0.04 up to 0 ... 20	diaphragm 99.9% Al2O3, seawater resistant pressure port	•							EX, DNV, GL, CCS	81-85
DMK 457		•		0.5 %	0 ... 0.4 up to 0 ... 600	seawater resistant pressure port	•							EX, DNV, GL, CCS	86-89
DMP 331 P	•			0.35 %	0 ... 0.1 up to 0 ... 40	hygienic version, cooling element up to 300°C		•	•	•				Ex, SIL, UL, 3A	90-94
DMK 331 P		•		0.5 %	0 ... 60 up to 0 ... 400	filling fluid with FDA approval, cooling element up to 300°C		•						Ex, SIL, UL	95-99
DMK 351 P		•		0.35 %	0 ... 0.04 up to 0 ... 20	diaphragm 99.9% Al2O3		•	•	•	•	•		Ex	100-104
OEM															
18.600 G	•			0.5 %	0 ... 0.1 up to 0 ... 6	for non-aggressive gases	•							UL	105-107
18.601 G	•			0.5 %	0 ... 0.1 up to 0 ... 6		•							UL	108-110
26.600 G		•		0.5 %	0 ... 1 up to 0 ... 400	oil and grease free version	•							UL	111-113
30.600 G		•		1 %	0 ... 1.6 up to 0 ... 250		•							UL	114-116
17.609 G	•			0.5 %	0 ... 6 up to 0 ... 60	welded version	•							UL	117-119
17.600 G	•			0.5 %	0 ... 6 up to 0 ... 600	welded version, suitable for oxygen	•							UL	120-122
special versions															
DMK 456		•		0.25 %	0 ... 0.04 up to 0 ... 20	diaphragm 99.9% Al2O3, seawater resistant pressure port	•					•		EX, DNV, GL, CCS	123-126
HU 300			•	0.5%	0 ... 5,000 psi up to 0 ... 15,000 psi	Hammer Union, pressure port WECO® 2"								Ex	127-131

<sup>1</sup> according to IEC 60770





## XMP i

### Precision Pressure Transmitter for the Process Industry with HART®-Communication

Stainless Steel Sensor

accuracy according to IEC 60770:  
0.1 % FSO

#### Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

#### Output signals

2-wire: 4 ... 20 mA  
others on request

#### Special characteristics

- ▶ turn-down 1:10
- ▶ two chamber aluminium die cast case or stainless field housing
- ▶ internal or flush welded diaphragm
- ▶ HART®-communication
- ▶ IS-version: Ex ia = intrinsically safe for gases and dusts

#### Optional versions

- ▶ IS-version: Ex d = flameproof enclosure
- ▶ integrated display and operating module
- ▶ special materials as Hastelloy® and Tantalum
- ▶ cooling element for media temperatures up to 300 °C

The process pressure transmitter XMP i has been especially designed for the process industry and measures vacuum, gauge and absolute pressure ranges of gases, steam, fluids up to 600 bar.

Different process connections such as threads and flanges with an internal or flush welded diaphragm are available and can be combined with a cooling element for media temperatures up to 300°C. The transmitter is as a standard equipped with HART®-communication; the customer can choose between a two chamber aluminum die cast case or a stainless field housing.

#### Preferred areas of use are



Oil and gas industry



Chemical and petrochemical industry



Energy Industry



Heavy Industry





**Pressure ranges<sup>1</sup>**

Nominal pressure gauge / abs. <sup>2</sup>	[bar]	0.4	1	2	4	10	20	40	100	200	400	600
Overpressure	[bar]	2	5	10	20	40	80	105	210	600	1000	1000
Burst pressure ≥	[bar]	3	7,5	15	25	50	120	210	420	1000	1250	1250

<sup>1</sup> On customer request we adjust the devices within the turn-down-possibility by software to the required pressure ranges.

<sup>2</sup> absolute pressure possible from 1 bar

**Vacuum ranges**

Nominal pressure gauge	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10
Overpressure	[bar]	2	5	10	20	40
Burst pressure ≥	[bar]	3	7,5	15	25	50

**Output signal / Supply**

Standard	2-wire: 4 ... 20 mA IS-intrinsically safe version with HART®-communication / V <sub>S</sub> = 12 ... 28 V <sub>DC</sub>
Option	IS version flameproof enclosure / V <sub>S</sub> = 13 ... 28 V <sub>DC</sub>
Current consumption	max. 25 mA

**Performance**

Accuracy <sup>3</sup>	≤ ± 0.1 % FSO	The accuracy is calculated as follows ≤ 0.1 + 0.015 x (turn-down - 5) % FSO e.g. turn-down 9: ≤ 0.1 + 0.015 x (9 - 5) % FSO = 0.16 % FSO
Performance after turn-down	- turn-down ≤ 1:5: no change - turn-down > 1:5:	
Permissible load	R <sub>max</sub> = [(V <sub>S</sub> - V <sub>S min</sub> ) / 0.02 A] Ω	load during HART® communication: R <sub>min</sub> = 250 Ω
Influence effects	supply: 0.05 % FSO / 10 V	permissible load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year at reference conditions	
Response time	100 msec – without consideration of electronic damping	measuring rate 10/sec
Adjustability	electronic damping: 0 ... 100 sec	offset 0 ... 90 % FSO; turn-down of span up to 1:10

<sup>3</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

**Thermal errors / Permissible temperatures**

Tolerance band <sup>4, 5</sup>	≤ 0.2 % FSO x turn-down (in compensated range -20 ... 85 °C)		
Permissible temperatures <sup>6</sup>	medium: -40 ... 125 °C for filling fluid silicon oil	without display:	environment: -40 ... 80 °C storage: -40 ... 80 °C
	-10 ... 125 °C for filling fluid food compatible oil	with display:	environment: -20 ... 70 °C storage: -30 ... 80 °C
Permissible temperature medium for cooling element 300°C	filling fluid silicon oil	overpressure: -40 ... 300 °C	low pressure: -40 ... 150 °C
	filling fluid food compatible oil	overpressure: -10 ... 250 °C	low pressure: -10 ... 150 °C

<sup>4</sup> an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions

<sup>5</sup> for flange- and DRD-version: tolerance band offset ≤ ± 1.6 % FSO / tolerance band span ≤ ± 0.6 % FSO

<sup>6</sup> max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C (without cooling element).

**Electrical protection**

Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

**Mechanical stability**

Vibration	5 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6
Shock	100 g / 11 msec	according to DIN EN 60068-2-27

**Filling fluids**

Standard	silicon oil
Options for process connections	food compatible oil (with FDA approval) (Mobil DTE FM 32; Category Code: H1; NSF Registration No.: 130662) Halocarbon and others on request

**Materials**

Pressure port	stainless steel 1.4404 (316L)
Housing	aluminium die cast, powder-coated or stainless steel 1.4404 (316L)
Cable gland	brass, nickel plated
Viewing glass	laminated safety glass
Seals (media wetted)	thread: standard: FKM option: FFKM (min. permissible temperature from -15 °C, possible for nominal pressure ranges P <sub>N</sub> ≤ 100 bar); others on request option: welded version for pressure ports according to EN 837 with P <sub>N</sub> between 1 and 40 bar DRD and flange: none, not included in the scope of delivery
Diaphragm	
Standard	stainless steel 1.4435 (316 L)
Options for process connections	Hastelloy® C-276 (2.4819), Tantalum (possible from 1 bar) on request
Media wetted parts	pressure port, seal, diaphragm

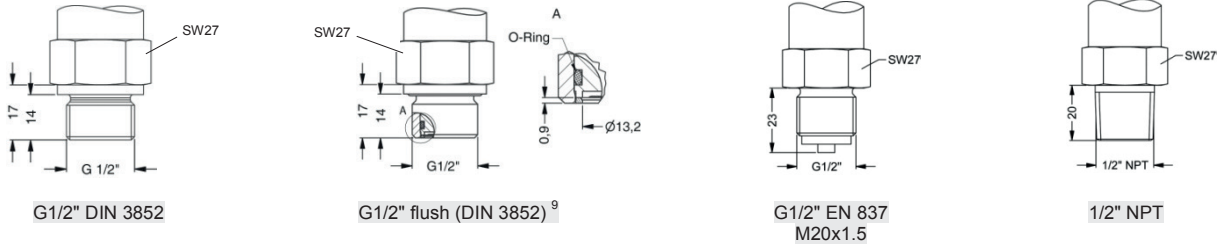


<sup>7</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar

**BD|SENSORS** [www.bdsensors.com](http://www.bdsensors.com)

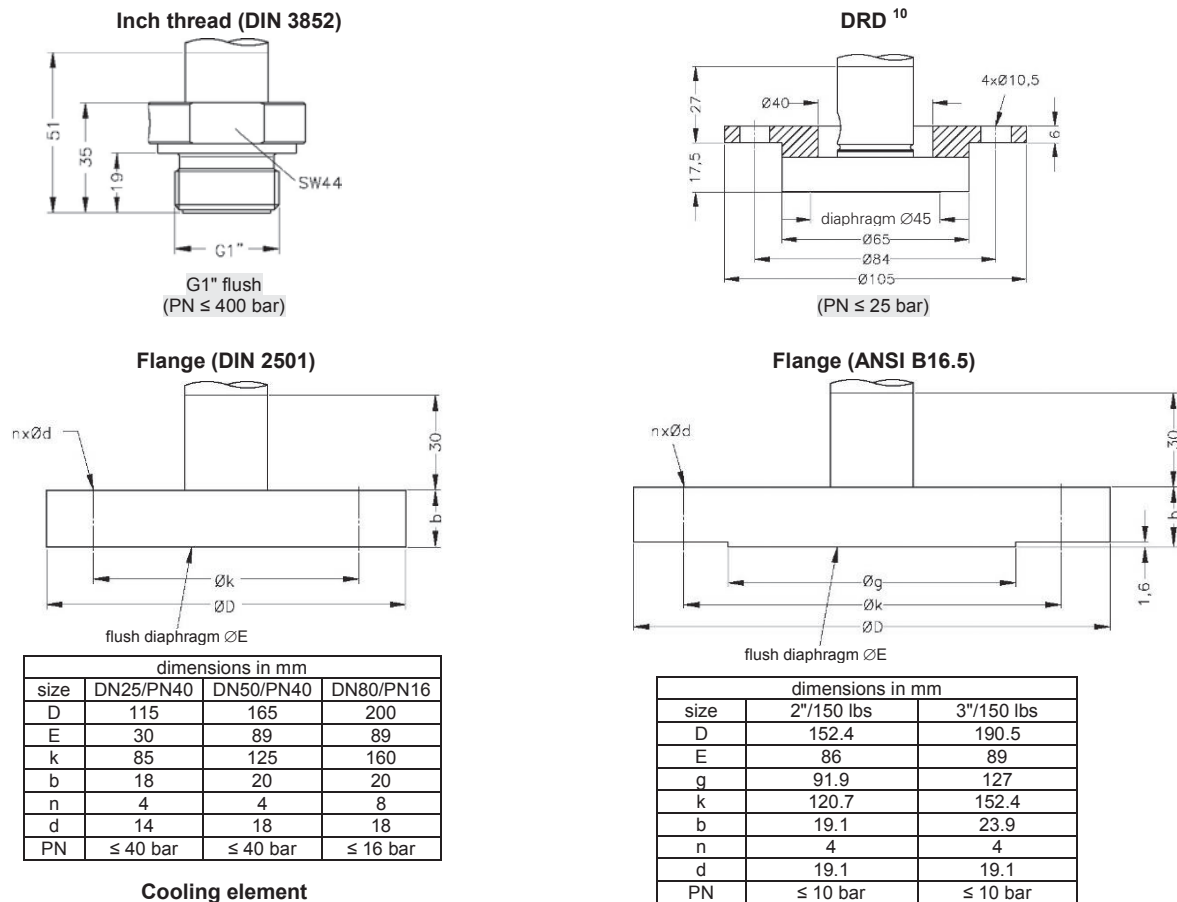


## Standard pressure ports (dimensions in mm)

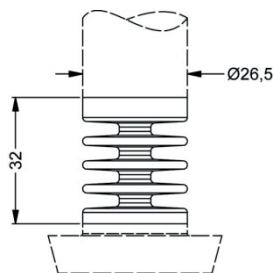


<sup>9</sup> not possible for vacuum and nominal pressure ranges > 40 bar

## Process connections up to 40 bar (dimensions in mm)



## Cooling element



temperature range	300° C
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<sup>10</sup> mounting flange is included in the delivery (already pre-assembled)

HART® is a registered trade mark of HART Communication Foundation; Hastelloy® is a brand name of Haynes International Inc. Windows® is a registered trade mark of Microsoft Corporation



*This document contains product specifications; properties are not guaranteed. Detailed information about options are defined in the datasheet.  
Subject to change without notice.*





# XMP ci

## Process Pressure Transmitter with HART®-communication

Ceramic Sensor

accuracy according to IEC 60770:  
0.1 % FSO

### Nominal pressure

from 0 ... 60 mbar up to 0... 20 bar

### Output signals

2-wire: 4 ... 20 mA  
others on request

### Special characteristics

- ▶ turn-down 1:5
- ▶ two chamber aluminium die cast case or stainless field housing
- ▶ internal or flush mounted capacitive ceramic sensor
- ▶ HART®-communication
- ▶ IS-version:  
Ex ia = intrinsically safe version
- ▶ diaphragm Al<sub>2</sub>O<sub>3</sub> 99.9 %

### Optional versions

- ▶ IS-version: Ex d = flameproof enclosure
- ▶ with integrated display and operating module
- ▶ several process connections (thread, flange, DRD etc.)

The process pressure transmitter XMP ci measures the pressure of gases, steam and fluids. The special-developed capacitive ceramic sensor for this transmitter has a high overpressure capability and excellent media stability.

Several process connections e.g. thread or flange are available. The transmitter is as a standard equipped with HART®-communication, the customer can choose between a two chamber aluminium die cast case or a stainless field housing.

### Preferred areas of use are



Oil and gas industry



Chemical and petrochemical industry

### Preferred using in



Fuel and Oil



aggressive Media



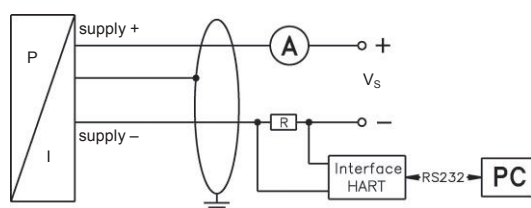


Pressure ranges <sup>1</sup>									
Nominal pressure gauge	[bar]	0.06	0.16	0.4	1	2	5	10	20
Overpressure	[bar]	2	4	6	8	15	25	35	45
Permissible vacuum	[bar]	-0.2	-0.3	-0.5			-1		
<sup>1</sup> On customer request we adjust the devices by software to the required pressure ranges. Within the turn-down-possibility (starting at 0.02 bar).									
Output signal / Supply									
Standard	2-wire: 4 ... 20 mA intrinsically safe version with HART®-communication / V <sub>S</sub> = 12 ... 28 V <sub>DC</sub>								
Option	IS version flameproof enclosure / V <sub>S</sub> = 13 ... 28 V <sub>DC</sub>								
Current consumption	max. 25 mA								
Performance									
Accuracy <sup>2</sup>	nominal pressure < 1 bar: ≤ ± 0.2 % FSO								
	nominal pressure ≥ 1 bar: ≤ ± 0.1 % FSO								
	for nominal pressure ranges: from 0.06 bar up to 0.4 bar					≤ ± (0.2 + (TD-1) x 0.02) % FSO			
	for nominal pressure ranges: from 1 bar up to 20 bar					≤ ± (0.1 + (TD-1) x 0.01) % FSO			
	with turn-down = nominal pressure range / adjusted range								
Permissible load	R <sub>max</sub> ≤ [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω					load during HART®-communication: R <sub>min</sub> = 250 Ω			
Influence effects	supply: 0.05 % FSO / 10 V					permissible load: 0.05 % FSO / kΩ			
Long term stability	≤ ± 0.1 % FSO / year								
Response time	200 msec – without consideration of electronic damping					measuring rate 5/sec			
Adjustability	electronic damping: 0 ... 100 sec								
	offset 0 ... 80 % FSO								
	turn-down of span: max. 1:5 (span min. 0.02 bar)								
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)									
Thermal errors / Permissible temperatures									
Thermal error	≤ ± (0.02 x turn-down) % FSO / 10 K in compensated range -20 ... 80 °C								
Permissible temperatures <sup>3</sup>	without display:		medium: -25 ... 125 °C		environment: -40 ... 70 °C		storage: -40 ... 80° C		
	with display:		medium: -25 ... 125 °C		environment: -20 ... 70 °C		storage: -30 ... 80° C		
<sup>3</sup> for pressure port of PVDF the minimum permissible temperature is -30°C									
Electrical protection									
Short-circuit protection	permanent								
Reverse polarity protection	no damage, but also no function								
Electromagnetic compatibility	emission and immunity according to EN 61326								
Mechanical stability									
Vibration	5 g RMS (20 ... 2000 Hz)								
Shock	100 g / 11 msec								
Materials									
Pressure port	stainless steel 1.4404 (316L)								
Standard									
Optionally for G1 1/2" flush	PVDF								
Housing	aluminium die cast, powder-coated or stainless steel 1.4404 (316L)								
Cable gland	brass, nickel plated								
Viewing glass	laminated safety glass								
Seals (media wetted)	FKM (permissible temperature: -25 ... 125 °C) EPDM (permissible temperature: -40 ... 125 °C) others on request								
Diaphragm	ceramics Al <sub>2</sub> O <sub>3</sub> 99.9 %								
Media wetted parts	pressure port, seal, diaphragm								
Explosion protection									
Approval AX12-XMP ci (intrinsically safe version)	IBExU 05 ATEX 1106 X stainless steel field housing: zone 0/1 <sup>4</sup> : II 1/2G Ex ia IIC T4 Ga/Gb / II 1D Ex ia IIIC T85 °C Da aluminium die cast case: zone 1: II 2G Ex ia IIB T4 Gb / II 1D Ex ia IIIC T85 °C Da								
Safety techn. maximum values	U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> = 0 nF, L <sub>i</sub> = 0 μH, C <sub>GND</sub> = 27 nF								
Approval AX17-XMP ci (flameproof enclosure)	IBExU 12 ATEX 1045 X aluminium die cast case: zone 1: II 2G Ex d IIC T5 Gb								
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar								
	in zone 1: -25 ... 70° C (intrinsically safe version); -20 ... 70 °C (flameproof enclosure)								
<sup>4</sup> The designation depends on the nominal pressure range. Nominal pressure ranges ≤ 60 mbar are marked with „2G“. For nominal pressure ranges > 60 mbar and < 10 bar see note under item 17 in the EC type-examination certificate!									

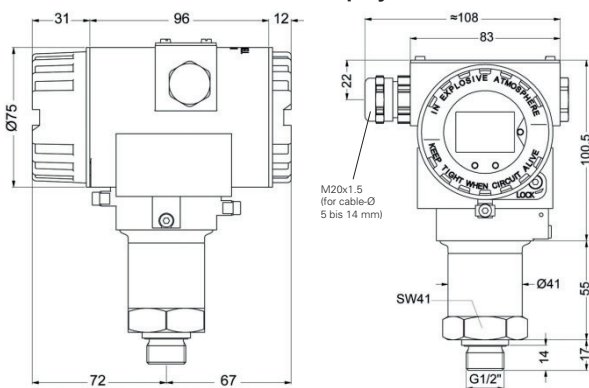


**Miscellaneous**

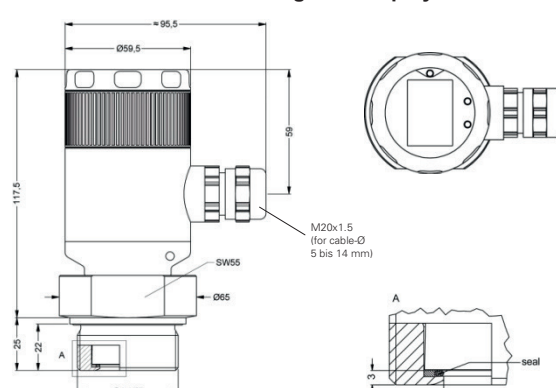
Display (optionally)	LC-display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication $\pm 9999$ ; 8-digit 14-segment additional display, digit height 5 mm; 52-segment bargraph; accuracy $0.1\% \pm 1$ digit
Ingress protection	IP 67
Installation position	any
Weight	min. 400 g (depending on housing and mechanical connection)
Operational life	$> 100 \times 10^6$ pressure cycles
CE-conformity	EMC Directive: 2004/108/EC

**Wiring diagram****Pin configuration**

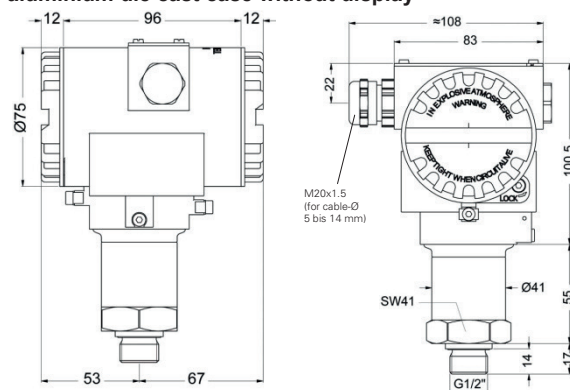
Electrical connections	aluminium die cast case: terminal clamps (clamp section: 2.5 mm <sup>2</sup> )	stainless steel field housing: terminal clamps (clamp section: 1.5 mm <sup>2</sup> )
Supply +	IN+	IN+
Supply -	IN-	IN-
Test	Test	-
Shield	⏏	⏏

**Housing designs <sup>5</sup> (dimensions in mm)****aluminium die cast case with display**

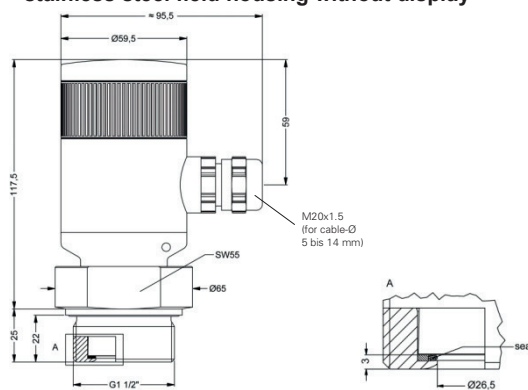
G1/2" DIN 3852

**stainless steel field housing with display**

G1 1/2" flush DIN 3852

**aluminium die cast case without display**

G1/2" DIN 3852

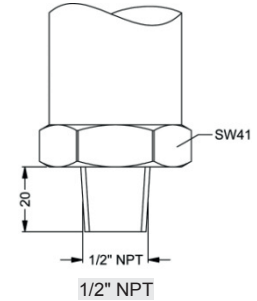
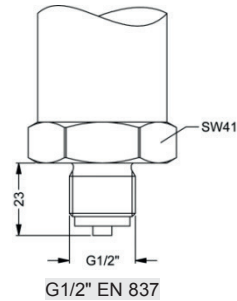
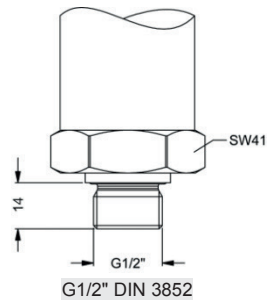
**stainless steel field housing without display**

G1 1/2" flush DIN 3852

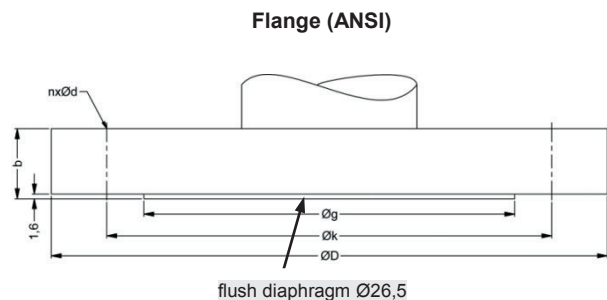
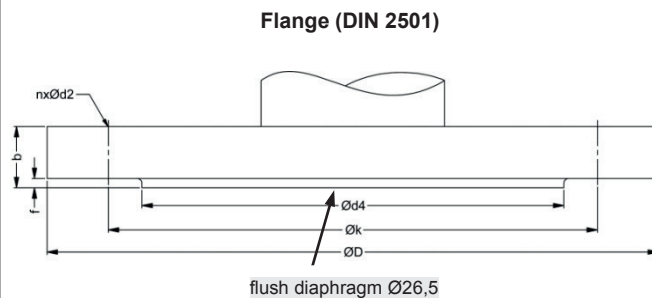
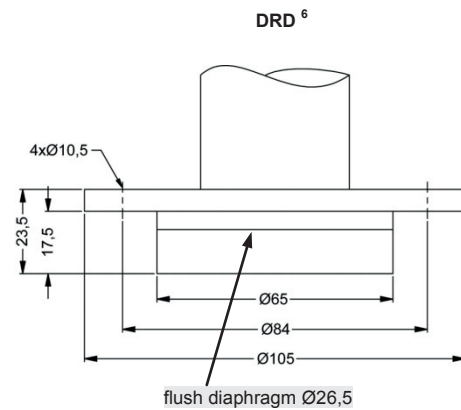
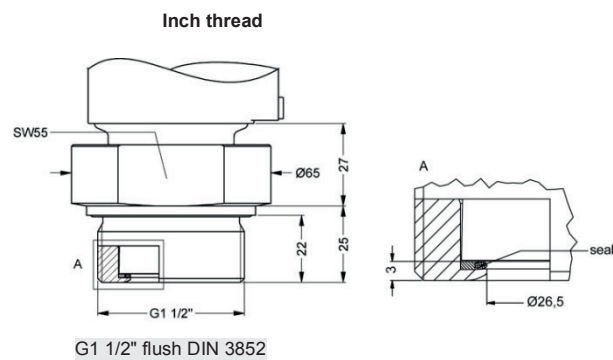
<sup>5</sup> aluminium die cast case is horizontally rotatable as standard



### Standard pressure ports (dimensions in mm)



### Process connections (dimensions in mm)



dimensions in mm			
size	DN25	DN50	DN80
D	115	165	200
k	85	125	160
d4	68	102	138
b	18	20	20
f	2	3	3
n	4	4	8
d2	14	18	18
P <sub>N</sub>	≤ 40 bar	≤ 40 bar	≤ 16 bar

dimensions in mm		
size	2"/150 lbs	3"/150 lbs
D	152.4	190.5
g	91.9	127
k	120.7	152.4
b	19.1	23.9
n	4	4
d	19.1	19.1
P <sub>N</sub>	≤ 10 bar	≤ 10 bar

<sup>6</sup> mounting flange is included in the delivery (already pre-assembled)  
HART<sup>®</sup> is a registered trade mark of HART Communication Foundation;  
Windows<sup>®</sup> is a registered trade mark of Microsoft Corporation



XMP ci		<div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div>																															
Pressure																																	
	gauge	5	1	E																													
Input																																	
	[bar]																																
	0.06				0	6	0	0																									
	0.16				1	6	0	0																									
	0.4				4	0	0	0																									
	1				1	0	0	1																									
	2				2	0	0	1																									
	5				5	0	0	1																									
	10				1	0	0	2																									
	20				2	0	0	2																									
	customer				9	9	9	9																									
Design																																	
Aluminium die cast case																																	
	with display					A	0																										
	without display					A	N																										
Stainless steel field housing																																	
	with display					F	V																										
	without display					F	N																										
	customer					9	9																										
Output																																	
	Intrinsic safety 4 ... 20 mA / 2-wire with HART®-communication							I																									
	Intrinsic safety d 4 ... 20 mA / 2-wire (flameproof enclosure) with HART®-communication <sup>1</sup>							G																									
	customer							9																									
Accuracy																																	
	0.1 %							1																									
	customer							9																									
Electrical connection																																	
	terminal clamp alu housing							A	K	0																							
	terminal clamp field housing							8	8	0																							
	customer							9	9	9																							
Mechanical connection																																	
standard pressure connections:																																	
	G1/2" DIN 3852							1	0	0																							
	G1/2" EN 837							2	0	0																							
	1/2" NPT							N	0	0																							
process connections:																																	
	G 1 1/2" DIN flush (DIN 3852)							M	0	0																							
	Flange DN 25 / PN 40 (DIN 2501)							F	2	0																							
	Flange DN 50 / PN 40 (DIN 2501)							F	2	3																							
	Flange DN 80 / PN 16 (DIN 2501)							F	1	4																							
	Flansch DN 2" / 150 lbs (ANSI B16.5) <sup>2</sup>							F	3	2																							
	Flansch DN 3" / 150 lbs (ANSI B16.5) <sup>2</sup>							F	3	3																							
	DRD Ø 65 mm <sup>3</sup>							D	R	D																							
	customer							9	9	9																							
Diaphragm																																	
	Ceramics Al <sub>2</sub> O <sub>3</sub> 99,9%							C																									
	customer							9																									
Seals																																	
	FKM <sup>4</sup>							1																									
	EPDM <sup>4</sup>							3																									
	customer							9																									
Pressure port																																	
standard:																																	
	Stainless steel 1.4404 (316L)							1																									
option for G 1 1/2" flush:																																	
	PVDF <sup>4</sup>							B																									
	customer							9																									
Special version																																	
	standard																																
	customer																																

⚠ if setting range shall be different from nominal range please specify in your order

<sup>1</sup> only possible in combination with aluminium die cast case

<sup>2</sup> 2"/150 lbs and 3"/150 lbs only possible for nominal pressure ranges PN ≤ 10 bar

<sup>3</sup> mounting flange is included in the delivery (already pre-assembled)

<sup>4</sup> permissible temperature FKM -25 ... 125 °C, EPDM -40 ... 125 °C, PVDF -30 ... 125 °C

HART® is a registered trade mark of HART Communication Foundation; Varivent® is a brand name of GEA Tuchenhausen GmbH

This document contains product specifications; properties are not guaranteed. Detailed information about options are defined in the datasheet.  
Subject to change without notice.





# x|act i

## Precision Pressure Transmitter For Food / Beverage And Pharmaceutical Industry And Biotechnology

Stainless Steel Sensor

accuracy according to IEC 60770:  
0.1 % FSO

### Nominal pressure

from 0 ... 400 mbar up to 0 ... 40 bar

### Output signals

2-wire: 4 ... 20 mA  
others on request

### Special characteristics

- ▶ turn-down 1:10
- ▶ hygienic version
- ▶ flush welded diaphragm
- ▶ several process connections (G1" cone, Clamp, dairy pipe, etc.)
- ▶ integrated display and operating module

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dust
- ▶ HART®-communication
- ▶ cooling element for media temperatures up to 300 °C

The precise pressure transmitter x|act i has been especially designed for the food / beverage, pharmaceutical industry and biotechnology and measures vacuum, gauge and absolute pressure of gases, steam and fluids up to 40 bar.

Several process connections e.g. thread or hygienic versions like Varivent®, dairy pipe and Clamp with a flush welded diaphragm are available, which can be combined with a cooling element for media temperatures up to 300 °C. The robust stainless steel globe housing has a high ingress protection IP 67 and all characteristics for a residue-free and antibacterial cleaning.

### Preferred areas of use are



Food and Beverage



Pharmaceutical Industry

### Material and test certificates

- ▶ inspection certificate 3.1 according to EN 10204
- ▶ test report 2.2 according to EN 10204





**Pressure ranges<sup>1</sup>**

Nominal pressure gauge / abs.	[bar]	0.4	1	2	4	10	20	40
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure	[bar]	3	7,5	15	25	50	120	210

<sup>1</sup> higher pressure ranges on request; on demand we adjust the devices within the turn-down-possibility by software on the required pressure ranges<sup>2</sup> absolute pressure possible from 1 bar**Vacuum ranges**

Nominal pressure gauge	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10
Overpressure	[bar]	2	5	10	20	40
Burst pressure	[bar]	3	7,5	15	25	50

**Output signal / Supply**

Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 12 ... 30 V <sub>DC</sub>
Option	IS-protection: 2-wire: 4 ... 20 mA / V <sub>S</sub> = 12 ... 28 V <sub>DC</sub> IS-protection / HART®: 2-wire: 4 ... 20 mA with HART® communication / V <sub>S</sub> = 12 ... 28 V <sub>DC</sub>
Current consumption	max. 25 mA

**Performance**

Accuracy <sup>3</sup>	≤ ± 0.1 % FSO	The accuracy is calculated as follows
Performance after turn-down	- turn-down ≤ 1:5: no change - turn-down > 1:5:	≤ 0.1 + 0.015 x (turn-down - 5) % FSO e.g. turn-down 9: ≤ 0.1 + 0.015 x (9 - 5) % FSO = 0.16 % FSO
Permissible load	R <sub>max</sub> = [(V <sub>S</sub> - V <sub>S min</sub> ) / 0.02 A] Ω	load during HART® communication: R <sub>min</sub> = 250 Ω
Influence effects	supply: 0.05 % FSO / 10 V	permissible load: 0.05 % FSO / kΩ
Long term stability	≤ ± (0.1 x turn-down) % FSO / year at reference conditions	
Response time	100 msec – without consideration of electronic damping measuring rate 10/sec	
Adjustability	electronic damping: 0 ... 100 sec offset: 0 ... 90 % FSO	turn-down of span: max. 1:10

<sup>3</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)**Thermal effects (Offset and Span) / Permissible temperatures**

Tolerance band <sup>4,5</sup>	≤ ± 0.2 % FSO x Turn-Down
in compensated range	-20 ... 85 °C
Permissible temperatures <sup>6</sup>	medium: -40 ... 125 °C for filling fluid silicon oil -10 ... 125 °C for filling fluid food compatible oil environment: -20 ... 70 °C storage: -30 ... 80 °C
Permissible temperature medium for cooling element 300°C	filling fluid silicon oil overpressure: -40 ... 300 °C vacuum pressure: -40 ... 150 °C filling fluid food compatible oil overpressure: -10 ... 250 °C vacuum pressure: -10 ... 150 °C

<sup>4</sup> an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions<sup>5</sup> for flange-, Varivent-, DRD-version: tolerance band offset ≤ ± 1.6 % FSO / tolerance band span ≤ ± 0.6 % FSO<sup>6</sup> for vacuum ranges and absolute pressure the max. medium temperature is 70 °C;

max. temperature of the medium for nominal pressure gauge &gt; 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C (without cooling element).

**Electrical protection**

Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

**Mechanical stability**

Vibration	5 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6
Shock	100 g / 11 msec	according to DIN EN 60068-2-27

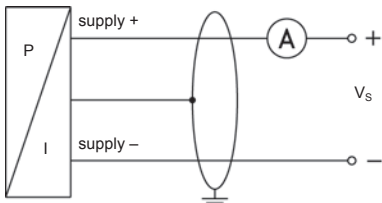
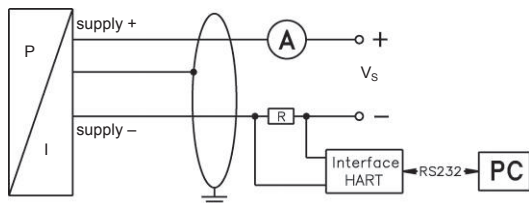
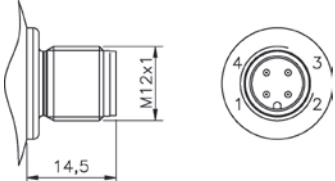
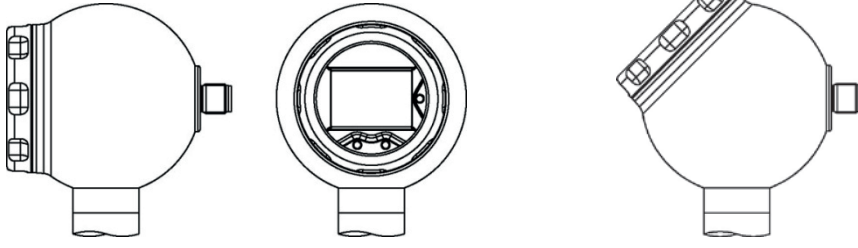
**Filling fluids**

Standard	silicon oil
Options	food compatible oil (with FDA approval) (Mobil DTE FM 32; Category Code: H1; NSF Registration No.: 130662) Halocarbon and others on request

**Materials**

Pressure port	G1" cone, Varivent®, dairy pipe und Clamp: DRD and flange:	stainless steel 1.4435 (316 L) stainless steel 1.4404 (316L)
Housing	stainless steel 1.4301 (304)	
Viewing glass	laminated safety glass	
Seals (media wetted)	none, not included in the scope of delivery	
Diaphragm		
Standard	stainless steel 1.4435 (316 L)	
Options	Hastelloy® C-276 (2.4819)	Tantalum (possible from 1 bar on) on request
Media wetted parts	pressure port, diaphragm, seal (if existing)	

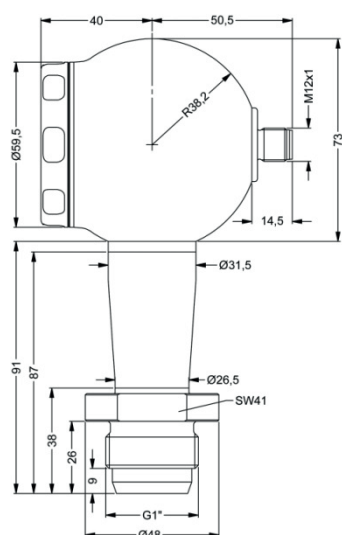


Explosion protection	
Approval AX12-x act i	IBExU 05 ATEX 1106 X zone 0: II 1G Ex ia IIC T4 Ga / II 1D Ex ia IIIC T85 °C Da
Safety technical maximum values	$U_i = 28 \text{ V}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i = 0 \text{ nF}$ , $L_i = 0 \text{ }\mu\text{H}$ , the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with $p_{\text{atm}}$ 0.8 bar up to 1.1 bar in zone 1: -25 ... 70 °C
Connecting cables (by factory)	capacitance: signal line/shield also signal line/signal line: 160 pF/m inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$
Miscellaneous	
Display	LC display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication $\pm 9999$ ; 8-digit 14-segment additional display, digit height 5 mm; 52-segement bargraph; accuracy $0.1\% \pm 1 \text{ digit}$
Ingress protection	IP 67
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position for $P_N \leq 2 \text{ bar}$ have to be specified in the order)
Weight	min. 400 g (depending on mechanical connection)
Operational life	> 100 x 10 <sup>6</sup> pressure cycles
CE-conformity	EMC Directive: 2004/108/EC
Wiring diagrams	
<p>2-wire-system (current)</p> 	<p>2-wire-system (current) HART®</p> 
Pin configuration	
Electrical connections	M12x1 (4-pin)
Supply +	1
Supply -	3
Shield	plug housing
Electrical connections (dimensions in mm)	
 <p>M12x1 (4-pin)</p>	
Designs <sup>7</sup>	
 <p>side display</p> <p>45° display</p>	
<sup>7</sup> all designs in combination with G1" cone in horizontal rotatable housing as standard; other mech. connections in rotatable housing on request	

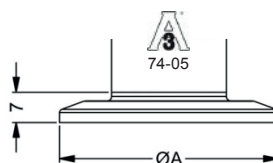


## Dimensions (in mm)

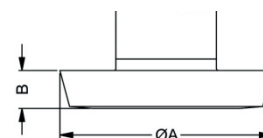
G1" cone



Clamp (DIN 32676)

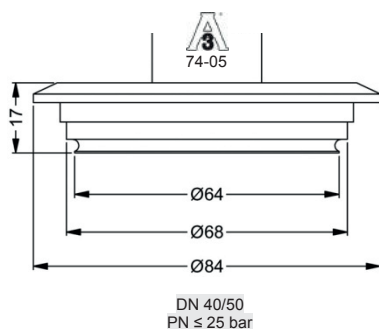


dimensions in mm				
size	3/4"	DN25	DN32	DN50
A	25	50.5	50.5	64
P <sub>N</sub> [bar]	≤ 8	≤ 16	≤ 16	≤ 16

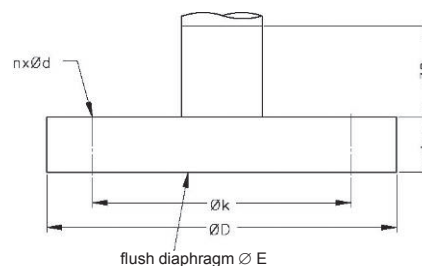
Dairy pipe <sup>7</sup> (DIN 11851)

dimensions in mm			
size	DN 25	DN 40	DN 50
A	44	56	68.5
B	10	10	11
P <sub>N</sub> [bar]	≤ 40	≤ 40	≤ 40

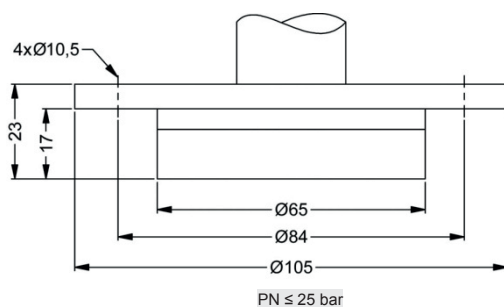
Varivent®



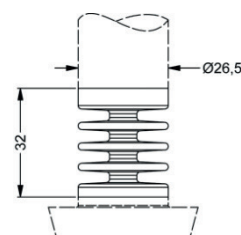
Flange (DIN 2501)



dimensions in mm			
size	DN25	DN50	DN80
D	115	165	200
E	30	89	89
k	85	125	160
b	18	20	20
n	4	4	8
d	14	18	18
PN [bar]	≤ 40	≤ 40	≤ 16

DRD <sup>8</sup>

Cooling element



temperature range	300 °C
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<sup>8</sup> cup nut resp. mounting flange is included in the delivery (already pre-assembled)

HART® is a registered trade mark of HART Communication Foundation; Hastelloy® is a trademark of Haynes International Inc.;

Varivent® is a trademark of GEA Tuchenhausen GmbH; Windows® is a registered trade mark of Microsoft Corporation



x act i		[ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ]											
Pressure													
	gauge	5	1	1									
	absolute <sup>1</sup>	5	1	2									
Input													
	[bar]												
	0 ... 0.4	4	0	0	0								
	0 ... 1	1	0	0	1								
	0 ... 2	2	0	0	1								
	0 ... 4	4	0	0	1								
	0 ... 10	1	0	0	2								
	0 ... 20	2	0	0	2								
	0 ... 40	4	0	0	2								
	-0.4 ... 0.4	S	4	0	0								
	-1 ... 1	S	1	0	2								
	-1 ... 2	V	2	0	2								
	-1 ... 4	V	4	0	2								
	-1 ... 10	V	1	0	3								
	customer	9	9	9	9								consult
Design													
	side display					K	H						
	45° display					K	4						
Output													
	4 ... 20 mA / 2-wire					1							
	Intrinsic safety 4 ... 20 mA / 2-wire					E							
	Intrinsic safety 4 ... 20 mA / 2-wire					I							
	with HART®-communication												
	customer					9							consult
Accuracy													
	0.1 %					1							
Electrical connection													
	Male plug M12x1 (4-pin)					M	1	0					
	customer					9	9	9					consult
Mechanical connection													
	G1" cone					K	3	1					
	Clamp DN 25 / 1" (DIN 32676) / 3A					C	6	1					
	Clamp DN 32 / 1 1/2" (DIN 32676) / 3A					C	6	2					
	Clamp DN 50 / 2" (DIN 32676) / 3A					C	6	3					
	Clamp 3/4" (DIN 32676) / 3A					C	6	9					
	Dairy pipe DN 25 (DIN 11851) <sup>2</sup>					M	7	3					
	Dairy pipe DN 40 (DIN 11851) <sup>2</sup>					M	7	5					
	Dairy pipe DN 50 (DIN 11851) <sup>2</sup>					M	7	6					
	Varivent® DN 40/50 / 3A					P	4	1					
	Flange DN 25 / PN 40 (DIN 2501)					F	2	0					
	Flange DN 50 / PN 40 (DIN 2501)					F	2	3					
	Flange DN 80 / PN 16 (DIN 2501)					F	1	4					
	DRD Ø 65 mm <sup>2</sup>					D	R	D					
Diaphragm													
	Stainless steel 1.4435 (316L)							1					
	Hastelloy® C-276 (2.4819)							H					
	Tantalum <sup>3</sup>							T					consult
Seals													
	without							0					
Filling Fluids													
	silicon oil							1					
	food grade oil (FDA) / 3A							2					
	Halocarbon							C					consult
	customer							9					consult
Special version													
	standard								0	0	0		
	with cooling element up to 300°C / 3A								2	0	0		

⚠ if setting range shall be different from nominal range please specify in your order

<sup>1</sup> absolute pressure possible from 1 bar

<sup>2</sup> cup nut resp. mounting flange is included in the delivery (already pre-assembled)

<sup>3</sup> tantal diaphragm possible with nominal pressure ranges from 1 bar

HART® is a registered trade mark of HART Communication Foundation; Hastelloy® is a brand name of Haynes International Inc.

Varivent® is a brand name of GEA Tuchenhausen GmbH





## x|act ci

### Precision Pressure Transmitter for Food Industry, Pharmacy + Biotechnology

Ceramic Sensor

accuracy according to IEC 60770:  
0.1 % FSO

#### Nominal pressure

from 0 ... 60 mbar up to 0... 20 bar

#### Output signals

2-wire: 4 ... 20 mA  
others on request

#### Special characteristics

- ▶ Turn-Down 1:5
- ▶ hygienic version
- ▶ flush mounted, capacitive ceramic sensor
- ▶ several process connections (inch thread, Clamp, etc.)
- ▶ with integrated display and operating module
- ▶ diaphragm Al<sub>2</sub>O<sub>3</sub> 99.9 %

#### Optional versions

- ▶ IS-version:  
Ex ia = intrinsically safe version
- ▶ HART®-communication

The precise pressure transmitter x|act ci measures the pressure of gases, steam and fluids. The special-developed capacitive ceramic sensor for this transmitter, which can optionally be delivered in pure ceramic, has a high overpressure capability and excellent media stability.

Several process connections e.g. inch thread or hygienic versions like Varivent®, dairy pipe or Clamp are available. The robust stainless steel globe housing has a high ingress protection IP 67 and all characteristics for a residue-free and antibacterial cleaning.

#### Preferred areas of use are



Food Industry



Chemical and Petrochemical Industry



Laboratory Techniques

#### Preferred using in



Viscous and pasty media





Pressure ranges <sup>1</sup>									
Nominal pressure gauge	[bar]	0.06	0.16	0.4	1	2	5	10	20
Overpressure	[bar]	2	4	6	8	15	25	35	45
Permissible vacuum	[bar]	-0.2	-0.3	-0.5			-1		
<sup>1</sup> On customer request we adjust the devices by software on the required pressure ranges (within the turn-down-possibility; starting at 0.02 bar).									
Output signal / Supply									
Standard		2-wire: 4 ... 20 mA / V <sub>S</sub> = 12 ... 30 V <sub>DC</sub>							
Option									
IS-protection		2-wire: 4 ... 20 mA / V <sub>S</sub> = 12 ... 28 V <sub>DC</sub>							
IS-protection/ HART®		2-wire: 4 ... 20 mA with HART® communication / V <sub>S</sub> = 12 ... 28 V <sub>DC</sub>							
Current consumption		max. 25 mA							
Performance									
Accuracy <sup>2</sup>		nominal pressure < 1 bar: ≤ ± 0,2 % FSO							
		nominal pressure ≥ 1 bar: ≤ ± 0,1 % FSO							
		for nominal pressure ranges: from 0.06 bar up to 0.4 bar				≤ ± (0.2 + (TD-1) x 0.02) % FSO			
		for nominal pressure ranges: from 1 bar up to 20 bar				≤ ± (0.1 + (TD-1) x 0.01) % FSO			
		with turn-down = nominal pressure range / adjusted range							
Permissible load		R <sub>max</sub> ≤ [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω load during HART® communication: R <sub>min</sub> = 250 Ω							
Influence effects		supply: 0.05 % FSO / 10 V permissible load: 0.05 % FSO / kΩ							
Long term stability		≤ ± 0.1 % FSO / year							
Response time		200 msec – without consideration of electronic damping measuring rate 5/sec							
Adjustability		electronic damping: 0 ... 100 sec							
		offset: 0 ... 80 % FSO							
		turn-down of span: max. 1:5 (span min. 0.02 bar)							
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)									
Thermal errors / Permissible temperatures									
Thermal error		≤ ± (0.02 x turn-down) % FSO / 10 K in compensated range -20 ... 80 °C							
Permissible temperatures		medium: -25 ... 125 °C environment: -20 ... 70 °C storage: -30 ... 80 °C							
Electrical protection									
Short-circuit protection		permanent							
Reverse polarity protection		no damage, but also no function							
Electromagnetic compatibility		emission and immunity according to EN 61326							
Mechanical stability									
Vibration		5 g RMS (20 ... 2000 Hz)							
Shock		100 g / 11 msec							
Materials									
Pressure port		inch thread, DRD and flange version, Varivent®, dairy pipe and clamp: stainless steel 1.4404 (316L)							
		optionally for G1 1/2" flush (DIN 3852): PVDF							
Housing		stainless steel 1.4301 (304)							
Viewing glass		laminated safety glass							
Seals		FKM (permissible temperature: -25 ... 125 °C)							
		EPDM others on request							
Diaphragm		ceramics Al <sub>2</sub> O <sub>3</sub> 99.9 %							
Media wetted parts		pressure port, seals, diaphragm							
Explosion protection									
Approval AX12-x act ci		IBExU05ATEX1106 X zone 0/1 <sup>3</sup> : II 1/2G Ex ia IIC T4 Ga/Gb / II 1D Ex ia IIIC T85 °C Da							
Safety technical maximum values		U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> = 0 nF, L <sub>i</sub> = 0 µH, the supply connections have an inner capacity of max. 27 nF to the housing							
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar ab zone 1: -25 ... 70 °C							
Connecting cables (by factory)		capacitance: signal line/shield also signal line/signal line: 160 pF/m							
		inductance: signal line/shield also signal line/signal line: 1 µH/m							
<sup>3</sup> The designation depends on the nominal pressure range. Nominal pressure ranges ≤ 60 mbar are marked with „2G“. For nominal pressure ranges > 60 mbar and < 10 bar see note under item 17 in the EC type-examination certificate!									

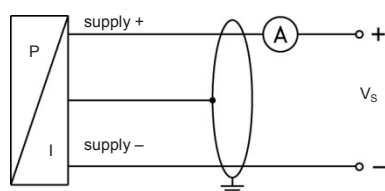


**Miscellaneous**

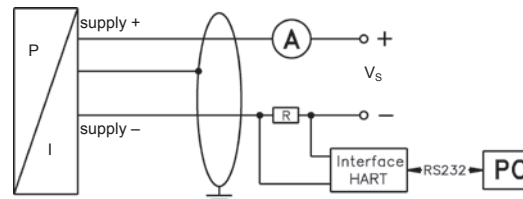
Display	LC-display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication $\pm 9999$ ; 8-digit 14-segment additional display, digit height 5 mm; 52-segment bargraph; accuracy $0.1\% \pm 1$ digit
Ingress protection	IP 67
Installation position	any
Weight	min. 400 g (depending on mechanical connection)
Operational life	$> 100 \times 10^6$ pressure cycles
CE-conformity	EMC Directive: 2004/108/EC

**Wiring diagram**

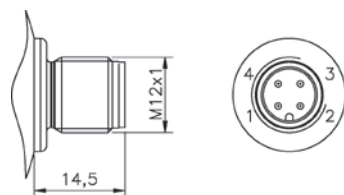
2-wire-system (current)



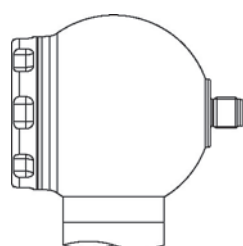
2-wire-system (current) HART®

**Pin configuration**

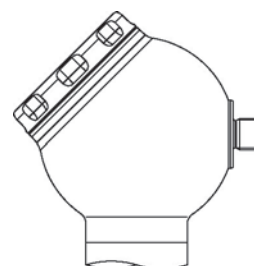
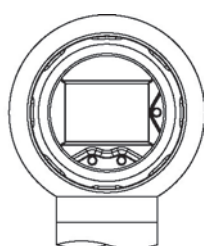
Electrical connections	M12x1 (4-pin)	cable colours (DIN 47100)
Supply +	1	wh (white)
Supply -	3	bn (brown)
Shield	plug housing	ye/gn (yellow / green)

**Electrical connections (in mm)**

M12x1 (4-pin)

**Designs <sup>4</sup>**

side display



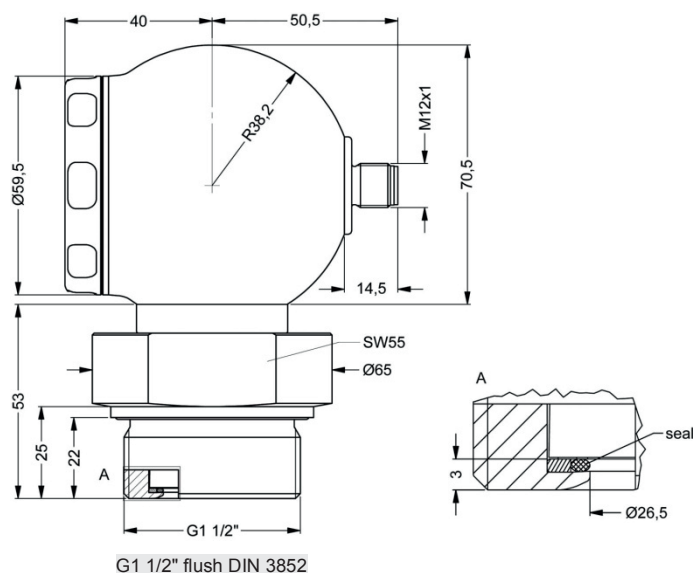
45° display

<sup>4</sup> all designs in combination with G1 1/2" flush in horizontal rotatable housing as standard;  
other mech. connections in rotatable housing on request

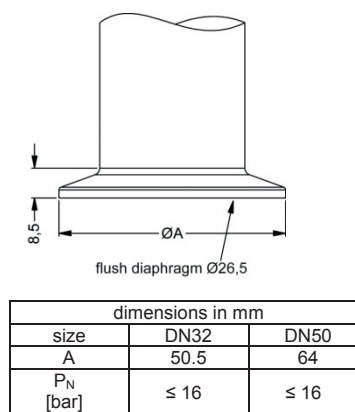


# Dimensions (in mm)

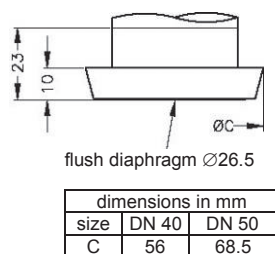
## Inch thread



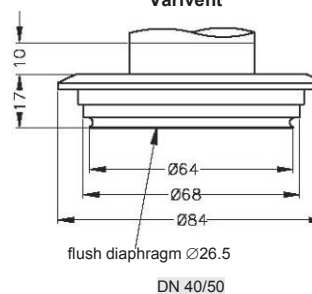
## Clamp (DIN 32676)



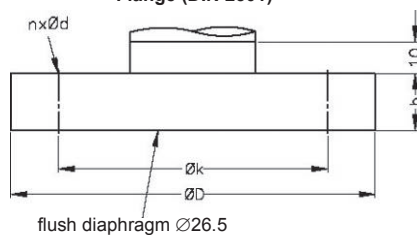
## Dairy pipe<sup>6</sup> (DIN 11851)



## Varivent®

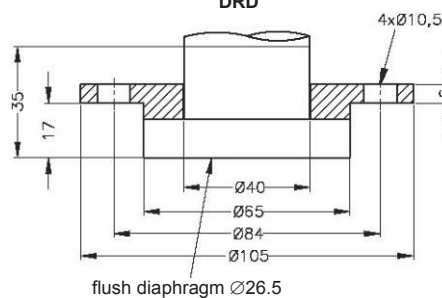


## Flange (DIN 2501)



dimensions in mm			
size	DN25	DN50/PN40	DN80
D	115	165	200
k	85	125	160
b	18	20	20
n	4	4	8
d	14	18	18
P <sub>N</sub>	≤ 40 bar	≤ 40 bar	≤ 16 bar

## DRD<sup>5</sup>



<sup>5</sup> cup nut for dairy pipe or mounting flange for DRD is included in the delivery (already pre-assembled)

HART® is a registered trade mark of HART Communication Foundation;

Varivent® is a trademark of GEA Tuchenhausen GmbH; Windows® is a registered trade mark of Microsoft Corporation



[illegible]

**⚠ if setting range shall be different from nominal range please specify in your order**

<sup>1</sup> cup nut resp. mounting flange is included in the delivery (already pre-assembled)

HART® is a registered trade mark of HART Communication Foundation; Varivent® is a brand name of GEA Tuchenhausen GmbH





# DMP 331Pi

## Precision Pressure Transmitter

pressure ports and  
process connections with  
flush welded stainless steel diaphragm

accuracy according to IEC 60770:  
0,1 % FSO

### Nominal pressure

from 0 ... 400 mbar up to 0 ... 40 bar

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

### Product characteristics

- ▶ excellent temperature response  
0.04 % FSO / 10K
- ▶ processing of the sensor signal using  
digital electronics
- ▶ process connections suitable for  
hygienic application
- ▶ vacuum resistant

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and  
dusts
- ▶ communication interface for adjustment  
of offset, span and damping

The precision pressure transmitter DMP 331Pi demonstrates the further development of well-tried industrial pressure transmitter DMP 331P.

The signal from the specially designed piezoresistive stainless steel sensor is processed by the newly developed digital electronic system, performing thus an active compensation of sensor-specific deviations such as hysteresis, thermal errors and non-linearity.

The temperature range of -40 ... 125 °C can be extended by the integration of a cooling element up to 300 °C.

### Preferred areas of use are



Laboratory techniques



Food and beverage



Pharmaceutical industry





Pressure ranges <sup>1</sup>								
Nominal pressure gauge / absolute <sup>2</sup>	[bar]	0.4	1	2	4	10	20	40
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure ≥	[bar]	3	7,5	15	25	50	120	210
Vacuum resistance		P <sub>N</sub> ≥ 1 bar: unlimited vacuum resistance P <sub>N</sub> < 1 bar: on request						
<sup>1</sup> On customer request we adjust the device within the turn-down-possibility by software on the required pressure range.								
<sup>2</sup> absolut pressure permissible from 1 bar								
Vacuum ranges								
Nominal pressure	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10		
Overpressure	[bar]	2	5	10	20	40		
Burst pressure ≥	[bar]	3	7.5	15	25	50		
Output signal / Supply								
Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 12 ... 36 V <sub>DC</sub>							
Option IS-protection	2-wire: 4 ... 20 mA / V <sub>S</sub> = 14 ... 28 V <sub>DC</sub>							
Options	2-wire: 4 ... 20 mA with communication interface <sup>3</sup>							
	3-wire: 0 ... 10 V / V <sub>S</sub> = 14 ... 30 V <sub>DC</sub> 0 ... 10 V with communication interface <sup>3</sup>							
<sup>3</sup> only possible with el. connection Binder series 723 (7-pin)								
Performance								
Accuracy <sup>4</sup>	IEC 60770: ≤ ± 0.1 % FSO							
performance after turn-down	no change of accuracy <sup>5</sup>							
- TD ≤ 1:5	for calculation use the following formula (for nominal pressure ranges ≤ 0.40 bar see note 5):							
- TD > 1:5	≤ ± [0.1 + 0.015 x turn-down] % FSO							
	with turn-down = nominal pressure range / adjusted range							
	e.g. with a turn-down of 1:10 following accuracy is calculated:							
	≤ ± (0.1 + 0.015 x 10) % FSO i.e. accuracy is ≤ ± 0.25 % FSO							
Permissible load	current 2-wire: R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S</sub> min) / 0.02 A] Ω voltage 3-wire: R <sub>min</sub> = 10 kΩ							
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ							
Long term stability	≤ ± (0.1 x turn-down) % FSO / year							
Response time	< 5 msec							
Adjustability	configuration of following parameters possible (interface / software necessary <sup>6</sup> ): - electronic damping: 0 ... 100 sec - offset: 0 ... 90 % FSO - turn down of span: max. 1:10							
<sup>4</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)								
<sup>5</sup> except nominal pressure ranges ≤ 0.40 bar; for these calculation of accuracy is as follows:								
≤ ± (0.1 + 0.02 x turn-down) % FSO e.g. turn-down of 1:3: ≤ ± (0.1 + 0.02 x 3) % FSO i.e. accuracy is ≤ ± 0.16 % FSO								
<sup>6</sup> software, interface, and cable have to be ordered separately (software appropriate for Windows® 95, 98, 2000, NT Version 4.0 or higher, and XP)								
Thermal effects <sup>7</sup> (Offset and Span) / Permissible temperatures								
Tolerance band [% FSO]	≤ ± (0.35 x turn-down)		in compensated range		-20 ... 80 °C			
TC, average [% FSO / 10 K]	≤ ± (0.035 x turn-down)		in compensated range		-20 ... 80 °C			
Permissible temperatures <sup>8</sup>	medium:		-40 ... 125 °C for filling fluid silicon oil -10 ... 125 °C for filling fluid food compatible oil					
	electronics / environment:		-25 ... 85 °C					
	storage:		-40 ... 100 °C					
	filling fluid silicon oil		overpressure: -40 ... 300 °C		vacuum: -40 ... 150 °C <sup>9</sup>			
Permissible temperature medium for cooling element 300°C	filling fluid food compatible oil		overpressure: -10 ... 250 °C		vacuum: -10 ... 150 °C <sup>9</sup>			
<sup>7</sup> an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions.								
<sup>8</sup> max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C								
<sup>9</sup> also for P <sub>abs</sub> ≤ 1 bar								
Electrical protection								
Short-circuit protection	permanent							
Reverse polarity protection	no damage, but also no function							
Electromagnetic compatibility	emission and immunity according to EN 61326							
Filling fluids								
Standard	silicon oil							
Options	food compatible oil with FDA approval (Mobil DTE FM 32; Category Code: H1; NSF Registration No.: 130662) others on request							
Mechanical stability								
Vibration (DIN EN 60068-2-6)	G 1/2": 20 g RMS (25 ... 2000 Hz);				others except G 1/2": 10 g RMS (25 ... 2000 Hz)			
Shock (DIN EN 60068-2-27)	G 1/2": 500 g / 1 msec;				others except G 1/2": 100 g / 1 msec			



Materials		
Pressure port	stainless steel 1.4404 (316 L)	others on request
Housing	stainless steel 1.4404 (316 L)	
Option compact field housing	stainless steel 1.4305 (303), cable gland brass, nickel plated	others on request
Seals (O-ring)	standard: FKM (recommended for medium temperatures $\leq 200\text{ }^{\circ}\text{C}$ ) option: FFKM (recommended for medium temperatures $> 200\text{ }^{\circ}\text{C}$ ) others on request	
	clamp and dairy pipe: without	
Diaphragm	standard: stainless steel 1.4435 (316L) option: Hastelloy® C-276 (2.4819) and Tantalum on request	
Media wetted parts	pressure port, diaphragm	

**Explosion protection (only for 4 ... 20 mA / 2-wire)**

Approval DX19-DMP 331Pi	IBExU 10 ATEX 1068 X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex iaD 20 T 85 °C
Safety technical max. values	$U_i = 28\text{ V}$ , $I_i = 93\text{ mA}$ , $P_i = 660\text{ mW}$ , $C_i \approx 0\text{ nF}$ , $L_i \approx 0\text{ }\mu\text{H}$ , the supply connections have an inner capacity of max. 27 nF to the housing
Max. permissible temperature	-20 ... 65 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

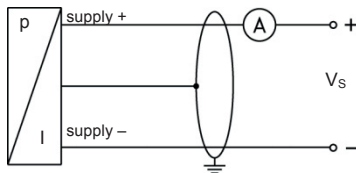
**Miscellaneous**

Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 200 g
Installation position	any <sup>10</sup>
Operational life	$> 100 \times 10^6$ pressure cycles
CE-conformity	EMC Directive: 2004/108/EC

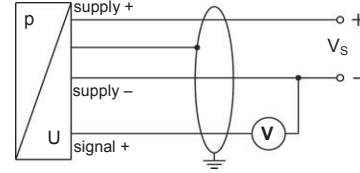
<sup>10</sup> Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges  $P_N \leq 1\text{ bar}$ .

**Wiring diagrams**

2-wire-system (current)

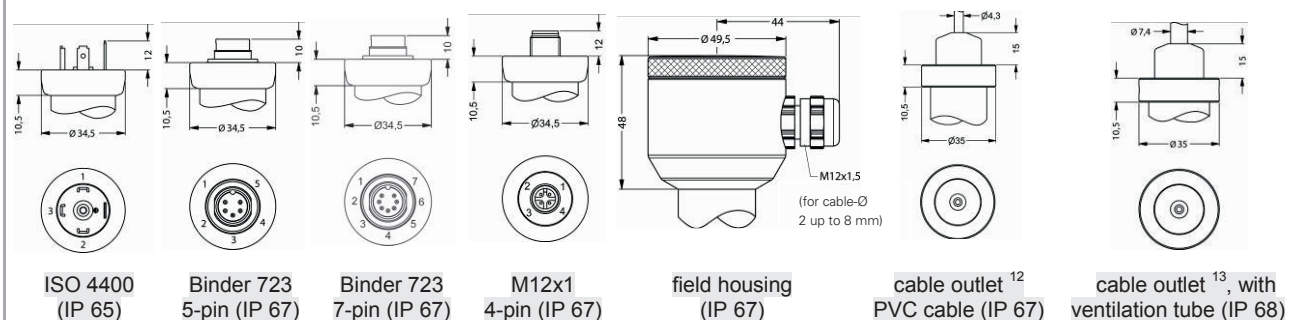


3-wire-system (voltage)

**Pin configuration**

Electrical connections	ISO 4400	Binder 723 (5-pin)	Binder 723 (7-pin)	M12x1/ metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	3	3	IN +	wh (white)
Supply -	2	4	1	1	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	6	-	OUT +	gr (green)
shield	ground pin	5	2	4		ye/gn yellow / green
Communication interface <sup>11</sup>						
RxD	-	-	4	-	-	-
TxD	-	-	5	-	-	-
GND	-	-	7	-	-	-

<sup>11</sup> may not be connected directly with the PC (the suitable adapter is available as accessory)

**Electrical connections (dimensions in mm)****standard option**

<sup>12</sup> standard: 2 m PVC cable (without ventilation tube, permissible temperature: -5 ... 70 °C)

<sup>13</sup> different cable types and lengths available, permissible temperature depends on kind of cable



Mechanical connection (dimensions in mm)

standard

connector ISO 4400

ca. 33

33

Ø34,5

139

91

Ø26,5

SW27

15

seal

G1/2"

G1/2" flush DIN 3852

option

connector ISO 4400

ca. 33

33

Ø34,5

143

91

Ø26,5

SW44

19

seal

G1"

Ø50

G1" flush DIN 3852

connector ISO 4400

ca. 33

33

Ø34,5

122

89

Ø26,5

ØA

ØB

dairy pipe (DIN 11851)

connector ISO 4400

ca. 33

33

Ø34,5

116

83

Ø26,5

ØA

ØB

Clamp (DIN 32676)

connector ISO 4400

ca. 33

33

Ø26,5

32

cooling element up to 300 °C

dimensions in mm			
size	DN 25	DN 40	DN 50
A	23	32	45
B	44	56	68.5
P <sub>N</sub> [bar]	≤ 40	≤ 40	≤ 25

dimensions in mm			
size	DN 25	DN 32	DN 50
A	23	32	45
B	50.5	50.5	64
P <sub>N</sub> [bar]	≤ 16	≤ 16	≤ 16

⇒ metric threads and others on request

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## DMP 331Pi

## Ordering Code

DMP 331Pi		[ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ] - [ ]											
<b>Pressure</b>													
	gauge	5	0	0									
	absolute <sup>1</sup>	5	0	1									
<b>Input</b>													
	[bar]												
	0.40 <sup>1</sup>	4	0	0	0								
	1.0	1	0	0	1								
	2.0	2	0	0	1								
	4.0	4	0	0	1								
	10	1	0	0	2								
	20	2	0	0	2								
	40	4	0	0	2								
	-0.40 ... 0.40	S	4	0	0								
	-1 ... 1	S	1	0	2								
	-1 ... 2	V	2	0	2								
	-1 ... 4	V	4	0	2								
	-1 ... 10	V	1	0	3								
	customer	9	9	9	9								consult
<b>Output</b>													
	4 ... 20 mA / 2-wire	1											
	Intrinsic safety 4 ... 20 mA / 2-wire	E											
	0 ... 10 V / 3-wire	3											
	customer	9											consult
<b>Accuracy</b>													
	0.1%	1											
	customer	9											consult
<b>Electrical connection</b>													
	Male and female plug ISO 4400	1	0	0									
	Male plug Binder series 723 (5-pin)	2	0	0									
	Male plug Binder series 723 (7-pin) <sup>2</sup>	A	0	0									
	Cable outlet with PVC-cable <sup>3</sup>	T	A	0									
	Cable outlet <sup>4</sup>	T	R	0									
	Male plug M12x1 (4-pin) / metal	M	1	0									
	Compact field housing	8	5	0									
	stainless steel 1.4305 <sup>5</sup>												
	customer	9	9	9									consult
<b>Mechanical connection</b>													
	G1/2" with flush												
	welded diaphragm (DIN 3852) <sup>6</sup>	Z	0	0									
	G1" with flush												
	welded diaphragm (DIN 3852)	Z	3	1									
	Clamp DN 25 (DIN 32676)	C	6	1									
	Clamp DN 32 (DIN 32676)	C	6	2									
	Clamp DN 50 (DIN 32676)	C	6	3									
	Dairy pipe DN 25 (DIN 11851) <sup>5</sup>	M	7	3									
	Dairy pipe DN 40 (DIN 11851) <sup>5</sup>	M	7	5									
	Dairy pipe DN 50 (DIN 11851) <sup>5</sup>	M	7	6									
	customer	9	9	9									consult
<b>Diaphragm</b>													
	Stainless steel 1.4435 (316L)	1											
	Hastelloy® C-276 (2.4819)	H											consult
	Tantalum	T											consult
	customer	9											consult
<b>Seals</b>													
	for clamp or dairy pipe: without	0											
	for inch thread - standard: FKM	1											
	for inch thread - option: FFKM	7											
	customer	9											consult
<b>Filling Fluids</b>													
	silicon oil	1											
	food compatible oil	2											
	customer	9											consult
<b>Special version</b>													
	standard	1	1	1									
	RS-232 interface <sup>7</sup>	1	2	1									
	with cooling element up to 300 °C	2	1	1									
	RS-232 interface and												
	cooling element up to 300 °C <sup>7</sup>	2	2	1									
	customer	9	9	9									consult

<sup>1</sup> absolut pressure possible from 1 bar<sup>2</sup> cable socket is included in delivery<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), others on request<sup>4</sup> cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, price without cable<sup>5</sup> The cup nut has to be mounted by production of pressure transmitter with electrical connection field housing and mechanical connection dairy pipe.

The cup nut has to be ordered as separate position.

<sup>6</sup> possible only for P<sub>N</sub> ≥ 1 bar<sup>7</sup> RS-232 interface only possible with el. connection Binder series 723 (7-pin)

Software, Interface and cable for DMP 331 Pi with option RS-232 have to be order separately

(Ordering code: CIS-G; Software appropriate for Windows® 95, 98, 2000, NT Version 4.0 or newer and XP)

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## DMP 331i / DMP331i LMP 331 i

### Precision Pressure Transmitter / Screw-in transmitter

Stainless Steel Sensor

accuracy according to IEC 60770:  
0.1 % FSO

#### Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

#### Output signal

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

#### Product characteristics

- ▶ thermal error in compensated range  
-20 ... 80 °C: 0.2 % FSO  
TC 0.02 % FSO / 10K
- ▶ communication interface for adjusting  
of offset, span and damping

#### Optional versions

- ▶ IS-versions  
Ex ia = intrinsically safe for gases and  
dusts
- ▶ adjustment of nominal pressure  
gauges (factory-provided)

The precision pressure transmitter DMP 331i and DMP 333i also the precision screw-in transmitter LMP 331i demonstrate the further development of our industrial pressure transmitters.

The signal processing of sensor signal is done by digital electronics with 16-bit analog digital converter. Consequently it is possible to conduct an active compensation and the transmitters with excellent measurements and exceptionally attractive price to offer on the market.

#### Preferred areas of use are DMP 331i / DMP 333i



Laboratory Techniques



Energy production (gas consumption  
and thermal energy measurement)

#### Preferred areas of use are LMP 331i



Chemical / petrochemical industry



Environmental Engineering  
(water / sewage / recycling)





**Pressure ranges DMP 331 i<sup>1</sup>**

Nominal pressure gauge / absolute	[bar]	0.4	1	2	4	10	20	40
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure	[bar]	3	7,5	15	25	50	120	210

<sup>1</sup> On customer request we adjust the device within the turn-down-possibility by software on the required pressure range.

**Vacuum ranges**

Nominal pressure	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10
Overpressure	[bar]	2	5	10	20	40
Burst pressure	[bar]	3	7.5	15	25	50

**Pressure ranges DMP 333 i<sup>1</sup>**

Nominal pressure gauge / absolute	[bar]	60	100	200	400	600
Overpressure	[bar]	210	210	600	1000	1000
Burst pressure	[bar]	420	420	1000	1250	1250

<sup>1</sup> On customer request we adjust the device within the turn-down-possibility by software on the required pressure range.

**Pressure ranges LMP 331 i<sup>1</sup>**

Nominal pressure gauge / absolute	[bar]	0.4	1	2	4	10	20	40
Level gauge	[mH <sub>2</sub> O]	4	10	20	40	100	200	400
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure	[bar]	3	7.5	15	25	80	120	210

<sup>1</sup> On customer request we adjust the device within the turn-down-possibility by software on the required pressure range.

**Output signal / Supply**

Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 12 ... 36 V <sub>DC</sub>
Option IS-protection	2-wire: 4 ... 20 mA / V <sub>S</sub> = 14 ... 28 V <sub>DC</sub>
Options	2-wire: 4 ... 20 mA with communication interface <sup>2</sup> 3-wire: 0 ... 10 V / V <sub>S</sub> = 14 ... 36 V <sub>DC</sub> 0 ... 10 V with communication interface <sup>2</sup>

<sup>2</sup> only possible with el. connection Binder series 723 (7-pin)

**Performance**

Accuracy	IEC 60770 <sup>3</sup> : $\leq \pm 0.1$ % FSO
performance after turn-down	no change of accuracy <sup>4</sup> for calculation use the following formula (for nominal pressure ranges $\leq 0.40$ bar see note 3): $\leq \pm [0.1 + 0.015 \times \text{turn-down}]$ % FSO with turn-down = nominal pressure range / adjusted range e.g. with a turn-down of 1:10 following accuracy is calculated: $\leq \pm (0.1 + 0.015 \times 10)$ % FSO i.e. accuracy is $\leq \pm 0.25$ % FSO
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_S \min) / 0.02 A] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k $\Omega$
Long term stability	$\leq \pm (0.1 \times \text{turn-down})$ % FSO / year
Response time	approx. 5 msec
Adjustability	configuration of following parameters possible (interface / software necessary <sup>5</sup> ): - electronic damping: 0 ... 100 sec - offset: 0 ... 90 % FSO - turn down of span: max. 1:10

<sup>3</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

<sup>4</sup> except nominal pressure ranges  $\leq 0.40$  bar; for these calculation of accuracy is as follows:

$\leq \pm (0.1 + 0.02 \times \text{turn-down})$  % FSO e.g. turn-down of 1:3:  $\leq \pm (0.1 + 0.02 \times 3)$  % FSO i.e. accuracy is  $\leq \pm 0.16$  % FSO

<sup>5</sup> software, interface, and cable have to be ordered separately (software appropriate for Windows® 95, 98, 2000, NT Version 4.0 or higher, and XP)

**Thermal effects (Offset and Span) / Permissible temperatures**

Tolerance band	[% FSO]	$\leq \pm (0.2 \times \text{turn-down})$ in compensated range	-20 ... 80 °C
TC, average	[% FSO / 10 K]	$\pm (0.02 \times \text{turn-down})$ in compensated range	-20 ... 80 °C
Permissible temperatures		medium: electronics / environment: storage:	-25 ... 125 °C -25 ... 85 °C -40 ... 100 °C

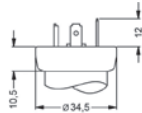
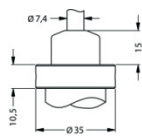
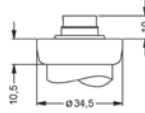
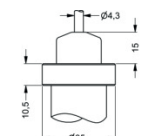
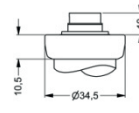
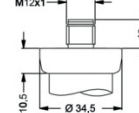
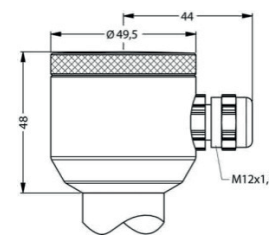
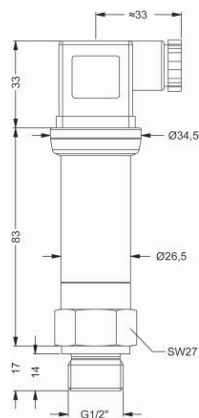
**Electrical protection**

Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

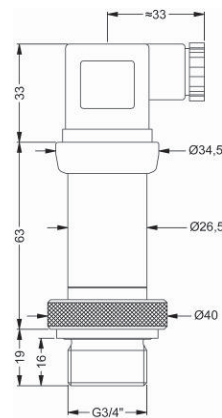


Materials							
Pressure port		stainless steel 1.4404 (316 L)					
Housing		stainless steel 1.4404 (316 L)					
Seals		DMP 331i / LMP 331i: FKM DMP 333i: NBR optional: welded version <sup>6</sup> others on request					
Diaphragm		stainless steel 1.4435 (316L)					
Media wetted parts		pressure port, seals, diaphragm					
<sup>6</sup> welded version only with pressure ports according to EN 837; welded version not available with pressure ranges ≤ 0.16 bar and > 40 bar							
Mechanical stability							
Vibration		10 g RMS (20 ... 2000 Hz)					
Shock		100 g / 11 msec.					
Explosion protection (only for 4 ... 20 mA / 2-wire)							
Approvals		DX19-DMP 331i DX19-DMP 333i DX19-LMP 331i <b>IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X</b> zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da					
Safety technical max. values		U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> ≈ 0 nF, L <sub>i</sub> ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing					
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 65 °C					
Connecting cables (by factory)		cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m					
Miscellaneous							
Current consumption		signal output current: max. 25 mA signal output voltage: max. 7 mA					
Weight		approx. 200 g					
Installation position		any <sup>7</sup>					
Operational life		> 100 x 10 <sup>6</sup> pressure cycles					
CE-conformity		EMC Directive: 2004/108/EC Pressure Equipment Directive: 97/23/EC (module A) <sup>8</sup>					
ATEX Directive		94/4/EG					
<sup>7</sup> Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges P <sub>N</sub> ≤ 1 bar. <sup>8</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar							
Wiring diagrams							
2-wire-system (current)			3-wire-system (voltage)				
Pin configuration							
Electrical connections		ISO 4400	Binder 723 (5-pin)	Binder 723 (7-pin)	M12x1/ metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +		1	3	3	3	IN +	wh (white)
Supply -		2	4	1	1	IN -	bn (brown)
Signal + (only for 3-wire)		3	1	6	-	OUT +	gn (green)
shield		ground pin	5	2	4		ye/gn (yellow / green)
Communication interface <sup>9</sup>							
RxD		-	-	4	-	-	-
TxD		-	-	5	-	-	-
GND		-	-	7	-	-	-
<sup>9</sup> may not be transmitted directly with the PC (the suitable adapter is available as accessory)							



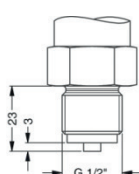
**Electrical connections (dimensions in mm)****standard**ISO 4400  
(IP 65)cable outlet with ventilation tube  
(IP 68) <sup>10</sup>**option**Binder Series 723 5-pin  
(IP 67)cable outlet with PVC cable  
(IP 67) <sup>11</sup>Binder Series 723 7-pin  
(IP 67)M12x1 4-pin  
(IP 67)compact field housing  
(IP 67)<sup>10</sup> different cable types and lengths available, permissible temperature depends on kind of cable<sup>11</sup> standard: 2 m PVC cable (without ventilation tube, permissible temperature: -5 ... 70 °C)**Mechanical connection (dimensions in mm)****standard****DMP 331 i / DMP 333 i \***

G1/2" DIN 3852

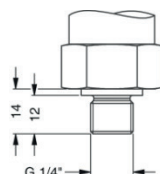
**LMP 331 i**

G3/4" DIN 3852

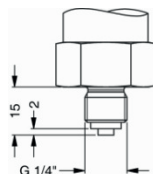
\* for nominal pressure  $P_N > 400$  bar increases the length of DMP 333i without IS-version by 19 mm  
and of DMP 333i with IS-version by 39 mm

**option for DMP 331 i and DMP 333 i**

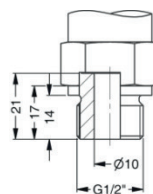
G1/2" EN 837



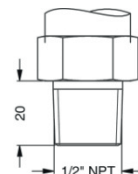
G1/4" DIN 3852



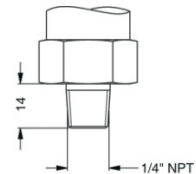
G1/4" EN 837



G1/2" open port



1/2" NPT



1/4" NPT

⇨ metric threads and others on request

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DMP 331i/ DMP 333i/ LMP 331i

[illegible]<sup>1</sup> measurement starts with ambient pressure

<sup>2</sup> pressure ranges  $\leq 40$  bar as DMP 331i; pressure ranges  $> 40$  bar as DMP 333i

<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), optionally cable with ventilation tube

<sup>4</sup> cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, price without cable

<sup>5</sup> Mechanical connection G1/2" DIN 3852 flush impossible for vacuum ranges

<sup>6</sup> only possible for DMP 331i

<sup>7</sup> welded version only with pressure ports according to EN 837; not possible with pressure ranges  $\leq 0.16$  bar and  $> 40$  bar

<sup>8</sup> RS-232 interface only possible with el. connection Binder serie 723 (7pin)

Software, Interface and cable for DMP 331i, DMP 333i and LMP 331i with option RS-232 have to be order separately

(Ordering code: CIS-G: Software appropriate for Windows® 95, 98, 2000, NT Version 4.0 or newer and XP)

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# DMP 343

## Industrial Pressure Transmitter

Without Media Isolation

accuracy according to IEC 60770:  
0,35 % FSO

### Nominal pressure

from 0 ... 10 mbar up to 0 ... 1000 mbar

### Product characteristics

- ▶ excellent linearity
- ▶ small thermal effect
- ▶ excellent long term stability

### Optional versions

- ▶ IS-version:  
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2 application according to IEC 61508 / IEC 61511
- ▶ different electrical and mechanical connections
- ▶ customer specific versions

The pressure transmitter DMP 343 has been especially designed for the measurement of very low gauge pressure and for vacuum applications. Permissible media are gases, pressurized air and non-aggressive low viscos oils.

The DMP 343 features excellent thermal behaviour and outstanding long term stability. A variety of standard output signals as well as mechanical and electrical connections make the DMP 343 covering a wide field of applications.

### Preferred areas of use are



Plant and Machine Engineering



Heating and Air Conditioning





Input pressure range													
Nominal pressure gauge	[mbar]	-1000 ... 0	10	16	25	40	60	100	160	250	400	600	1000
Overpressure	[bar]	3	0.2	0.2	0.2	0.5	0.5	1	2	3	3	3	3
Burst pressure	[bar]	5	0.3	0.3	0.3	0.75	0.75	1.5	3	5	5	5	5

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy <sup>1</sup>	standard: $\leq \pm 0.35 \% \text{ FSO}$ nominal pressure $\leq 100 \text{ mbar}$ : $\leq \pm 0.50 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: $0.05 \% \text{ FSO} / 10 \text{ V}$ load: $0.05 \% \text{ FSO} / \text{k}\Omega$
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span)				
Nominal pressure $P_N$	[mbar]	-1000 ... 0	$\leq 100$	$\leq 400$
Tolerance band	[% FSO]	$\leq \pm 0.75$	$\leq \pm 1.5$	$\leq \pm 1$
in compensated range	[°C]	-20 ... 85	0 ... 50	0 ... 70
				> 400
				$\leq \pm 0.75$
				-20 ... 85

Permissible temperatures	
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316L)
Housing	stainless steel 1.4404 (316L)
Seals (media wetted)	FKM
Sensor	stainless steel 1.4404 (316L), silicon, epoxy or RTV, mineral glass
Media wetted parts	pressure port, seals, sensor

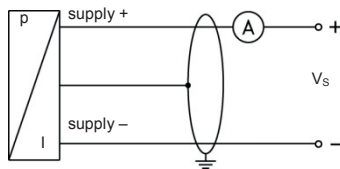
Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMP 343	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical maximum values	$U_i = 28 \text{ V}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i \approx 0 \text{ nF}$ , $L_i \approx 0 \text{ }\mu\text{H}$ , the supply connections have an inner capacity of max. 27 nF opposite the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with $p_{\text{atm}}$ 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

Miscellaneous	
Option SIL 2 application	according to IEC 61508 / IEC 61511
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 140 g
Installation position	any
CE-conformity	EMC Directive: 2004/108/EC
ATEX Directive	94/4/EG

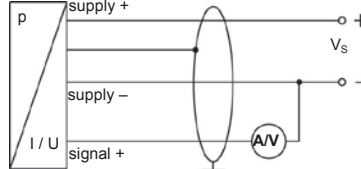


**Wiring diagrams**

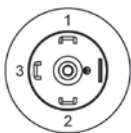
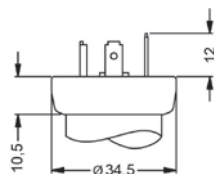
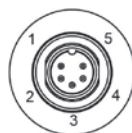
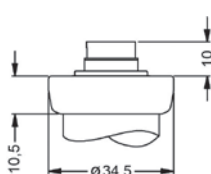
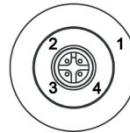
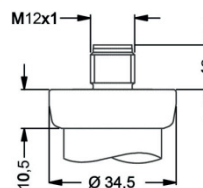
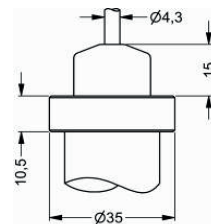
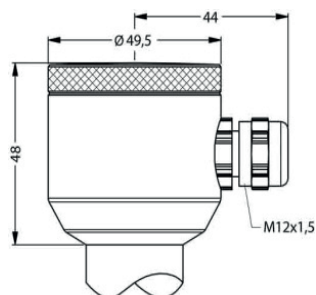
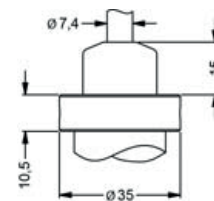
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT+	gn (green)
Shield	ground pin	5	4	$\perp$	ye/gn (yellow / green)

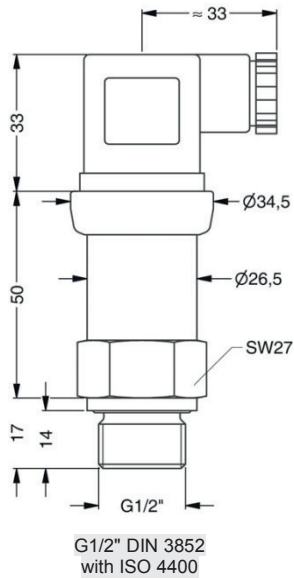
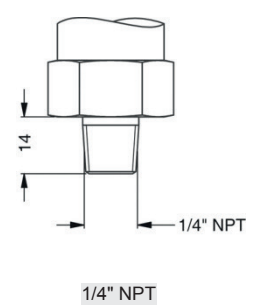
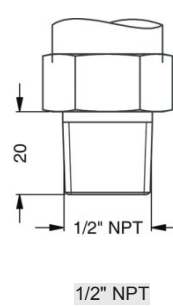
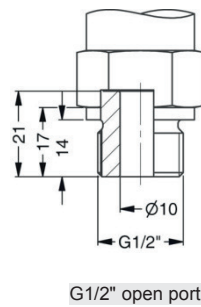
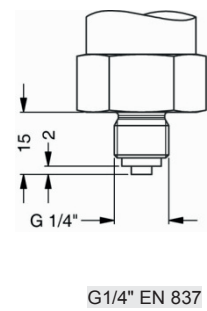
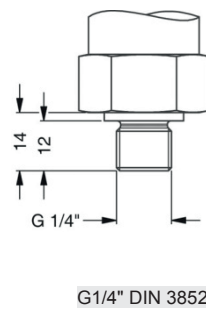
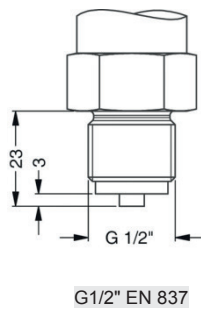
**Electrical connections (dimensions in mm)****standard**ISO 4400  
(IP 65)**option**Binder Series 723 5-pin  
(IP 67)M12x1 4-pin  
(IP 67)cable outlet with PVC cable  
(IP 67)<sup>2</sup>compact field housing  
(IP 67)cable outlet, cable with ventilation tube  
(IP 68)<sup>3</sup>

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

<sup>3</sup> different cable types and lengths available, permissible temperature depends on kind of cable



**Mechanical connection (dimensions in mm)****standard****option**

⇒ metric threads and others on request









# DMP 331

## Industrial Pressure Transmitter for Low Pressure

### Stainless Steel Sensor

accuracy according to IEC 60770:  
standard: 0.35 % FSO  
option: 0.25 / 0.1 % FSO

#### Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

#### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

#### Special characteristic

- ▶ perfect thermal behaviour
- ▶ excellent long term stability
- ▶ pressure port  
G 1/2" flush from 100 mbar

#### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2-according to  
IEC 61508 / IEC 61511
- ▶ pressure sensor welded
- ▶ customer specific versions

The pressure transmitter DMP 331 can be used in all industrial areas when the medium is compatible with stainless steel 1.4404 (316 L) or 1.4435 (316 L). Additional are different elastomer seals as well as a helium tested welded version available.

The modular concept of the device allows to combine different stainless steel sensors and electronic modules with a variety of electrical and mechanical versions. Thus a diversity of variations is created, meeting almost all requirements in industrial applications.

#### Preferred areas of use are



Plant and Machine Engineering



Environmental Engineering  
(water - sewage - recycling)



Energy Industry





Input pressure range									
Nominal pressure gauge / abs.	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15

Nominal pressure gauge / abs.	[bar]	2.5	4	6	10	16	25	40
Overpressure	[bar]	10	20	40	40	80	80	105
Burst pressure $\geq$	[bar]	15	25	50	50	120	120	210
Vacuum resistance		$P_N \geq 1$ bar: unlimited vacuum resistance $P_N < 1$ bar: on request						

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance		
Accuracy <sup>1</sup>	standard:    nominal pressure < 0.4 bar:    ≤ ± 0.5 % FSO nominal pressure ≥ 0.4 bar:    ≤ ± 0.35 % FSO option 1:    nominal pressure ≥ 0.4 bar:    ≤ ± 0.25 % FSO option 2:    for all nominal pressure:        ≤ ± 0.1 % FSO	
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_S \text{ min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$	
Influence effects	supply: 0.05 % FSO / 10 V	load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year at reference conditions	
Response time	2-wire: ≤ 10 msec	3-wire: ≤ 3 msec

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span)			
Nominal pressure P <sub>N</sub> [bar]	-1 ... 0	< 0.40	≥ 0.40
Tolerance band [% FSO]	≤ ± 0.75	≤ ± 1	≤ ± 0.75
in compensated range [°C]	-20 ... 85	0 ... 70	-20 ... 85

Permissible temperatures		
Permissible temperatures	medium:	-40 ... 125 °C
	electronics / environment:	-40 ... 85 °C
	storage:	-40 ... 100 °C

<b>Electrical protection</b>	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4305 (303), cable gland brass, nickel plated                      others on request
Seals (media wetted)	standard: FKM options: EPDM NBR welded version <sup>2</sup> others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

<sup>2</sup> welded version only with pressure ports according to EN 837

Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMP 331	<b>IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X</b> zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical maximum values	U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> ≈ 0 nF, L <sub>i</sub> ≈ 0 µH, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 µH/m



**Miscellaneous**

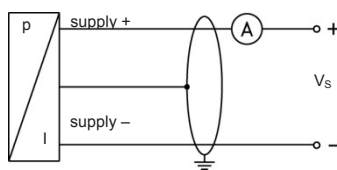
Option SIL <sup>3</sup> 2	according to IEC 61508 / IEC 61511		
Current consumption	signal output current: max. 25 mA	signal output voltage: max. 7 mA	
Weight	approx. 140 g		
Installation position	any <sup>4</sup>		
Operational life	> 100 x 10 <sup>6</sup> pressure cycles		
CE-conformity	EMC Directive: 2004/108/EC		
ATEX Directive	94/4/EG		

<sup>3</sup> only for 4 ... 20 mA / 2-wire, not in combination with the accuracy 0.1%

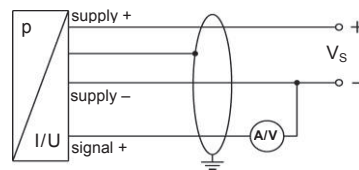
<sup>4</sup> Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges  $P_N \leq 1$  bar.

**Wiring diagrams**

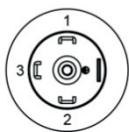
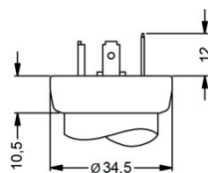
2-wire-system (current)



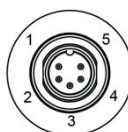
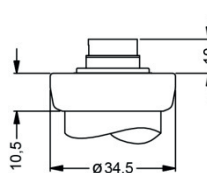
3-wire-system (current / voltage)

**Pin configuration**

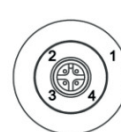
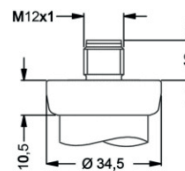
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (for 3-wire)	3	1	3	OUT+	gn (green)
Shield	ground pin	5	4	⏏	ye/gn (yellow / green)

**Electrical connections (dimensions in mm)****standard**

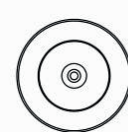
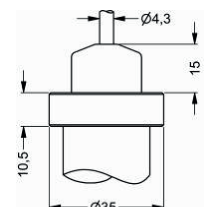
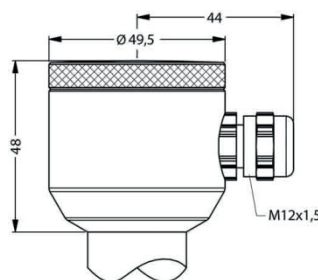
ISO 4400 (IP 65)

**option**

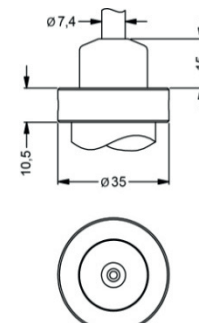
Binder Series 723 5-pin (IP 67)



M12x1 4-pin (IP 67)

cable outlet with PVC cable (IP 67)<sup>5</sup>

compact field housing (IP 67)

cable outlet, cable with ventilation tube (IP 68)<sup>6</sup>

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

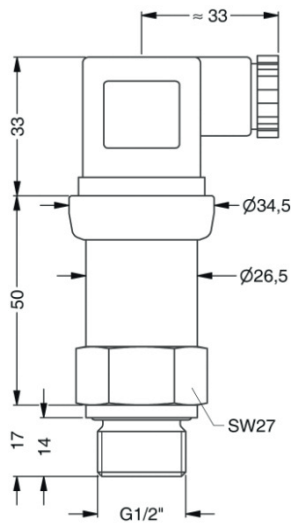
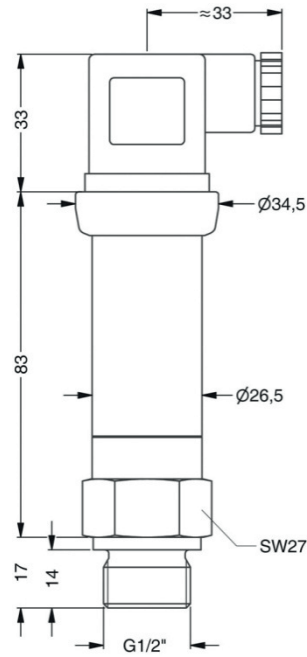
<sup>5</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

<sup>6</sup> different cable types and lengths available, permissible temperature depends on kind of cable

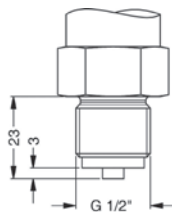


**Mechanical connections (dimensions in mm)**

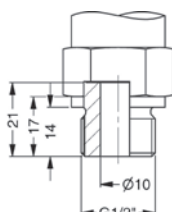
standard for accuracy 0.35 / 0.25 %

G1/2" DIN 3852  
with ISO 4400standard for accuracy 0.1 %;  
SIL- and SIL-IS-versionG1/2" DIN 3852  
with ISO 4400

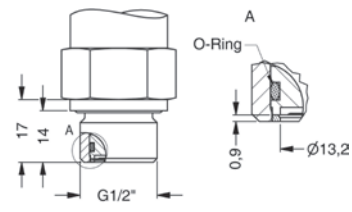
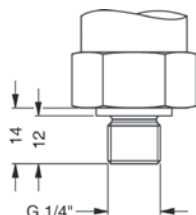
option



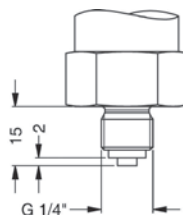
G1/2" EN 837



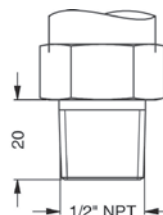
G1/2" open port

G1/2" DIN 3852  
with flush sensor

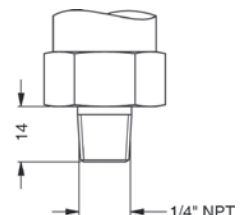
G1/4" DIN 3852



G1/4" EN 837



1/2" NPT



1/4" NPT

⇒ metric threads and other versions on request



## DMP 331

DMP 331		<div></div>	<div></div>	<div></div>	-	<div></div>	<div></div>	<div></div>	-	<div></div>	-	<div></div>	<div></div>	<div></div>	-	<div></div>	<div></div>	<div></div>	<div></div>
Pressure																			
	gauge	1	1	0															
	absolute	1	1	1															
Input																			
	[bar]																		
	0.10				1	0	0	0											
	0.16				1	6	0	0											
	0.25				2	5	0	0											
	0.40				4	0	0	0											
	0.60				6	0	0	0											
	1.0				1	0	0	1											
	1.6				1	6	0	1											
	2.5				2	5	0	1											
	4.0				4	0	0	1											
	6.0				6	0	0	1											
	10				1	0	0	2											
	16				1	6	0	2											
	25				2	5	0	2											
	40				4	0	0	2											
	-1 ... 0				X	1	0	2											
	customer				9	9	9	9											consult
Output																			
	4 ... 20 mA / 2-wire								1										
	0 ... 20 mA / 3-wire								2										
	0 ... 10 V / 3-wire								3										
Intrinsic safety	4 ... 20 mA / 2-wire								E										
SIL2	4 ... 20 mA / 2-wire								1S										
SIL2 with intrinsic safety	4 ... 20 mA / 2-wire								ES										
	customer								9										consult
Accuracy																			
standard for P <sub>N</sub> ≥ 0.4 bar	0.35 %								3										
standard for P <sub>N</sub> < 0.4 bar	0.5 %								5										
option 1 for P <sub>N</sub> ≥ 0.4 bar	0.25 %								2										
option 2	0.1 % <sup>1</sup>								1										
	customer								9										consult
Electrical connection																			
	Male and female plug ISO 4400								1	0	0								
	Male plug Binder series 723 (5-pin)								2	0	0								
	Cable outlet with PVC cable <sup>2</sup>								T	A	0								
	Cable outlet <sup>3</sup>								T	R	0								
	Male plug M12x1 (4-pin) / metal								M	1	0								
	Compact field housing								8	5	0								
	stainless steel 1.4305								9	9	9								
	customer																		consult
Mechanical connection																			
	G1/2" DIN 3852									1	0	0							
	G1/2" EN 837									2	0	0							
	G1/4" DIN 3852									3	0	0							
	G1/4" EN 837									4	0	0							
	G1/2" DIN 3852																		
	with flush sensor									F	0	0							
	G1/2" DIN 3852 open pressure port									H	0	0							
	1/2" NPT									N	0	0							
	1/4" NPT									N	4	0							
	customer									9	9	9							consult
Seals																			
	FKM												1						
	EPDM												3						
	NBR												5						
	without (welded version) <sup>4</sup>												2						
	customer												9						consult
Special version																			
	standard														0	0	0		
	customer														9	9	9		consult

<sup>1</sup> not in combination with SIL

<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C), others on request

<sup>3</sup> cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, price without cable

<sup>4</sup> welded version only with pressure ports according to EN 837





# DMP 333

## Industrial Pressure Transmitter For High Pressure

### Stainless Steel Sensor

accuracy according to IEC 60770:  
standard: 0.35 % FSO  
option: 0.25 / 0.1 % FSO

### Nominal pressure

from 0 ... 60 bar up to 0 ... 600 bar

### Output signals

2-wire: 4 ... 20 mA  
3-wire: 0 ... 20 mA / 0 ... 10 V  
others on request

### Special characteristics

- ▶ excellent long-term stability, also with high dynamic pressure loads
- ▶ insensitive to pressure peaks
- ▶ high overpressure capability

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2 version  
according to IEC 61508 / IEC 61511
- ▶ customer specific versions

The pressure transmitter type DMP 333 has been especially designed for use in hydraulic applications with high static and dynamic pressure. The transmitter is characterized by an excellent long term stability, also under fast changing pressure as well as positive and negative pressure peaks.

The modular concept of the device allows to combine different stainless steel sensors and electronic modules with a variety of electrical and mechanical versions. Thus a diversity of variations is created, meeting almost all requirements in hydraulic applications.

### Preferred areas of use are

#### Plant and Machine Engineering

- machine tools
- hydraulic presses
- injection moulding machine
- handling equipment
- elevated platforms
- test benches



#### Mobile Hydraulics





Input pressure range							
Nominal pressure gauge <sup>1</sup> / abs.	[bar]	60	100	160	250	400	600
Overpressure	[bar]	210	600	600	1000	1000	1000
Burst pressure ≥	[bar]	420	1000	1000	1250	1250	1250

<sup>1</sup> measurement starts with ambient pressure

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy <sup>2</sup>	standard: $\leq \pm 0.35\%$ FSO option 1: $\leq \pm 0.25\%$ FSO option 2: $\leq \pm 0.1\%$ FSO
Permissible load	current 2-wire: $R_{max} = [(V_S - V_S \text{ min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{max} = 500 \Omega$ voltage 3-wire: $R_{min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k $\Omega$
Long term stability	$\leq \pm 0.1\%$ FSO / year at reference conditions
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$

<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span)	
Tolerance band	$\leq \pm 0.75\%$ FSO
in compensated range	0 ... 70 °C

Permissible temperatures	
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 11 msec according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4305 (303), cable gland brass, nickel plated others on request
Seals (media wetted)	standard: FKM options: EPDM (for $P_N \leq 160 \text{ bar}$ ) NBR others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMP 333	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical maximum values	$U_i = 28 V_{DC}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i \approx 0 \text{ nF}$ , $L_i \approx 0 \mu\text{H}$ , the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with $p_{atm}$ 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$



Miscellaneous			
Option SIL <sup>3</sup> 2	according to IEC 61508 / IEC 61511		
Current consumption	signal output current:	max. 25 mA	signal output voltage: max. 7 mA
Weight	approx. 140 g		
Installation position	any <sup>4</sup>		
Operational life	> 100 x 10 <sup>6</sup> pressure cycles		
CE-conformity	EMC Directive: 2004/108/EC		Pressure Equipment Directive: 97/23/EC (module A) <sup>5</sup>
ATEX Directive	94/4/EG		

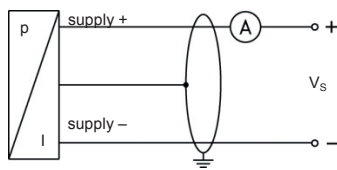
<sup>3</sup> only for 4 ... 20 mA / 2-wire, not in combination with the accuracy 0.1%

<sup>4</sup> Pressure transmitters are calibrated in a vertical position with the pressure connection down.

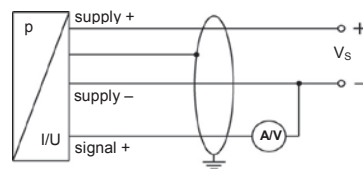
<sup>5</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar

#### Wiring diagrams

2-wire-system (current)



3-wire-system (current / voltage)

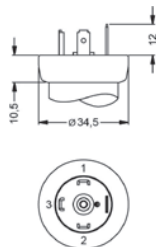


#### Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT +	gn (green)
Shield	ground pin	5	4	⏏	ye/gn (yellow / green)

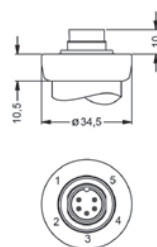
#### Electrical connections (dimensions in mm)

standard

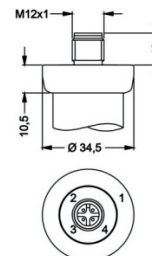


ISO 4400 (IP 65)

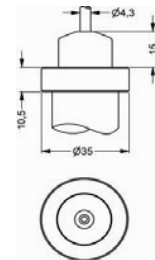
option



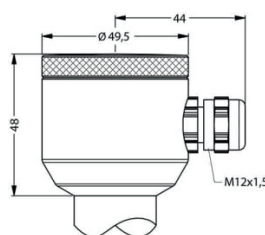
Binder Series 723 5-pin (IP 67)



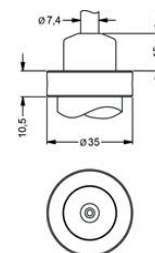
M12x1 4-pin (IP 67)



cable outlet with PVC cable (IP 67)<sup>6</sup>



compact field housing (IP 67)



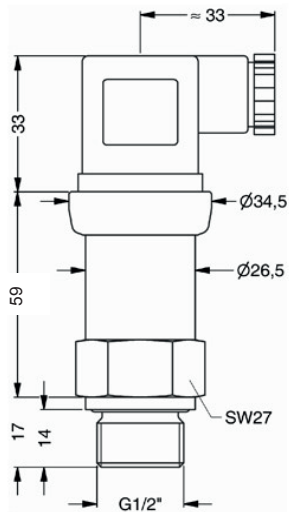
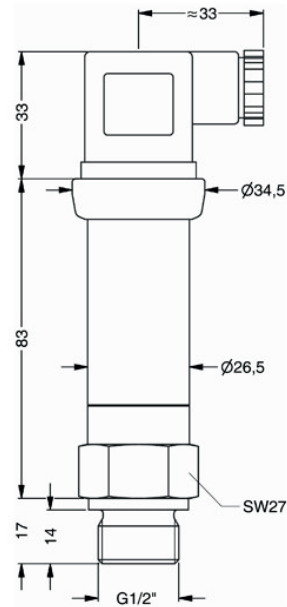
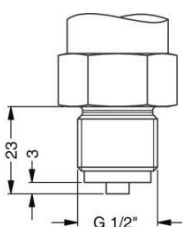
cable outlet, cable with ventilation tube (IP 68)<sup>7</sup>

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

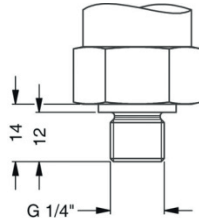
<sup>6</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>7</sup> different cable types and lengths available, permissible temperature depends on kind of cable

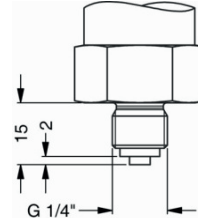


**Mechanical connections (dimensions in mm)****standard for accuracy 0.35 / 0.25 %**G1/2" DIN 3852  
with ISO 4400**standard for accuracy 0.1 % ;  
SIL- and SIL-IS-version**G1/2" DIN 3852  
with ISO 4400**option**

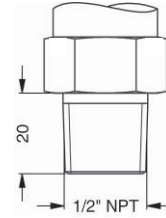
G1/2" EN 837



G1/4" DIN 3852



G1/4" EN 837



1/2" NPT

⇒ **metric threads and other versions on request**









# DMP 339

## Industrial Pressure Transmitter

Stainless Steel Sensor

accuracy according to IEC 60770:  
0,35 % FSO

### Nominal pressure

from 0 ... 60 bar to 0 ... 600 bar

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

### Special characteristics

- ▶ mechanical connection: G 1/4" flush
- ▶ suitable for viscous and pasty media

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ several electrical connections
- ▶ customer specific versions

The DMP 339 industrial pressure transmitter features a G 1/4" flush pressure port and was designed for the use in a range of machinery including metering systems. It is ideal for measuring the pressure of viscous and pasty media, as only a small dead space is created.

Material accumulation, dripping and stringing in machinery is eliminated. This increases the efficiency and reliability of your machines.

The DMP 339 is available with various electrical connections, ensuring an excellent adaption to the application conditions.

### Preferred areas of use are:



Plant and Machine Engineering  
- especially conveyor plants and dosing systems



Hydraulics



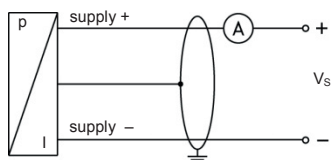


Input pressure range <sup>1</sup>							
Nominal pressure gauge / abs.	[bar]	60	100	160	250	400	600
Overpressure	[bar]	210	210	600	600	1050	1050
Burst pressure ≥	[bar]	300	300	1100	1100	1500	1500
<sup>1</sup> Nominal pressure $P_N < 60$ bar on request							
Output signal / Supply							
Standard	2-wire:	4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$					
Option IS-protection	2-wire:	4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$					
Options 3-wire	3-wire:	0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$					
		0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$					
Performance							
Accuracy <sup>2</sup>	≤ ± 0.35 % FSO						
Permissible load	current 2-wire:	$R_{max} = [(V_S - V_S \text{ min}) / 0.02 \text{ A}] \Omega$					
	current 3-wire:	$R_{max} = 500 \Omega$					
	voltage 3-wire:	$R_{min} = 10 \text{ k}\Omega$					
Influence effects	supply:	0.05 % FSO / 10 V					
	load:	0.05 % FSO / kΩ					
Long term stability	≤ ± 0.1 % FSO / year at reference conditions						
Response time	2-wire:	≤ 10 msec					
	3-wire:	≤ 3 msec					
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)							
Thermal effects (Offset and Span)							
Tolerance band	≤ ± 1 % FSO						
in compensated range	-20 ... 85 °C						
Permissible temperatures							
Permissible temperatures	medium:	-40 ... 125 °C					
	electronics / environment:	-40 ... 85 °C					
	storage:	-40 ... 100 °C					
Electrical protection							
Short-circuit protection	permanent						
Reverse polarity protection	no damage, but also no function						
Electromagnetic compatibility	emission and immunity according to EN 61326						
Mechanical stability							
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6						
Shock	100 g / 11 msec according to DIN EN 60068-2-27						
Materials							
Pressure port	stainless steel 1.4548 (17-4 PH ERS) for G1/4" flush (DIN 3852)						
Housing	stainless steel 1.4404 (316 L)						
Option compact field housing	stainless steel 1.4305 (303), cable gland brass, nickel plated others on request						
Seals	FKM						
	others on request						
Diaphragm	stainless steel 1.4435 (316 L)						
Media wetted parts	pressure port, diaphragm						
Explosion protection (only for 4 ... 20 mA / 2-wire)							
Approvals	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X						
DX19-DMP 339	zone 0:	II 1G Ex ia IIC T4 Ga					
	zone 20:	II 1D Ex ia IIIC T 85°C Da					
Safety technical maximum values	$U_i = 28 V_{DC}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i \approx 0 \text{ nF}$ , $L_i \approx 0 \mu\text{H}$ , $C_{iGND} \approx 27 \text{ nF}$						
Permissible temperatures for environment	-20 ... 70 °C						
Connecting cables (by factory)	cable capacitance:	signal line/shield also signal line/signal line:			160 pF/m		
	cable inductance:	signal line/shield also signal line/signal line:			1 μH/m		
Miscellaneous							
Current consumption	signal output current:	max. 25 mA			signal output voltage:	max. 7 mA	
Weight	approx. 120 g						
Installation position	any <sup>3</sup>						
Operational life	> 100 x 10 <sup>6</sup> pressure cycles						
CE-conformity	EMC Directive: 2004/108/EC			Pressure Equipment Directive: 97/23/EC (module A) <sup>4</sup>			
ATEX Directive	94/4/EG						
<sup>3</sup> Pressure transmitters are calibrated in a vertical position with the pressure connection down.							
<sup>4</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar							

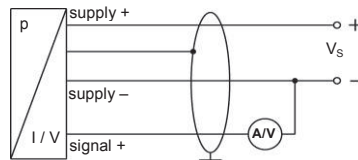


**Wiring diagrams**

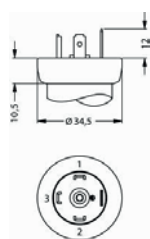
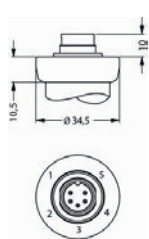
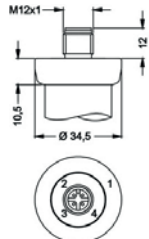
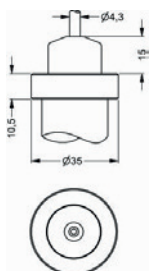
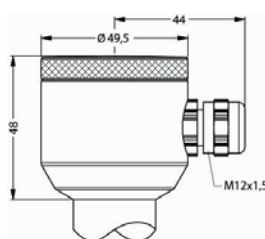
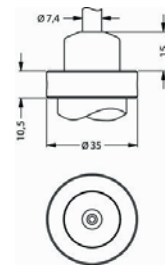
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

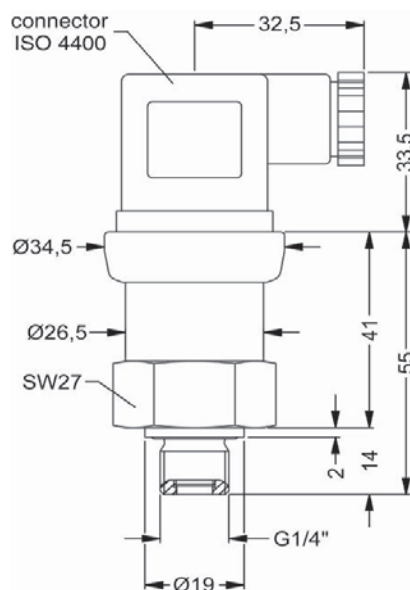
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / Metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (for 3-wire)	3	1	3	OUT +	gn (green)
Shield	ground pin	5	4		ye/gn (yellow / green)

**Electrical connections (dimensions in mm)****standard**ISO 4400  
(IP 65)**option**Binder Series 723  
5-pin (IP 67)M12x1  
4-pin (IP 67)cable outlet  
with PVC cable (IP 67)<sup>5</sup>compact field housing  
(IP 67)cable outlet,  
cable with ventilation  
tube (IP 68)<sup>6</sup>

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 metal (ordering code 880) and other versions on request

<sup>5</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>6</sup> different cable types and lengths available, permissible temperature depends on kind of cable

**Mechanical connections (dimensions in mm)**

G1/4" flush DIN 3852









# DMP 335

## Industrial Pressure Transmitter

Welded, Dry  
Stainless Steel Sensor

accuracy according to IEC 60770:  
0.5 % FSO

### Nominal pressure

from 0 ... 6 bar up to 0 ... 600 bar

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

### Special characteristics

- ▶ suitable for oxygen applications
- ▶ insensitive to pressure peaks
- ▶ high overpressure capability

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ customer specific versions

The industrial pressure transmitter DMP 335 is based on a stainless steel welded pressure sensor without fluid.

This characteristic has a special advantage with applications where silicon oil or elastomeric seals cannot be used.

### Bevorzugte Anwendungsgebiete



Medical Technology



Plant and Machine Engineering



Mobile Hydraulics



Refrigeration



Oxygen application



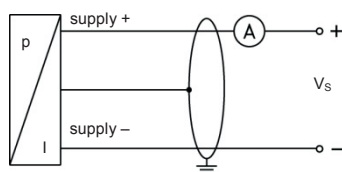


Input pressure range												
Nominal pressure gauge	[bar]	6	10	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	14	35	35	70	140	140	350	350	700	1200	1200
Burst pressure ≥	[bar]	35	85	85	175	350	350	850	850	1750	2100	2100
Vacuum resistance	unlimited											
Output signal / Supply												
Standard	2-wire:	4 ... 20 mA / V <sub>S</sub> = 8 ... 32 V <sub>DC</sub>										
Option IS-version	2-wire:	4 ... 20 mA / V <sub>S</sub> = 10 ... 28 V <sub>DC</sub>										
Option 3-wire	3-wire:	0 ... 10 V / V <sub>S</sub> = 14 ... 30 V <sub>DC</sub>										
Performance												
Accuracy <sup>1</sup>	≤ ± 0.5 % FSO											
Permissible load	current 2-wire:	R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω										
	voltage 3-wire:	R <sub>min</sub> = 10 kΩ										
Influence effects	supply:	0.05 % FSO / 10 V										
	load:	0.05 % FSO / kΩ										
Long term stability	≤ ± 0.2 % FSO / year at reference conditions											
Response time	2-wire:	≤ 10 msec										
	3-wire:	≤ 3 msec										
<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)												
Thermal effects (Offset and Span)												
Thermal error	± 0.3 % FSO / 10 K											
in compensated range	0 ... 70 °C											
Permissible temperatures												
Permissible temperatures	medium:	-40 ... 125 °C										
	electronics / environment:	-40 ... 85 °C										
	storage:	-40 ... 100 °C										
Electrical protection												
Short-circuit protection	permanent											
Reverse polarity protection	no damage, but also no function											
Electromagnetic compatibility	emission and immunity according to EN 61326											
Mechanical stability												
Vibration	20 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6										
Shock	500 g / 1 msec	according to DIN EN 60068-2-27										
Materials												
Pressure port	stainless steel 1.4571 (316 Ti)											
Housing	stainless steel 1.4404 (316 L)											
Option compact field housing	stainless steel 1.4305 (303), cable gland brass, nickel plated										others on request	
Seals (media wetted)	none (welded)											
Diaphragm	stainless steel 1.4542 (17-4PH)											
Media wetted parts	pressure port, diaphragm											
Explosion protection (only for 4 ... 20 mA / 2-wire)												
Approvals DX19-DMP 335	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da											
Safety technical maximum values	U <sub>i</sub> = 28 V <sub>DC</sub> , I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> ≈ 0 nF, L <sub>i</sub> ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing											
Permissible temperatures for environment	in zone 0: -20 ... 60 °C bei p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1: -20 ... 70 °C											
Connecting cables (by factory)	cable capacitance:	signal line/shield also signal line/signal line: 160 pF/m										
	cable inductance:	signal line/shield also signal line/signal line: 1 μH/m										
Miscellaneous												
Current consumption	signal output current:	max. 25 mA										
	signal output voltage:	max. 7 mA										
Weight	approx. 140 g											
Installation position	any											
Operational life	> 100 x 10 <sup>6</sup> pressure cycles											
CE-conformity	EMC Directive: 2004/108/EC Pressure Equipment Directive: 97/23/EC (module A) <sup>2</sup>											
ATEX Directive	94/4/EG											
<sup>2</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar												

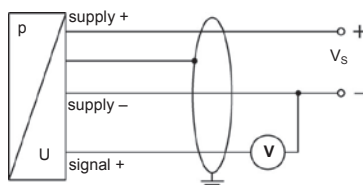


## Wiring diagrams

2-wire-system (current)



3-wire-system (voltage)

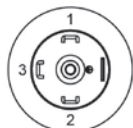
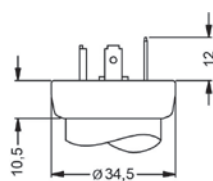


## Pin configuration

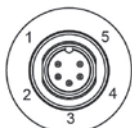
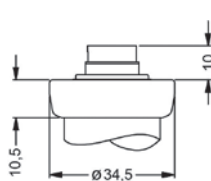
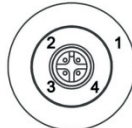
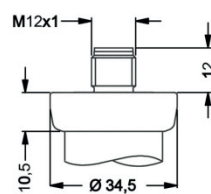
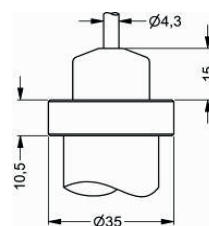
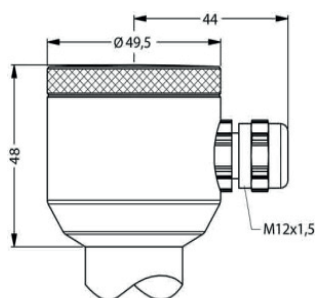
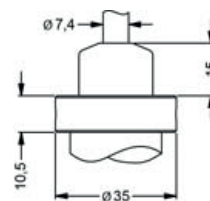
Electrical connections	ISO 4400	Binder 723 (5-pin)	M12x1 (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT +	gn (green)
Shield	ground pin	5	4		ye/gn (yellow / green)

## Electrical connections (dimensions in mm)

standard

ISO 4400  
(IP 65)

option

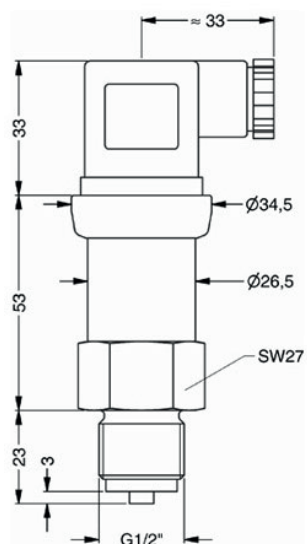
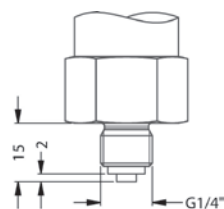
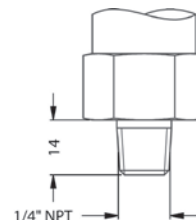
Binder series 723 5-pin  
(IP 67)M12x1 4-pin  
(IP 67)cable outlet with PVC cable  
(IP67)<sup>3</sup>compact field housing  
(IP 67)cable outlet,  
cable with ventilation tube  
(IP 68)<sup>4</sup>

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>4</sup> different cable types and lengths available, permissible temperature depends on kind of cable



**Mechanical connections (dimensions in mm)****standard****G1/2" EN 837****option****G1/4" EN 837****1/4" NPT**

⇒ metric threads and other versions on request



DMP 335		<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>
Pressure		gauge	2	1	0																
Input		[bar]																			
		6				6	0	0	1												
		10				1	0	0	2												
		16				1	6	0	2												
		25				2	5	0	2												
		40				4	0	0	2												
		60				6	0	0	2												
		100				1	0	0	3												
		160				1	6	0	3												
		250				2	5	0	3												
		400				4	0	0	3												
		600				6	0	0	3												
	customer					9	9	9	9												consult
Output																					
		4 ... 20 mA / 2-wire							1												
		0 ... 10 V / 3-wire							3												
		Intrinsic safety 4 ... 20 mA / 2-wire							E												
	customer								9												consult
Accuracy																					
		0.5 %							5												
	customer								9												consult
Electrical connection																					
		Male and female plug ISO 4400								1	0	0									
		Male plug Binder series 723 (5-pin)								2	0	0									
		Cable outlet with PVC cable <sup>1</sup>								T	A	0									
		Cable outlet with cable <sup>2</sup>								T	R	0									
		Male plug M12x1 (4-pin) / metal								M	1	0									
		Compact field housing								8	5	0									
		stainless steel 1.4305																			
	customer									9	9	9									consult
Mechanical connection																					
		G1/2" EN 837											2	0	0						
		G1/4" EN 837											4	0	0						
		1/4" NPT											N	4	0						
	customer												9	9	9						consult
Seals																					
		without (welded version)													2						
	customer														9						consult
Special version																					
		standard															0	0	0		
	customer																9	9	9		consult

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C)

<sup>2</sup> cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, permissible temperature depends on kind of cable; price without cable





# DMP 334

## Industrial Pressure Transmitter for High Pressure

Thinfilm Sensor

accuracy according to IEC 60770:  
0.35 % FSO

### Nominal pressure

from 0 ... 600 bar up to 0 ... 2200 bar

### Analogue output

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

### Special characteristics

- ▶ extremely robust and excellent long-term stability
- ▶ pressure sensor welded

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ pressure port: M20 x 1.5 or 9/16 UNF
- ▶ adjustability of span and offset
- ▶ different kinds of electrical connections

The industrial pressure transmitter DMP 334 has been especially designed for use in hydraulic systems up to 2200 bar. The base element of DMP 334 is a thinfilm sensor, that is welded with the pressure port and meets high demands of and reliability.

All of characteristics and the excellent measurement data of DMP 334 as well as distinguished offset stability offer a pressure transmitter with easy handling, reliability and robustness for hydraulic user. The DMP 334 is deliverable with standard HP connections.

### Preferred areas of use are



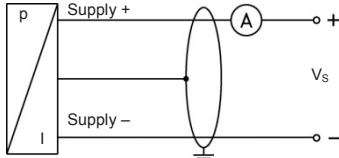
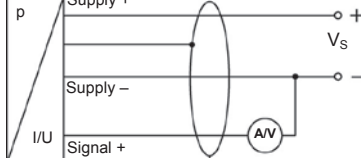
Plant and Machine Engineering



Commercial Vehicles and Mobile Hydraulics



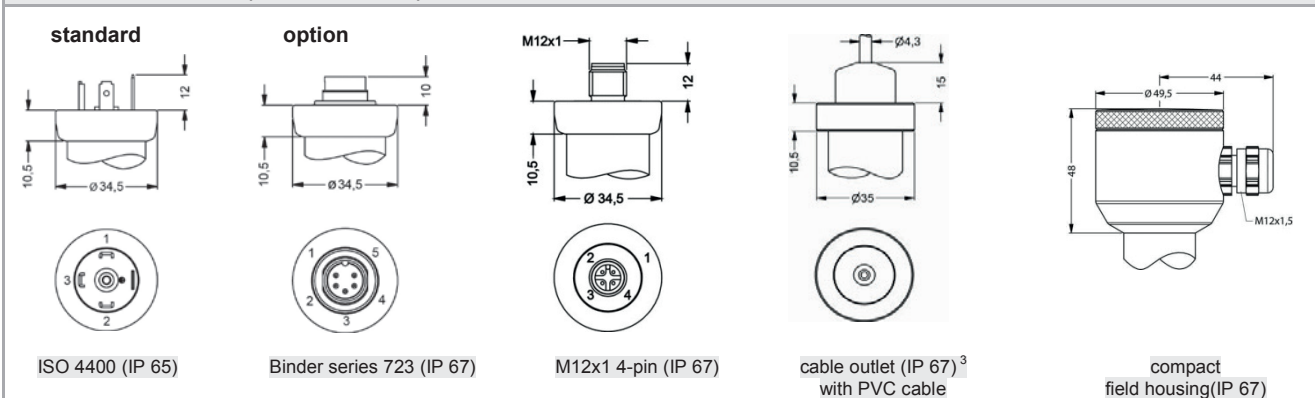


Input pressure range						
Nominal pressure gauge	[bar]	600 <sup>1</sup>	1000	1600	2000	2200
Overpressure	[bar]	800	1400	2200	2800	2800
<sup>1</sup> only available with pressure port G1/2" EN 837						
Output signal / Supply						
Standard	2-wire:	4 ... 20 mA / V <sub>S</sub> = 12 ... 36 V <sub>DC</sub>				
Option IS-protection	2-wire:	4 ... 20 mA / V <sub>S</sub> = 14 ... 28 V <sub>DC</sub>				
Option 3-wire	3-wire:	0 ... 10 V / V <sub>S</sub> = 14 ... 36 V <sub>DC</sub>				
Performance						
Accuracy	≤ ± 0.35 % FSO IEC 60770 <sup>2</sup>					
Permissible load	current 2-wire:	R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S</sub> min) / 0.02 A] Ω				
	voltage 3-wire:	R <sub>min</sub> = 10 kΩ				
Influence effects	supply:	0.05 % FSO / 10 V			load: 0.05 % FSO / kΩ	
Long term stability	≤ ± 0.2 % FSO / year					
Response time	< 5 msec					
Adjustability	Adjustment of offset is possible within the range of ± 5 % of the nominal pressure range, without an influence of characteristic curve and accuracy.					
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)						
Thermal effects (Offset and Span) / Permissible temperatures						
Thermal error	≤ ± 0.25 % FSO / 10 K		in compensated range -20 ... 85 °C			
Permissible temperatures	medium: -40 ... 140 °C		electronics / environment: -25 ... 85 °C		storage: -40 ... 100 °C	
Electrical protection						
Short-circuit protection	permanent					
Reverse polarity protection	no damage, but also no function					
Electromagnetic compatibility	emission and immunity according to EN 61326					
Mechanical stability						
Vibration	10 g RMS (20 ... 2000 Hz)					
Shock	100 g / 11 msec.					
Materials						
Pressure port	stainless steel 1.4542 (17-4 PH)					
Housing	standard: stainless steel 1.4404 (316L) field housing: stainless steel 1.4404 (316L), cable gland: brass, nickel plated					
Seals (media wetted)	none (welded version)					
Diaphragm	stainless steel 1.4542 (17-4 PH)					
Media wetted parts	pressure port / diaphragm					
Explosion protection (only for 4 ... 20 mA / 2-wire)						
Approval DX13-DMP 334	TÜV 03 ATEX 2006 X zone 0: II 1G EEx ia IIC T4 zone 20: II 1D EEx tD A20 IP65 T 85°C					
Safety technical maximum values	U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> ≤ 1 nF, L <sub>i</sub> ≤ 10 µH					
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1 or higher: -25 ... 70 °C					
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 µH/m					
Miscellaneous						
Current consumption	signal output current:	max. 25 mA				
	signal output voltage:	max. 7 mA				
Weight	approx. 200 g					
Installation position	any					
CE-conformity	EMC Directive: 2004/108/EC			Pressure Equipment Directive: 97/23/EC (module A)		
Wiring diagrams						
2-wire-system (current)			3-wire-system (current / voltage)			
						

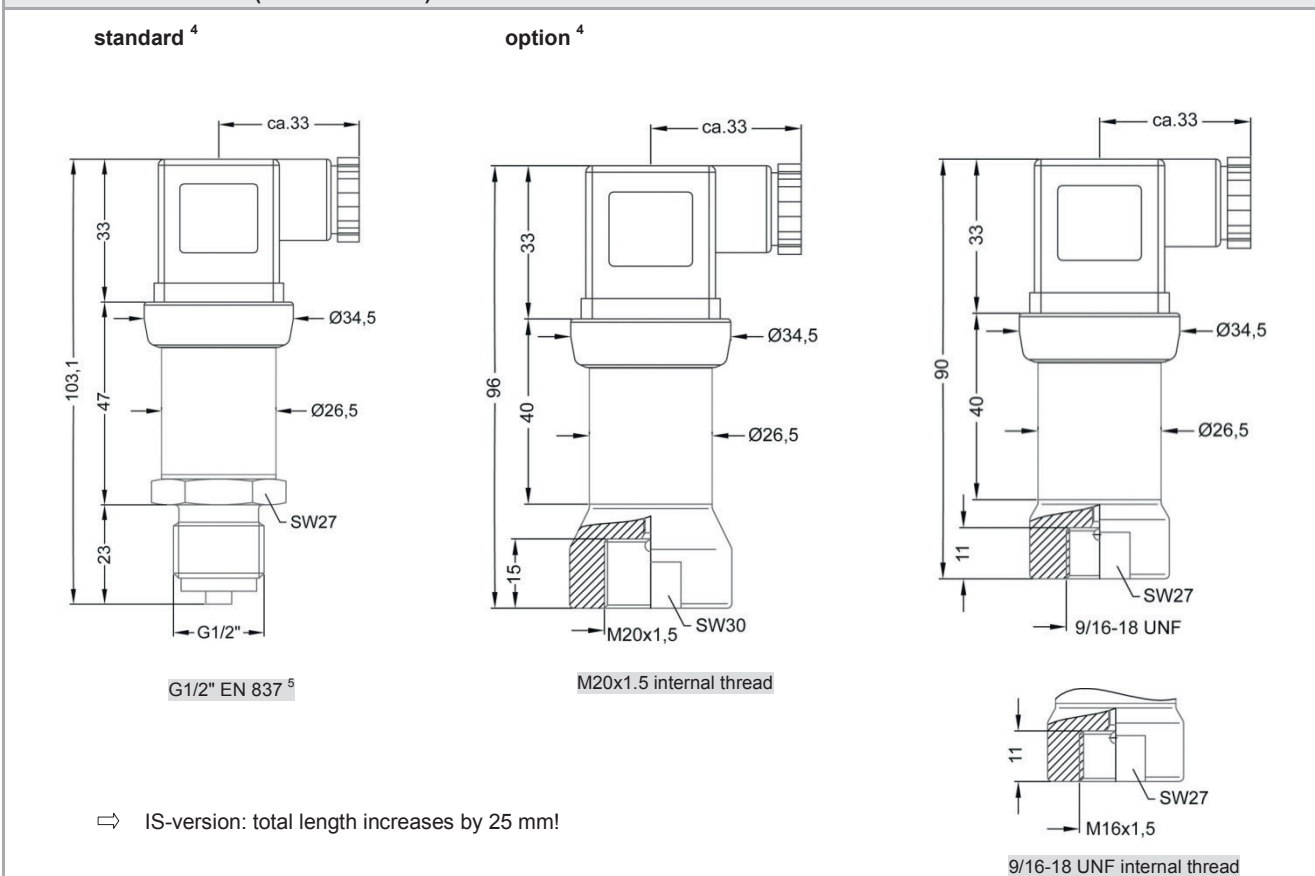


**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 (4-pin)	Field housing	Cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT+	gn (green)
Shield	ground pin	5	4	⏏	ye/gn (yellow / green)

**Electrical connections (dimensions in mm)**

<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

**Mechanical connection (dimensions in mm)**

<sup>4</sup> adjustable version is not possible in combination with IS-version, compact field housing and cable outlet

<sup>5</sup> According to EN 837, the pressure port and the complement at pressure over 1000 bar must be preferably made of stainless steel with a tensile strength of  $R_P > 260 \text{ N/mm}^2$  in accordance with DIN 17440. The maximum allowed pressure is 1600 bar!

This document contains product specifications; properties are not guaranteed. Subject to change without notice.



## DMP 334

DMP 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<sup>1</sup> only available with pressure port G1/2" EN 837

<sup>2</sup> different cable types and lengths deliverable

<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), optionally cable with ventilation tube

<sup>4</sup> According to EN 837, the pressure port and the complement, at pressure over 1000 bar must preferably be made of stainless steel with a tensile strength of  $R_{\sigma} > 260 \text{ N/mm}^2$  in accordance with DIN 17440. The maximum allowed pressure is 1600 bar!

<sup>5</sup> not possible in combination with IS-version, compact field housing and cable outlet with PVC cable





# DMP 304

## Industrial Pressure Transmitter for Ultra High Pressure

accuracy according to IEC 60770:  
standard: 0.5 % FSO  
option: 0.25 % FSO

### Nominal pressure

from 0 ... 2 000 bar up to 0 ... 6 000 bar

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V (on request)

### Special characteristics

- ▶ adjustability of offset and span via front sided potentiometers
- ▶ pressure port 9/16" UNF
- ▶ 80 % calibration signal with MIL / Bendix plug

### Optional versions

- ▶ IS-version:  
Ex ia = intrinsically safe for gases
- ▶ accuracy according to IEC 60770:  
0.25 % FSO
- ▶ pressure port M20x1.5 and M16x1.5

The ultra-high-pressure transmitter type DMP 304 has been especially designed for applications with highest demand on precision and reliability. DMP 304 series is based on a compensated strain gauge, bonded onto a stainless steel diaphragm.

Due to the rugged stainless steel housing usage under extreme conditions and in IS-required areas is no problem.

### Preferred areas of use are



hydraulic circuits



water jet torching



high pressure applications in chemical and petrochemical industry





Input pressure range					
Nominal pressure gauge	[bar]	2 000	4 000	5 000	6 000
Overpressure	[bar]	3 000	5 000	6 000	7 000
Burst pressure	[bar]	4 000	8 000	10 000	10 000

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 10 \dots 30 V_{DC}$
IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$
Option 3-wire (on request)	3-wire: 0 ... 10 V / $V_S = 14 \dots 36 V_{DC}$

Performance	
Accuracy <sup>1</sup>	standard: $\leq \pm 0.50 \% \text{ FSO}$ option: $\leq \pm 0.25 \% \text{ FSO}$ (on request)
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.2 \% \text{ FSO} / \text{year}$
Response time	< 2.5 msec
Adjustability	Via a front sided potentiometer is an adjustment of the offset possible within the range of $\pm 5 \%$ of the nominal pressure range, without an influence of characteristic curve and accuracy.

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Calibration (only with MIL / Bendix plug)	
Calibration signal accuracy	$\leq \pm 0.25 \% \text{ FSO}$
Calibration	80 % FSO calibration (e.g. for 4 ... 20 mA / 2-wire: signal = $0.8 \cdot 16 \text{ mA} + 4 \text{ mA} = 16.8 \text{ mA}$ )

Thermal effects (Offset and Span)	
Thermal error	$\leq \pm 0.2 \% \text{ FSO} / 10 \text{ K}$ in compensated range -20 ... 85 °C

Permissible temperatures	
Permissible temperatures	medium: -40 ... 85 °C electronics / environment: -25 ... 85 °C storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz)
Shock	100 g / 11 msec

Materials	
Pressure port / diaphragm	stainless steel 1.4548 (17-4 PH)
Housing	standard: stainless steel 1.4301 (304)
Seals (media wetted)	none (welded version)
Media wetted parts	pressure port, diaphragm

IS-protection (only for 4 ... 20 mA / 2-wire)	
Approval DX17-DMP 304	zone 0: II 1G Ex ia IIC T4
Safety technical maximum values	$U_i = 28 \text{ V}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with $p_{\text{atm}}$ 0.8 bar up to 1.1 bar zone 1 and higher: -25 ... 70 °C
Connecting cables (by factory)	cable capacity: signal line/shield as well as signal line/signal line: 160 pF/m cable inductance: signal line/shield as well as signal line/signal line: 1 $\mu\text{H}/\text{m}$

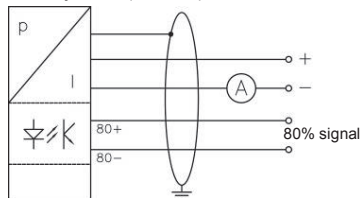
  

Miscellaneous	
Insulation strength / resistance	standard: insulation strength 100 M $\Omega$ @ 35 V IS-version: insulation resistance 100 M $\Omega$ @ 35 $V_{DC}$ 100 M $\Omega$ @ 500 $V_{AC}$ (relative to housing)
Current consumption	2-wire signal output current: max. 28 mA 3-wire signal output voltage: max. 15 mA
Weight	approx. 260 g
Installation position	any
CE-conformity	EMC Directive: 2004/108/EC      Pressure Equipment Directive: 97/23/EC (module A)

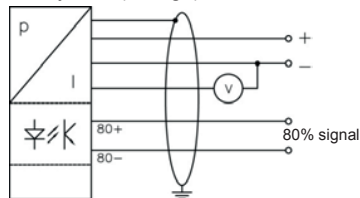


## Wiring diagrams

2-wire-system (current)



3-wire-system (voltage)



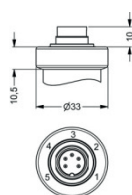
## Pin configuration

Electrical connections	Binder 723 (5-pin)	M12x1 (4-pin)	ISO 4400	cable colours (DIN 47100)
Supply +	3	1	1	wh (white)
Supply -	4	2	2	bn (brown)
Signal + (only for 3-wire)	1	3	3	gn (green)
Shield	5	4	pin	gn/ye (green / yellow)

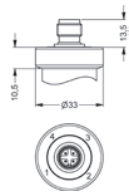
## Pin configuration MIL / Bendix plug (optional)

Version	Pin A	Pin B	Pin C	Pin D	Pin E	Pin F
2-wire current signal 4 ... 20 mA	supply +/- signal +	supply -/ signal -	-	-	calibration +	calibration -
3-wire	signal +	supply - / signal - / calibration -	supply +	-	-	calibration +

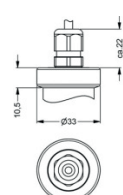
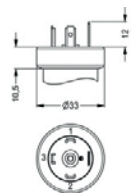
## Electrical connections (dimensions in mm)



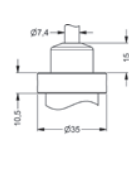
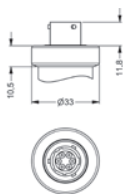
Binder series 723 (IP 67)



M12x1 4-pin (IP 67)

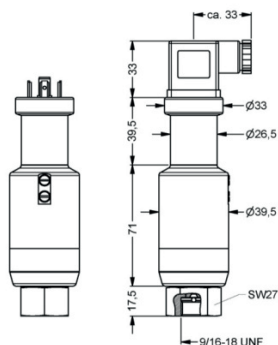
cable outlet  
with PVC-cable (IP 67)<sup>2</sup>

ISO 4400 (IP 65)

cable outlet (IP 67)<sup>3</sup>MIL / Bendix plug  
(Typ PT 02 A 10-6 P)<sup>2</sup> standard: 2 m PVC-cable without air tube (permissible temperature: -5 ... 70 °C)<sup>3</sup> different cable types and lengths available, permissible temperature depends on kind of cable

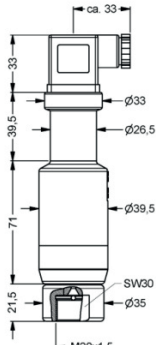
## Mechanical connections (dimensions in mm)

## Standard

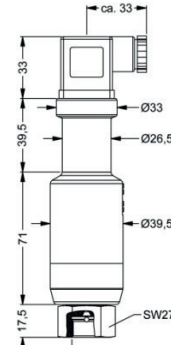


9/16" UNF internal thread

## Option



M20x1,5 internal thread



M16x1,5 internal thread



## DMP 304

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Pressure																			
Input	gauge	2	2	0															
	[bar]																		
	2 000				2	0	0	4											
	4 000				4	0	0	4											
	5 000				5	0	0	4											
	6 000				6	0	0	4											
	customer				9	9	9	9											consult
Output																			
	4 ... 20 mA / 2-wire								1										
	Intrinsic safety 4 ... 20 mA / 2-wire								E										
	0 ... 10 V / 3-wire								3										consult
	customer								9										consult
Accuracy																			
standard	0.5 %								5										
option	0.25 %								2										consult
	customer								9										consult
Electrical connection																			
	Male and female plug ISO 4400									1	0	0							
	Male plug Binder series 723 (5-pin)									2	0	0							
	Cable outlet with PVC-cable <sup>1</sup>									T	A	0							
	Cable outlet <sup>2</sup>									T	R	0							
	Male plug M12x1 (4-pin), metal									M	1	0							
	MIL-/Bendix (Typ PT 02 A 10-6 P)									B	G	0							consult
	customer									9	9	9							consult
Mechanical connection																			
	9/16" UNF internal thread										V	0	0						
	M16x1.5 internal thread										P	0	0						
	M20x1.5 internal thread										D	2	8						
	customer										9	9	9						consult
Special version																			
	adjustable														0	4	1		
	customer														9	9	9		consult

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), optionally cable with ventilation tube

<sup>2</sup> different cable types and lengths deliverable (permissible temperature depends on kind of cable)





# DMK 351

## Pressure Transmitter

Ceramic Sensor

accuracy according to IEC 60770:  
standard: 0.35 % FSO  
option: 0.25 % FSO

### Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

### Output signal

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

### Product characteristics

- ▶ high media resistance

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ diaphragm 99.9 %  $\text{Al}_2\text{O}_3$
- ▶ customer specific versions

The pressure transmitter DMK 351 has been specially designed for applications in plant and machine engineering as well as laboratory techniques and is suitable for measuring small system pressure and filling heights.

By using our own-developed capacitive sensor, optionally available as  $\text{Al}_2\text{O}_3$  99.9%, the DMK 351 offers a high overpressure resistance and a high temperature and media resistance. The pressure transmitter is available in an intrinsically safe version for a use in explosive environments.

### Preferred areas of use are



Plant and Machine Engineering



Laboratory Techniques

### Preferred used for



Fuel and Oil



Water





Pressure ranges																
Nominal pressure	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20
Level	[mH <sub>2</sub> O]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	200
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45
Low pressure	[bar]	-0.2		-0.3			-0.5						-1			

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 9 ... 32 V <sub>DC</sub>
Option IS-protection	2-wire : 4 ... 20 mA / V <sub>S</sub> = 14 ... 28 V <sub>DC</sub> Option 3-wire: 0 ... 10 V / V <sub>S</sub> = 12.5 ... 32 V <sub>DC</sub>

Performance	
Accuracy <sup>1</sup>	standard: $\leq \pm 0.35\%$ FSO option for P <sub>N</sub> $\geq 0.6$ bar: $\leq \pm 0.25\%$ FSO
Permissible load	current 2-wire R <sub>max</sub> = [(V <sub>S</sub> - V <sub>Smin</sub> ) / 0.02 A] $\Omega$ voltage 3-wire: R <sub>min</sub> = 10 k $\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k $\Omega$
Long term stability	$\leq \pm 0.1\%$ FSO / year
Turn-on time	700 msec
Mean measuring rate	5/sec
Response time	mean response time: < 200 msec max. response time: 380 msec

<sup>1</sup> accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal errors (Offset and Span)	
Tolerance band	$\leq \pm 0.1\%$ FSO / 10 K in compensated range: -20 ... 80 °C

Permissible temperatures	
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316L)
Housing	stainless steel 1.4404 (316L)
Option compact field housing	stainless steel 1.4305 (303) with cable gland brass, nickel plated others on request
Seal (media wetted)	FKM EPDM
Diaphragm	standard: ceramics Al <sub>2</sub> O <sub>3</sub> 96 % option: ceramics Al <sub>2</sub> O <sub>3</sub> 99.9 %
Media wetted parts	pressure port, seals, diaphragm

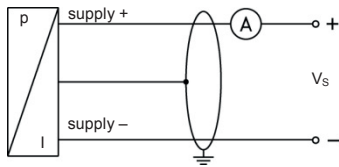
IS-protection (only for 4 ... 20 mA / 2-wire)	
Approval DX 14-DMK 351	IBExU 05 ATEX 1070 X Male (connector)-version: zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex iaD 20 T 85°C cable-version: zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex iaD 20 T 85°C
Safety technical maximum values	U <sub>i</sub> = 28 V <sub>DC</sub> , I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> $\leq$ 27 nF, L <sub>i</sub> $\leq$ 5 $\mu$ H
Max. permissible temperature for environment	in zone 0: -20 ... 60 °C for p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1 and higher: -25 ... 70 °C
Connecting cables (by factory)	capacity: signal line / shield also signal line / signal line: 160 pF/m inductance: signal line / shield also signal line / signal line: 1 $\mu$ H/m

Miscellaneous	
Installation position	any
Current consumption	signal output current: max. 21 mA signal output voltage: max. 5 mA
Weight	min. 200 g
Operational life	> 100 x 10 <sup>6</sup> loading cycles
CE-conformity	EMC-directive: 2004/108/EC
ATEX Directive	94/9/EC

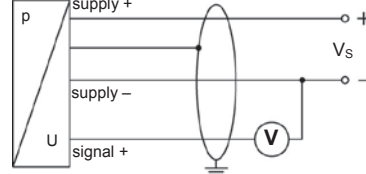


### Wiring diagram


2-wire-system (current)



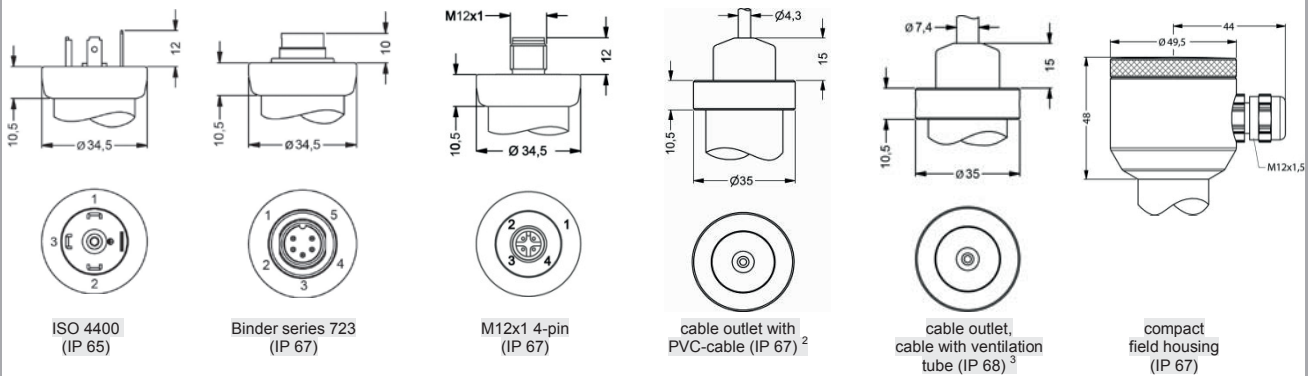
3-wire-system (current / voltage)



## Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply –	2	4	2	IN –	bn (brown)
Signal +	3	1	3	OUT +	gn (green)
Shield	ground contact	5	4		ye/gn (yellow / green)

### Electrical connections (dimensions in mm)



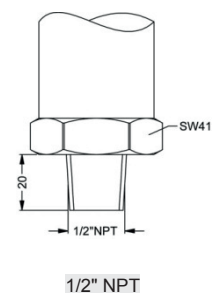
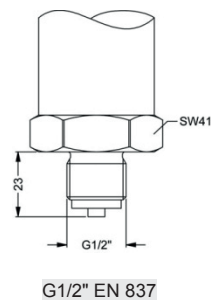
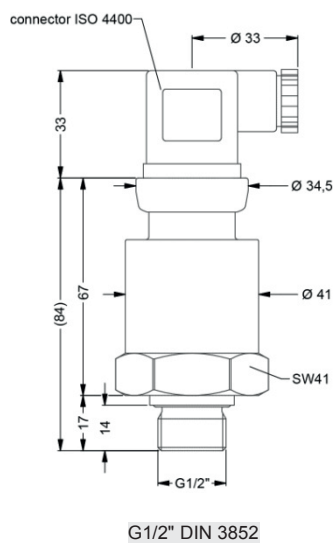
<sup>2</sup> standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70°C), optional cable with ventilation tube

<sup>3</sup> different cable types and lengths available, permissible temperature depends on kind of cable

## Dimensions (in mm)

**standard**

**option**





<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), optionally cable with ventilation tube





# DMK 331

## Industrial Pressure Transmitter

Ceramic Sensor

accuracy according to IEC 60770:  
0.5 % FSO

### Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

### Special characteristics

- ▶ pressure port G 1/2" flush for pasty and polluted media
- ▶ pressure port G 1/2" open port PVDF for aggressive media
- ▶ oxygen application

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2  
according to IEC 61508 / IEC 61511
- ▶ customer specific versions

The industrial pressure transmitter DMK 331 with ceramic sensor has been especially designed for pasty, polluted or aggressive media and for oxygen applications at low pressure range.

As with all industrial pressure transmitters made by BD|SENSORS, you may choose between various electrical and mechanical connections also on DMK 331.

### Preferred areas of use are



Plant and Machine Engineering



Energy Industry



Environmental Engineering  
(water - sewage - recycling)



Medical Technology



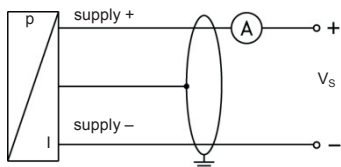


Input pressure range <sup>1</sup>																					
Nominal pressure gauge	[bar]	-1...0	0.4	0.6	1	1,6	2,5	4	6	10	16	25	40	60	100	160	250	400	600 <sup>2</sup>		
Nominal pressure abs.	[bar]	-	-	0.6	1	1,6	2,5	4	6	10	16	25	40	60	100	160	250	400	600 <sup>2</sup>		
Overpressure	[bar]	4	1	2	2	4	4	10	10	20	40	40	100	100	200	400	400	600	800		
Burst pressure ≥	[bar]	7	2	4	4	5	5	12	12	25	50	50	120	120	250	500	500	650	880		
Vacuum resistance		P <sub>N</sub> ≥ 1 bar: unlimited vacuum resistance												P <sub>N</sub> < 1 bar: on request							
<sup>1</sup> PVDF pressure port possible for nominal pressure ranges up to 60 bar																					
<sup>2</sup> nominal pressure 600 bar without UL certification																					
Output signal / Supply																					
Standard		2-wire: 4 ... 20 mA / V <sub>S</sub> = 8 ... 32 V <sub>DC</sub>																			
Option IS-protection		2-wire: 4 ... 20 mA / V <sub>S</sub> = 10 ... 28 V <sub>DC</sub>																			
Options 3-wire		3-wire: 0 ... 20 mA / V <sub>S</sub> = 14 ... 30 V <sub>DC</sub> 0 ... 10 V / V <sub>S</sub> = 14 ... 30 V <sub>DC</sub>																			
Performance																					
Accuracy <sup>3</sup>		± 0.5 % FSO																			
Permissible load		current 2-wire: R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω voltage 3-wire: R <sub>min</sub> = 10 kΩ										current 3-wire: R <sub>max</sub> = 500 Ω									
Influence effects		supply: 0.05 % FSO / 10 V										load: 0.05 % FSO / kΩ									
Long term stability		± 0.3 % FSO / year at reference conditions																			
Response time		2-wire: ≤ 10 msec										3-wire: ≤ 3 msec									
<sup>3</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)																					
Thermal effects (Offset and Span) / Permissible Temperatures																					
Thermal error		± 0.2 % FSO / 10 K																			
in compensated range		-25 ... 85 °C																			
Permissible temperatures <sup>4</sup>		medium: -40 ... 125 °C				electronics / environment: -40 ... 85 °C								storage: -40 ... 100 °C							
<sup>4</sup> for pressure port of PVDF the minimum temperature is -30 °C																					
Electrical protection																					
Short-circuit protection		permanent																			
Reverse polarity protection		no damage, but also no function																			
Electromagnetic compatibility		emission and immunity according to EN 61326																			
Mechanical stability																					
Vibration		10 g RMS (25 ... 2000 Hz)										according to DIN EN 60068-2-6									
Shock		500 g / 1 msec										according to DIN EN 60068-2-27									
Materials																					
Pressure port		standard: stainless steel 1.4404 (316 L) optional for G1/2" open port with nominal pressure range up to 60 bar: PVDF others on request																			
Housing		stainless steel 1.4404 (316 L)																			
Option compact field housing		stainless steel 1.4305 (303) with cable gland brass, nickel plated														others on request					
Seals (media wetted)		standard: FKM								options: EPDM (for P <sub>N</sub> ≤ 160 bar), NBR								others on request			
Diaphragm		ceramic Al <sub>2</sub> O <sub>3</sub> 96 %																			
Media wetted parts		pressure port, seals, diaphragm																			
Explosion protection (only for 4 ... 20 mA / 2-wire)																					
Approval DX19-DMK 331		<b>IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X</b> stainless steel pressure port: zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da plastic pressure port: zone 1: II 2G Ex ia IIC T4 Ga zone 21: II 2D Ex ia IIIC T 85°C Da																			
Safety technical maximum values		U <sub>i</sub> = 28 V <sub>DC</sub> , I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> ≈ 0 nF, L <sub>i</sub> ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing																			
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C																			
Connecting cables (by factory)		cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m																			
Miscellaneous																					
Option SIL <sup>5</sup> 2		according to IEC 61508 / IEC 61511																			
Option oxygen application		for P <sub>N</sub> ≤ 15 bar: O-ring in 70 EPDM 281 (with BAM-approval); permissible maximum values are 15 bar / 60° C and 10 bar / 90° C for P <sub>N</sub> ≤ 25 bar: O-ring in FKM Vi 567 (with BAM-approval); permissible maximum values are 25 bar / 150° C																			
Current consumption		signal output current: max. 25 mA										signal output voltage: max. 7 mA									
Weight		approx. 140 g																			
Installation position		any																			
Operational life		> 100 x 10 <sup>6</sup> pressure cycles																			
CE-conformity		EMC Directive: 2004/108/EC										Pressure Equipment Directive: 97/23/EC (module A) <sup>6</sup>									
ATEX Directive		94/4/EG																			
<sup>5</sup> only for 4 ... 20 mA / 2-wire																					
<sup>6</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar																					

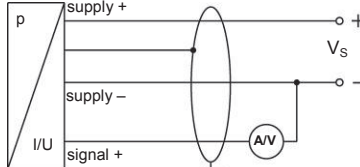


## Wiring diagrams

2-wire-system (current)



3-wire-system (current / voltage)

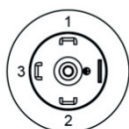
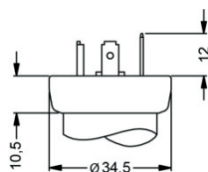


## Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT+	gn (green)
Shield	ground pin	5	4	$\perp$	ye/gn (yellow / green)

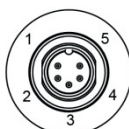
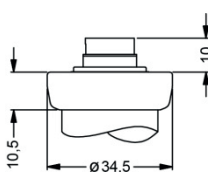
## Electrical connections (dimensions in mm)

standard

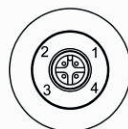
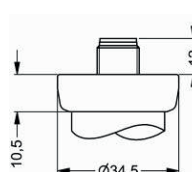


ISO 4400 (IP 65)

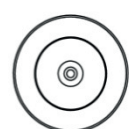
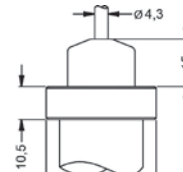
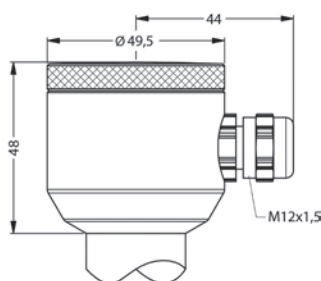
option



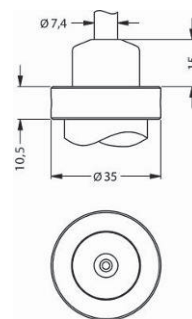
Binder Series 723 5-pin (IP 67)



M12x1 4-pin (IP 67)

cable outlet with PVC cable (IP 67)<sup>7</sup>

compact field housing (IP 67)

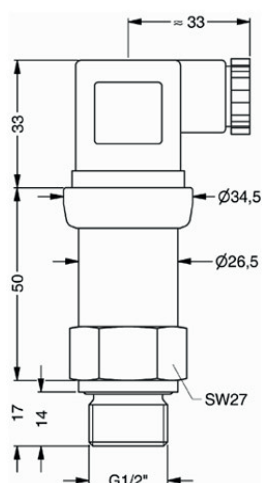
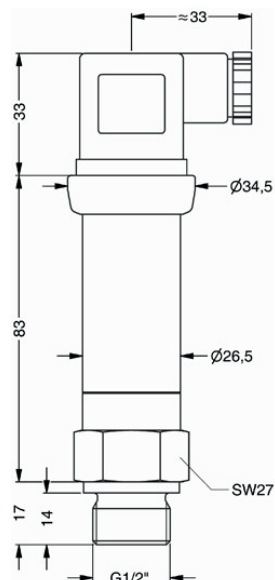
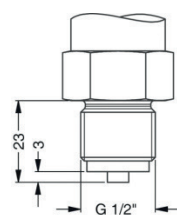
cable outlet, cable with ventilation tube (IP 68)<sup>8</sup>

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

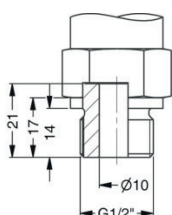
<sup>7</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

<sup>8</sup> different cable types and lengths available, permissible temperature depends on kind of cable

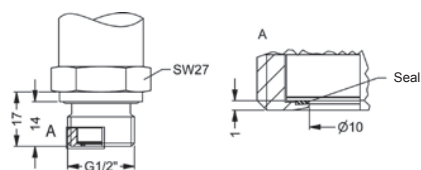
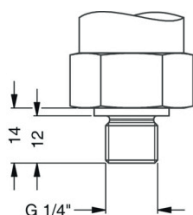


**Mechanical connection (dimensions in mm)****standard**G1/2" DIN 3852  
with ISO 4400**standard for SIL- and SIL-IS-version**G1/2" DIN 3852  
with ISO 4400**option**

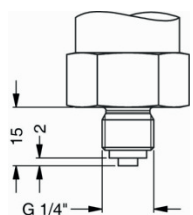
G1/2" EN 837



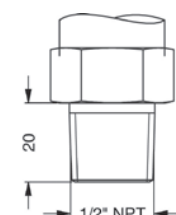
G1/2" open port

G1/2" semi-flush DIN 3852; M20x1.5<sup>9</sup>

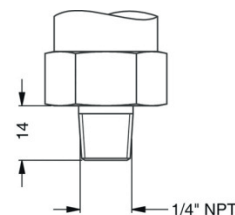
G1/4" DIN 3852



G1/4" EN 837



1/2" NPT



1/4" NPT

⇒ metric threads and other versions on request

<sup>9</sup> possible for nominal pressure ranges  $P_N \leq 25$  bar; absolute pressure ranges on request



## DMK 331

$$\begin{array}{|c|c|c|} \hline & & \\ \hline \end{array} - \begin{array}{|c|c|c|c|} \hline & & & \\ \hline \end{array} - \begin{array}{|c|} \hline \\ \hline \end{array} - \begin{array}{|c|} \hline \\ \hline \end{array} - \begin{array}{|c|c|c|} \hline & & \\ \hline \end{array} - \begin{array}{|c|c|c|} \hline & & \\ \hline \end{array} - \begin{array}{|c|} \hline \\ \hline \end{array} - \begin{array}{|c|} \hline \\ \hline \end{array} - \begin{array}{|c|} \hline \\ \hline \end{array} - \begin{array}{|c|c|} \hline & \\ \hline \end{array}$$
[illegible]

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

<sup>2</sup> metric threads and others on request

<sup>3</sup> possible for nominal pressure ranges  $P_N \leq 25$  bar; absolute pressure ranges on request

<sup>4</sup> possible for nominal pressure range  $P_N \leq 160$  bar

<sup>5</sup> PVDF only with G1/2" DIN 3852 open pressure port (up to 60 bar), minimum permissible temperature is -30 °C

<sup>6</sup> oxygen application with FKM-seal up to 25 bar and with EPDM-seal up to 15 bar possible





# DMP 457

## Pressure Transmitter for Shipbuilding and Offshore

### Stainless Steel Sensor

accuracy according to IEC 60770:  
standard: 0.35 % FSO  
option: 0.25 % FSO

### Nominal pressure

from 0 ... 100 mbar up to 0 ... 600 bar

### Output signals

2-wire: 4 ... 20 mA  
others on request

### Special characteristics

- ▶ shipping approvals  
GL (Germanischer Lloyd),  
DNV (Det Norske Veritas) and  
CCS (China Classification Society)
- ▶ flush pressure port  
G 1/2" from 100 mbar
- ▶ excellent thermal behavior

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and  
dusts
- ▶ welded pressure port

The pressure transmitter DMP 457 has been especially designed for rough conditions occurring especially in shipbuilding and offshore applications. All gaseous and liquid media, which are compatible with stainless steel 1.4404 (316L) respectively can be used.

Sensor element is a piezoresistive stainless steel sensor with high accuracy and excellent long-term stability. In order to meet the special requirements for shipbuilding and offshore applications extensive tests had to be passed to get the Germanischer Lloyd (GL), Det Norske Veritas (DNV) and China Classification Society (CCS) approvals.

### Preferred areas of use are



Diesel Engines, Drives  
Compressors, Pumps  
Boiler  
Hydraulic and Pneumatic Control  
Systems



Fuel and Oil





Input pressure range <sup>1</sup>												
Nominal pressure gauge	[bar]	-1 ... 0	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6
Nominal pressure abs.	[bar]	-	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6
Level gauge / abs.	[mH <sub>2</sub> O]	-	1	1.6	2.5	4	6	10	16	25	40	60
Overpressure	[bar]	5	0.5	1	1	2	5	5	10	10	20	40
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50

Nominal pressure gauge	[bar]	10	16	25	40	60	100	160	250	400	600
Nominal pressure abs.	[bar]	10	16	25	40	60	100	160	250	400	600
Level gauge / abs.	[mH <sub>2</sub> O]	100	160	250	400	-	-	-	-	-	-
Overpressure	[bar]	40	80	80	105	210	600	600	1000	1000	1000
Burst pressure ≥	[bar]	50	120	120	210	420	1000	1000	1250	-	-
Vacuum resistance	P <sub>N</sub> ≥ 1 bar: unlimited vacuum resistance P <sub>N</sub> < 1 bar: on request										
<sup>1</sup> from 60 bar: measurement starts with ambient pressure											

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 8 ... 32 V <sub>DC</sub>
Option IS-protection	2-wire: 4 ... 20 mA / V <sub>S</sub> = 10 ... 28 V <sub>DC</sub>
Performance	
Accuracy <sup>2</sup>	Standard: Nominal pressure < 0.4 bar: ≤ ± 0.5 % FSO Nominal pressure ≥ 0.4 bar: ≤ ± 0.35 % FSO Option: Nominal pressure ≥ 0.4 bar: ≤ ± 0.25 % FSO
Permissible load	R <sub>max</sub> = [(V <sub>S</sub> - V <sub>S min</sub> ) / 0.02 A] Ω
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year by reference conditions
Response time	< 10 msec

<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) / Permissible temperatures				
Nominal pressure P <sub>N</sub>	[bar]	-1 ... 0	< 0.4	≥ 0.40
Tolerance band	[% FSO]	≤ ± 0.75	≤ ± 1	≤ ± 0.75
in compensated range	[°C]	-20 ... 85	0 ... 70	-20 ... 85
Permissible temperatures	medium: -40 ... 125°C      electronics / environment: -40 ... 85°C      storage: -40 ... 100°C			

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to - EN 61326 - Germanischer Lloyd (GL) - Det Norske Veritas (DNV)

Mechanical stability	
Vibration	4 g (according to GL: curve 2 / according to DNV: Class B / basis: IEC 60068-2-6)

Materials			
Pressure port	stainless steel 1.4404 (316L)		
Housing	standard: stainless steel 1.4404 (316L) option field housing: stainless steel 1.4404 (316L), with cable gland		
Cable sheath	for cable outlet	for submersible version	permissible temperatures
	PVC - cable PUR - cable	- PUR - probe cable FEP - probe cable TPE - probe cable	-5 ... 70 °C -25 ... 70 °C -25 ... 70 °C -25 ... 125 °C
Seals (media wetted)	standard: FKM option: NBR, welded version³ others on request		
Diaphragm	stainless steel 1.4435 (316L)		
Media wetted parts	pressure port, seals, diaphragm		

<sup>3</sup> welded version only with pressure ports according to EN 837; possible for nominal pressure ranges P<sub>N</sub> ≤ 40 bar

IS-protection	
Approvals DX 19-DMP 457	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical maximum values	U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> = 105 nF, L <sub>i</sub> = 5 μH, the supply connections have an inner capacity of max. 140 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C bei p <sub>atm</sub> 0.8 bar bis 1.1 bar in zone 1 or higher: -20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m

This document contains product specifications; properties are not guaranteed. Subject to change without notice.



**Miscellaneous**

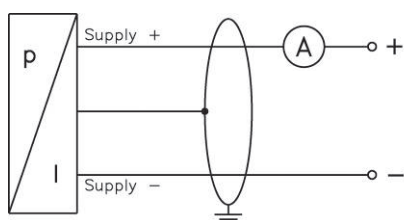
Current consumption	max. 25 mA
Weight	approx. 140 g (with ISO 4400)
Installation position	any <sup>4</sup>
Operational life	> 100 x 10 <sup>6</sup> pressure cycles
CE-conformity	EMC Directive: 2004/108/EC Pressure Equipment Directive: 97/23/EC (module A) <sup>5</sup>
ATEX Directive	94/9/EC

<sup>4</sup> Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges  $P_N \leq 1$  bar.

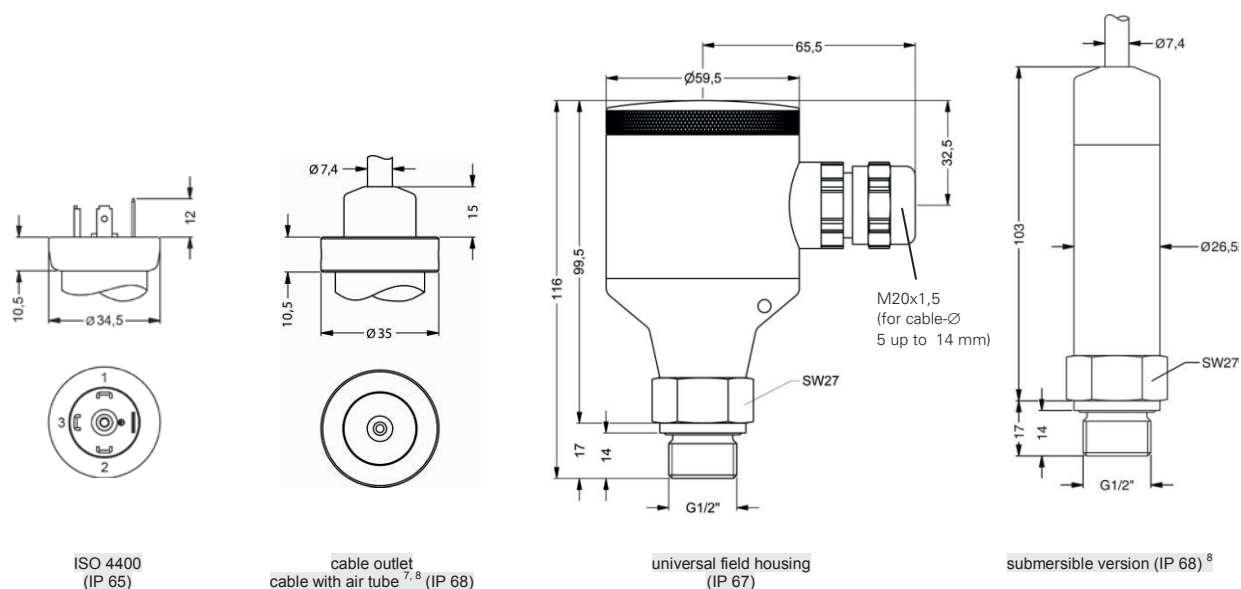
<sup>5</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar

**Wiring diagram**

2-wire-system (current)

**Pin configuration**

Electrical connection	ISO 4400	field housing	cable colours (DIN 47100)
Supply +	1	IN +	wh (white)
Supply -	2	IN -	bn (brown)
Shield	ground pin	$\perp$	ye/gn (yellow / green)

**Electrical connections <sup>6</sup> (dimensions in mm)**

<sup>6</sup> Generally shielded cable has to be used! Cable versions are delivered with shielded cable. For ISO 4400 the use of shielded cable is compulsory.

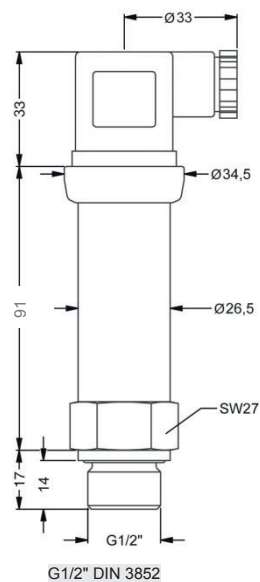
<sup>7</sup> tested at 4 bar or 40 mH<sub>2</sub>O for 24 hours

<sup>8</sup> different cable types and lengths available, permissible temperature depends on kind of cable, see cable connection

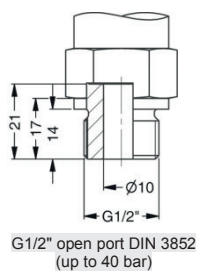
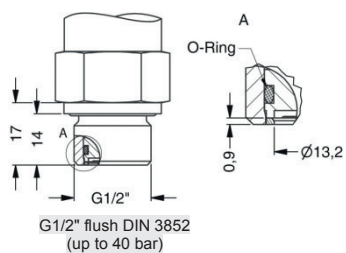
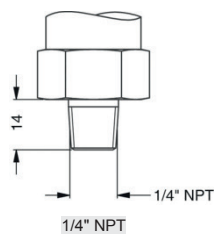
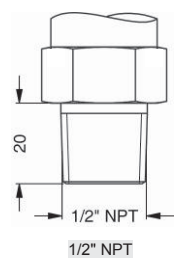
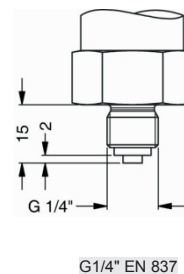
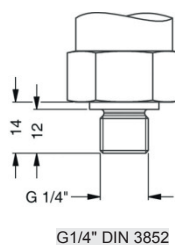
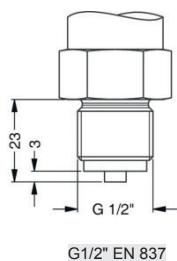


## Mechanical connection (dimensions in mm)

## Standard



## Option





## DMP 457

DMP 457			<div></div>	<div></div>	<div></div>	-	<div></div>	<div></div>	<div></div>	-	<div></div>	<div></div>	-	<div></div>	<div></div>	<div></div>	-	<div></div>	<div></div>	<div></div>
Pressure																				
in bar, gauge <sup>1</sup>		6	0	0																
in bar, absolute		6	0	1																
in mH <sub>2</sub> O, gauge <sup>1</sup>		6	0	2																
in mH <sub>2</sub> O, absolute		6	0	3																
Input																				
[mH <sub>2</sub> O]		[bar]																		
1		0.1				1	0	0	0											
1.6		0.16				1	6	0	0											
2.5		0.25				2	5	0	0											
4		0.4				4	0	0	0											
6		0.6				6	0	0	0											
10		1				1	0	0	1											
16		1.6				1	6	0	1											
25		2.5				2	5	0	1											
40		4				4	0	0	1											
60		6				6	0	0	1											
100		10				1	0	0	2											
160		16				1	6	0	2											
250		25				2	5	0	2											
400		40				4	0	0	2											
		60				6	0	0	2											
		100				1	0	0	3											
		160				1	6	0	3											
		250				2	5	0	3											
		400				4	0	0	3											
		600				6	0	0	3											
		-1 ... 0				X	1	0	2											
		customer				9	9	9	9											consult
Output																				
4 ... 20 mA / 2-wire								1												
Intrinsic safety 4 ... 20 mA / 2-wire								E												
		customer						9												consult
Accuracy																				
standard for P <sub>N</sub> ≥ 0,4 bar		0.35 %						3												
standard for P <sub>N</sub> < 0,4 bar		0.50 %						5												
option for P <sub>N</sub> ≥ 0,4 bar		0.25 %						2												
		customer						9												consult
Electrical connection																				
Male and female plug ISO 4400 <sup>2</sup>		(for cable Ø 4...6 mm)						G 1 0												
Male and female plug ISO 4400 GL <sup>2,3</sup>		(for cable Ø 10...14 mm)						G 0 0												
Male and female plug ISO 4400 GL <sup>2,3</sup>		(for cable Ø 4,5...11 mm)						G 0 1												
Cable outlet <sup>2,4</sup>								T R 0												
Field housing stainless steel								8 8 0												
Submersible version (1.4404 / 316L)								T T 1												
		with PUR cable <sup>2,4</sup>						9 9 9												consult
		customer																		
Mechanical connection																				
G1/2" DIN 3852								1 0 0												
G1/2" EN 837								2 0 0												
G1/4" DIN 3852								3 0 0												
G1/4" EN 837								4 0 0												
G 1/2" DIN 3852 with <sup>5</sup>		flush sensor						F 0 0												
G1/2" DIN 3852 open pressure port <sup>5</sup>								H 0 0												
		1/2" NPT						N 0 0												
		1/4" NPT						N 4 0												
		customer						9 9 9												consult
Seals																				
FKM								1												
NBR								5												
without (welded version) <sup>6</sup>								2												
		customer						9												consult
Special version																				
standard																				
customer																				consult

<sup>1</sup> from 60 bar: measurement starts with ambient pressure

<sup>2</sup> Shielded cable has to be used! Cable versions are delivered with shielded cable.

<sup>3</sup> female plug is GL-approved

- 4 different cable types and lengths deliverable

<sup>5</sup> possible up to 40 bar

<sup>6</sup> welded version only with pressure ports according to EN 837; possible with pressure ranges  $P_N \leq 40$  bar





## DMK 458

### Pressure Transmitter for Marine and Offshore

Ceramic Sensor

accuracy according to IEC 60770:  
standard: 0.25 % FSO  
option: 0.1 % FSO

#### Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

#### Output signals

2-wire: 4 ... 20 mA  
Others on request

#### Product characteristics

- ▶ GL-shipping approval (Germanischer Lloyd)
- ▶ DVN-certificate (Det Norske Veritas)
- ▶ CCS-certificate (China Classification Society)
- ▶ high overpressure resistance
- ▶ excellent long term stability

#### Optionale Ausführungen

- ▶ IS-version  
Ex ia= intrinsically safe for gases and dusts
- ▶ diaphragm  $\text{Al}_2\text{O}_3$  99.9 %
- ▶ pressure port CuNiFe

The pressure transmitter DMK 458 has been developed for marine and offshore applications. In addition to thread connections, different flush versions are available, which are especially suitable for pasty, viscous, and polluted media.

Due to the capacitive ceramic sensor developed by BD|SENSORS, which is optionally available in  $\text{Al}_2\text{O}_3$  99.9 %, the DMK 458 shows an outstanding accuracy as well as a high overload and temperature resistance.

#### Preferred areas of use are



Monitoring of pressure during loading and unloading processes



Monitoring of a ship's position and draught

Use in anti-heeling systems



Level measurement in ballast and storage tanks





Pressure ranges																
Nominal pressure <sup>1</sup>	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20
Level	[mH <sub>2</sub> O]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	200
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45
Permissible vacuum	[bar]	-0.2		-0.3			-0.5						-1			

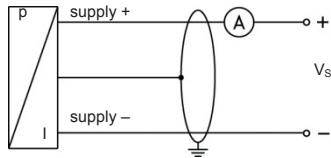
<sup>1</sup> available in gauge, sealed gauge and absolute; nominal pressure ranges sealed gauge and absolute from 1 bar

Output signal / Supply		
Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 9 ... 32 V <sub>DC</sub>	V <sub>S rated</sub> = 24 V <sub>DC</sub>
Option IS-version	2-wire: 4 ... 20 mA / V <sub>S</sub> = 14 ... 28 V <sub>DC</sub>	V <sub>S rated</sub> = 24 V <sub>DC</sub>
Performance		
Accuracy <sup>2</sup>	standard: ≤ ± 0.25 % FSO option: for P <sub>N</sub> ≥ 0.6 bar <sup>3</sup> : ≤ ± 0.1 % FSO	
Permissible load	R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω	
Long term stability	≤ ± 0.1 % FSO / year	
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ	
Turn-on time	700 msec	
Mean response time	< 200 msec	mean measuring rate 5/sec
Max. response time	380 msec	
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)		
<sup>3</sup> Under the influence of disturbance burst according to EN 61000-4-4 (2004) 2 kV accuracy decreases on ≤ ± 0.25 % FSO.		
Thermal effects		
Thermal error	≤ ± 0.1 % FSO / 10 K in compensated range -20 ... 80 °C	
Permissible temperatures		
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -25 ... 85 °C storage : -40 ... 100 °C	
Electrical protection		
Short-circuit protection	permanent	
Reverse polarity protection	no damage, but also no function	
Electromagnetic compatibility	emission and immunity according to EN 61326 and Germanischer Lloyd (GL)	
Mechanical stability		
Vibration	4 g (according to GL: curve 2 / basis: DIN EN 60068-2-6)	
Materials		
Pressure port	standard: stainless steel 1.4404 (316 L) option for threaded connections: CuNi10Fe1Mn - on request	
Housing	stainless steel 1.4404 (316 L)	
Cable sheath for version cable outlet	PUR	
Cable gland for version field housing	absolute, sealed gauge: brass, nickel plated gauge: polyamide (with integrated pressure reference)	others on request
Seals (media wetted)	FKM	others on request
Diaphragm	standard: ceramics Al <sub>2</sub> O <sub>3</sub> 96 % option: ceramics Al <sub>2</sub> O <sub>3</sub> 99.9 %	
Media wetted parts	pressure port, seals, diaphragm	
IS protection		
Approval DX14A-DMK 458	IBExU 07 ATEX 1180 X field housing zone 0: II 1G Ex ia IIC T4 ISO 4400, M12x1, cable outlet: zone 0: II 1G Ex ia IIB T4	
Safety technical maximum values	U <sub>i</sub> = 28 V; I <sub>i</sub> = 93 mA; P <sub>i</sub> = 660 mW field housing: C <sub>i</sub> = 52.3 nF; L <sub>i</sub> = 5 µH; 90.2 nF opposite GND ISO 4400, M12x1, cable outlet: C <sub>i</sub> = 105 nF; L <sub>i</sub> = 5 µH; 140 nF opposite GND	
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar zone 1 and higher: -25 ... 70 °C	
Permissible temperatures for medium	-40 ... 85 °C	
Miscellaneous		
Ingress protection	IP65, IP 67, IP68	
Installation position	any	
Current consumption	max. 21 mA	
Weight	min. 400 g (depending on housing and mechanical connection)	
Operational life	> 100 x 10 <sup>6</sup> cycles	
CE conformity	EMC Directive: 2004/108/EC	
ATEX Directive	94/9/EC	

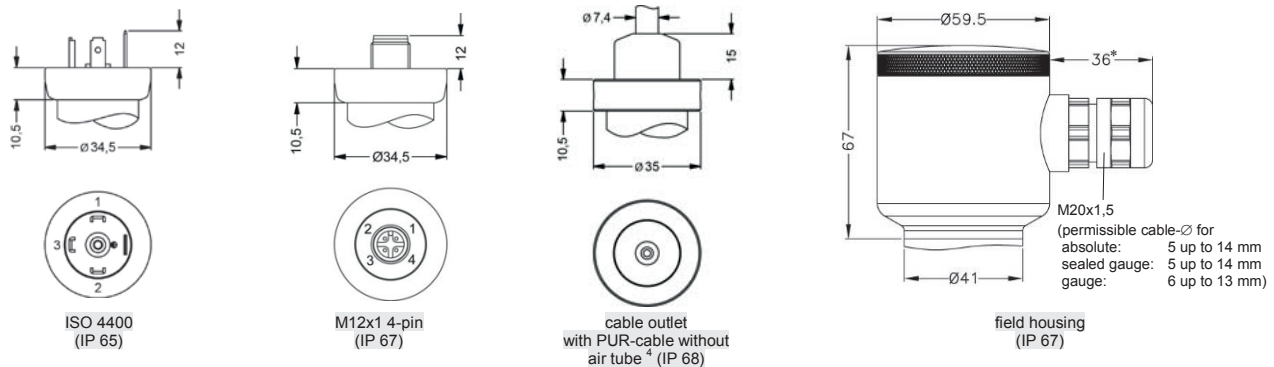


**Wiring diagram**

2-wire-system (current)

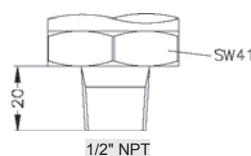
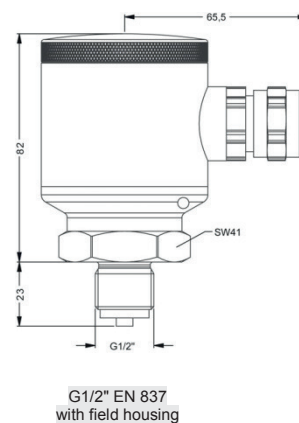
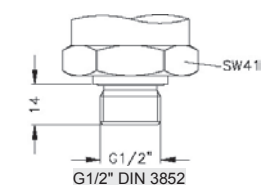
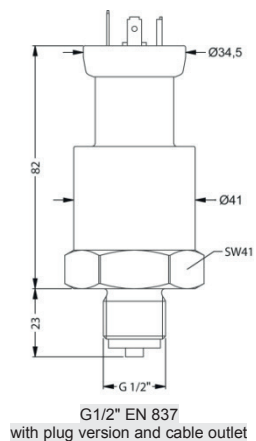
**Pin configuration**

Electrical connections	ISO 4400	field housing (clamp section: 2.5 mm <sup>2</sup> )	M12x1 (4-pin) metal	cable colours (DIN 47100)
Supply +	1	VS+	1	wh (white)
Supply -	2	VS-	2	bn (brown)
Shield	ground contact		4	ye/gn (yellow / green)

**Electrical connections (dimensions in mm)**

\* for gauge pressure ranges with field housing the marked dimension increases by 8 mm

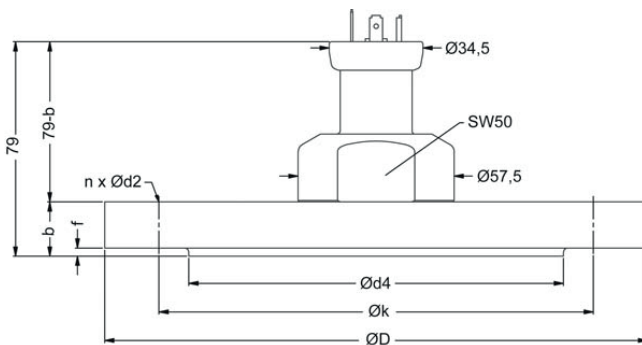
<sup>4</sup> cable versions are delivered with shielded cable (different cable types and lengths available);  
for gauge pressure cable with ventilation tube required; tested at 4 bar or 40 mH<sub>2</sub>O for 24 hours

**Dimensions (in mm)****Inch thread**

⇒ For version field housing with pressure port in CuNi10Fe1Mn, total length increases by 27 mm!

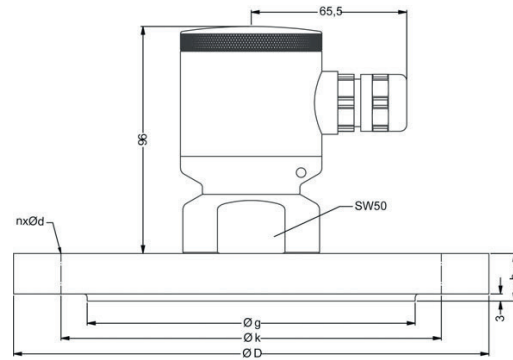


## Dimensions (in mm)

Flange <sup>5</sup> (DIN 2501)

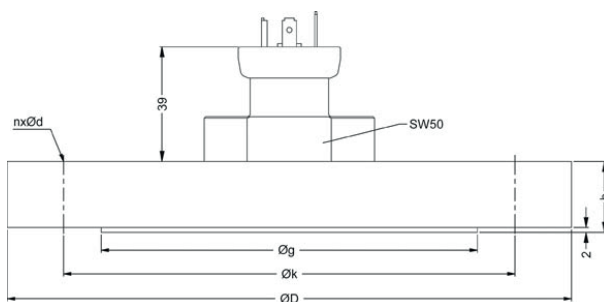
with plug version and cable outlet

dimensions in mm				
Maß	DN25/PN40	DN40/PN40	DN50/PN40	DN80/PN16
D	115	150	165	200
k	85	110	125	160
d4	68	88	102	138
b	18	18	20	20
f	2	3	3	3
n	4	4	4	8
d2	14	18	18	18



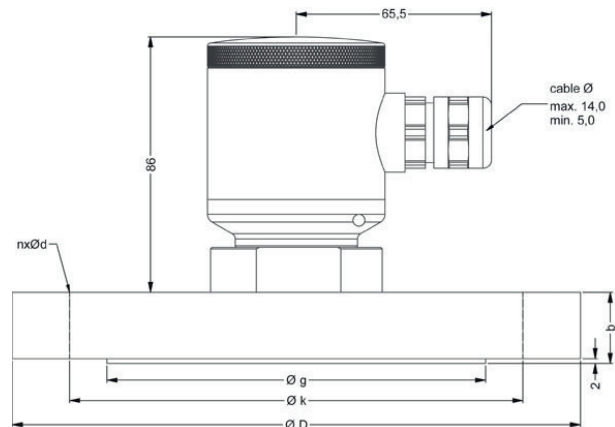
with field housing

dimensions in mm				
Maß	DN25/PN40	DN40/PN40	DN50/PN40	DN80/PN16
D	115	150	165	200
k	85	110	125	160
g	68	88	102	138
b	18	18	20	20
n	4	4	4	8
d	14	18	18	18

Flange <sup>5</sup> (ANSI)

with plug version and cable outlet

dimensions in mm		
size	2"/150 lbs	3"/150 lbs
D	152.4	190.5
g	91.9	127
k	120.7	152.4
b	19.1	23.9
n	4	4
d	19.1	19.1



with field housing

⇒ For version field housing with pressure port in CuNi10Fe1Mn, total length increases by 27 mm!

<sup>5</sup> DN80/PN16 possible for nominal pressure ranges  $P_N \leq 16$  bar; 2"/150 lbs and 3"/150 lbs possible for nominal pressure ranges  $P_N \leq 10$  bar









# DMK 457

## Pressure Transmitter for Shipbuilding and Offshore

Ceramic Sensor

accuracy according to IEC 60770:  
0.5 % FSO

### Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

### Output signals

2-wire: 4 ... 20 mA  
others on request

### Special characteristics

- ▶ shipping approvals  
GL (Germanischer Lloyd),  
DNV (Det Norske Veritas) and  
CCS (China Classification Society)
- ▶ pressure port CuNiFe  
(sea water resistant)
- ▶ oxygen application

### Optional versions




- ▶ IS-version  
Ex ia = intrinsically safe for gases and  
dusts

The pressure transmitter DMK 457 with ceramic sensor has been designed for typical applications in shipbuilding and offshore constructions as alternative to our pressure transmitter DMP 457 with piezoresistive stainless steel sensor.

In combination with the copper-nickel-alloy the DMK 457 is suitable for seawater, e.g. level measurement in ballast tanks, etc.

The DMK 457 is approved by Germanischer Lloyd (GL), Det Norske Veritas (DNV) and China Classification Society (CCS).

### Preferred areas of use are

-  Drives  
Compressors  
Boiler  
Pneumatic Control Systems  
Oxygen Applications
-  Fuel and Oil
-  Water and Sea Water





Input pressure range																			
Nominal pressure gauge	[bar]	-1 ... 0	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	600
Nominal pressure abs.	[bar]	-	-	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	600
Level gauge / abs.	[mH <sub>2</sub> O]	-	-	6	10	16	25	40	60	100	160	250	400	600	-	-	-	-	-
Overpressure	[bar]	4	1	2	2	4	4	10	10	20	40	40	100	100	200	400	400	600	800
Burst pressure ≥	[bar]	7	2	4	4	5	5	12	12	25	50	50	120	120	250	500	500	650	880
Vacuum resistance		P <sub>N</sub> ≥ 1 bar: unlimited vacuum resistance P <sub>N</sub> < 1 bar: on request																	

Output signal / Supply			
Standard	2-wire: 4 ... 20 mA / V <sub>S</sub> = 8 ... 32 V <sub>DC</sub>		
Option IS-protection	2-wire: 4 ... 20 mA / V <sub>S</sub> = 10 ... 28 V <sub>DC</sub>		
Performance			
Accuracy <sup>1</sup>	IEC 60770: ≤ ± 0.5 % FSO		
Permissible load	R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω		
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ		
Response time	< 10 msec		
<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)			
Thermal effects (Offset and Span) / Permissible temperatures			
Thermal error	≤ ± 0.2 % FSO / 10 K in compensated range: -25 ... 85 °C		
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C		
Electrical protection			
Short-circuit protection	permanent		
Reverse polarity protection	no damage, but also no function		
Electromagnetic compatibility	emission and immunity according to - EN 61326 - Germanischer Lloyd (GL) - Det Norske Veritas (DNV)		
Mechanical stability			
Vibration	4 g (according to GL: curve 2 / according to DNV: Class B / basis: IEC 60068-2-6)		
Materials			
Pressure port	Standard: stainless steel 1.4404 (316L) option <sup>2</sup> : CuNi10Fe1Mn (sea water resistant) - for P <sub>N</sub> ≤ 400 bar with mech. connection G1/2" DIN 3852, G1/2" EN 837, G1/2" open port, G1/4" DIN 3852, G1/4" EN 837 in combination with housing in CuNi10Fe1Mn		
Housing	standard: stainless steel 1.4404 (316L) option <sup>2</sup> : CuNi10Fe1Mn (sea water resistant) - in combination with pressure port in CuNi10Fe1Mn option field housing: stainless steel 1.4404 (316L); with cable gland		
Cable sheath	for cable outlet	for submersible version	permissible temperatures
	PVC - cable PUR - cable	- PUR - probe cable FEP - probe cable TPE - probe cable	-5 ... 70 °C -25 ... 70 °C -25 ... 70 °C -25 ... 125 °C
Seals (media wetted)	standard: FKM option: NBR, FFKM (only for P <sub>N</sub> ≤ 100 bar) others on request		
Diaphragm	ceramic Al <sub>2</sub> O <sub>3</sub> 96 %		
Media wetted parts	pressure port, seals, diaphragm		
<sup>2</sup> IS-version on request			
IS-protection (only for 4 ... 20 mA / 2-wire)			
Approvals DX19-DMK 457	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da		
Safety technical maximum values	U <sub>I</sub> = 28 V, I <sub>I</sub> = 93 mA, P <sub>I</sub> = 660 mW, C <sub>I</sub> = 105 nF, L <sub>I</sub> = 5 µH, the supply connections have an inner capacity of max. 140 nF to the housing		
Permissible media temperature	in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C		
Connecting cables (bv factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1µH/m		



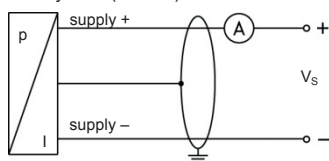
**Miscellaneous**

Option oxygen application	for $P_N \leq 25$ bar: O-ring in FKM Vi 567 (with BAM-approval); permissible maximum values are 25 bar / 150° C
Current consumption	max. 25 mA
Weight	approx. 140 g (with ISO 4400)
Installation position	any
Operational life	$> 100 \times 10^6$ pressure cycles
CE-conformity	EMC Directive: 2004/108/EC Pressure Equipment Directive: 97/23/EC (module A) <sup>3</sup>
ATEX-directive	94/9/EC

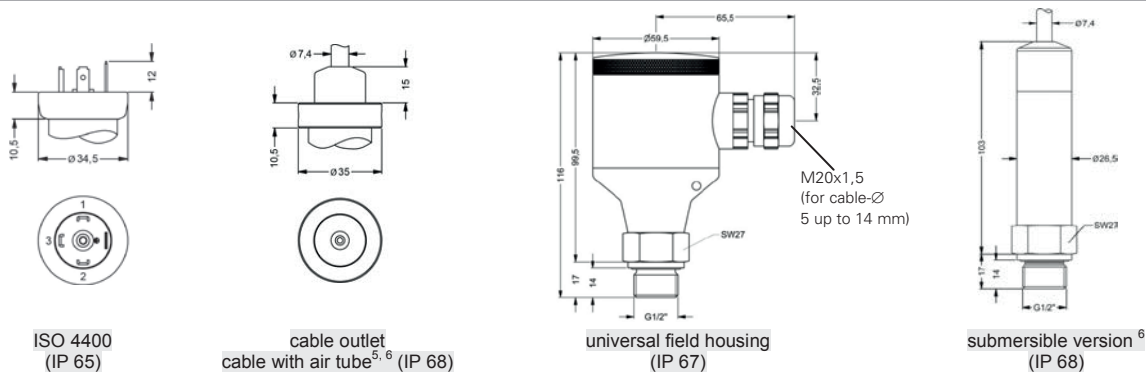
<sup>3</sup> This directive is only valid for devices with maximum permissible overpressure  $> 200$  bar

**Wiring diagram**

2-wire-system (current)

**Pin configuration**

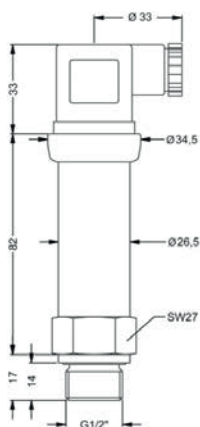
Electrical connection	ISO 4400	Field housing	Cable colours (DIN 47100)
Supply +	1	IN +	wh (white)
Supply -	2	IN -	bn (brown)
Shield	ground pin	$\perp$	ye/gn (yellow / green)

**Electrical connections <sup>4</sup> (dimensions in mm)**

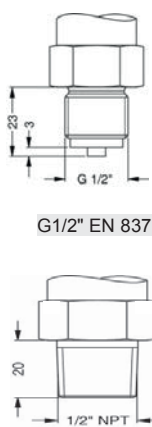
<sup>4</sup> Generally shielded cable has to be used! Cable versions are delivered with shielded cable. For ISO 4400 the use of shielded cable is compulsory.

<sup>5</sup> tested at 4 bar or 40 mH<sub>2</sub>O for 24 hours

<sup>6</sup> different cable types and lengths available, permissible temperature depends on kind of cable, see cable connection

**Mechanical connection (dimensions in mm)****standard**

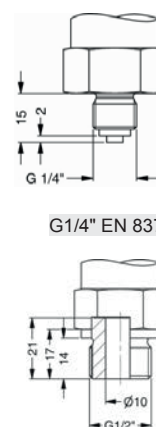
G1/2" DIN 3852

**option**

1/2" NPT



1/4" NPT



G 1/2" open port  
DIN 3852 ( $\leq 40$  bar)









# DMP 331P

## Industrial Pressure Transmitter

Process Connections With  
Flush Welded Stainless Steel  
Diaphragm

accuracy according to IEC 60770:  
standard: 0.35 % FSO  
option: 0.25 % FSO

### Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

### Output signals

2-wire: 4 ... 20 mA / 3-wire: 0 ... 10 V  
others on request

### Special characteristics

- ▶ hygienic version
- ▶ diaphragm with low surface roughness
- ▶ CIP / SIP cleaning up to 150 °C
- ▶ vacuum resistant

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dust
- ▶ SIL 2  
according to IEC 61508 / IEC 61511
- ▶ Diaphragm in  
Hastelloy® or Tantalum
- ▶ cooling element for media  
temperatures up to 300 °C

The pressure transmitter DMP 331P was designed for use in the food / beverage and pharmaceutical industry. The compact design with hygienic versions makes it possible to achieve an outstanding performance in terms of accuracy, temperature behavior and long term stability.

The modular construction concept allows a combination of various process connections with different filling fluids and a cooling element. Several electrical connections complete the profile of DMP 331P.

### Preferred areas of use are



Food and Beverage



Pharmaceutical Industry

### Material and test certificates

- ▶ inspection certificate 3.1  
according to EN 10204
- ▶ test report 2.2  
according to EN 10204





Input pressure range <sup>1</sup>									
Nominal pressure gauge / abs.	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15
Nominal pressure gauge / abs.	[bar]	2.5	4	6	10	16	25	40	
Overpressure	[bar]	10	20	40	40	80	80	105	
Burst pressure ≥	[bar]	15	25	50	50	120	120	210	
Vacuum resistance		P <sub>N</sub> ≥ 1 bar: unlimited vacuum resistance P <sub>N</sub> ≤ 1 bar: on request							
<sup>1</sup> consider the pressure resistance of fitting and clamps									
Output signal / Supply									
Standard		2-wire: 4 ... 20 mA / V <sub>S</sub> = 8 ... 32 V <sub>DC</sub>							
Option IS-protection		2-wire: 4 ... 20 mA / V <sub>S</sub> = 10 ... 28 V <sub>DC</sub>							
Options 3-wire		3-wire: 0 ... 20 mA / V <sub>S</sub> = 14 ... 30 V <sub>DC</sub> 0 ... 10 V / V <sub>S</sub> = 14 ... 30 V <sub>DC</sub>							
Performance									
Accuracy <sup>2</sup>		standard: nominal pressure < 0.4 bar : ≤ ± 0.5 % FSO nominal pressure ≥ 0.4 bar: ≤ ± 0.35 % FSO option: nominal pressure ≥ 0.4 bar: ≤ ± 0.25 % FSO							
Permissible load		current 2-wire: R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω current 3-wire: R <sub>max</sub> = 500 Ω voltage 3-wire: R <sub>min</sub> = 10 kΩ							
Influence effects		supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ							
Long term stability		≤ ± 0.1 % FSO / year at reference conditions							
Response time		2-wire: < 10 msec 3-wire: ≤ 3 msec							
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)									
Thermal effects (Offset and Span) <sup>3</sup> / Permissible temperatures									
Nominal pressure P <sub>N</sub>	[bar]	-1 ... 0			< 0.40			≥ 0.40	
Tolerance band	[% FSO]	≤ ± 0.75			≤ ± 1,5			≤ ± 0.75	
in compensated range	[°C]	-20 ... 85			0 ... 50			-20 ... 85	
Permissible temperatures <sup>4</sup>		medium: -40 ... 125 °C for filling fluid silicon oil -10 ... 125 °C for filling fluid food compatible oil electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C							
Permissible temperature medium for cooling element 300°C		filling fluid silicon oil overpressure: -40 ... 300 °C vacuum: -40 ... 150 °C <sup>5</sup> filling fluid food compatible oil overpressure: -10 ... 250 °C vacuum: -10 ... 150 °C <sup>5</sup>							
<sup>3</sup> an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions.									
<sup>4</sup> max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C									
<sup>5</sup> also for P <sub>abs</sub> ≤ 1 bar									
Electrical protection									
Short-circuit protection		permanent							
Reverse polarity protection		no damage, but also no function							
Electromagnetic compatibility		emission and immunity according to EN 61326							
Mechanical stability									
Vibration according to DIN EN 60068-2-6		G 1/2": 20 g RMS (25 ... 2000 Hz)				others: 10 g RMS (25 ... 2000 Hz)			
Shock according to DIN EN 60068-2-27		G 1/2": 500 g / 1 msec				others: 100 g / 1 msec			
Filling fluids									
Standard		silicon oil							
Options		food compatible oil with FDA approval (Mobil DTE FM 32; Category Code: H1; NSF Registration No.: 130662) others on request							
Materials									
Pressure port		stainless steel 1.4404 (316 L)				others on request			
Housing		stainless steel 1.4404 (316 L)							
Option compact field housing		stainless steel 1.4305 (303), cable gland brass, nickel plated							others on request
Seals (media wetted)									
Standard		FKM (recommended for medium temperatures ≤ 200 °C)							
Optional		FFKM (recommended for medium temperatures > 200 °C) Clamp, dairy pipe, Varivent®: without others on request							
Diaphragm									
Standard		stainless steel 1.4435 (316 L)							
Optional		Hastelloy® C-276 (2.4819) Tantalum on request							
Media wetted parts		pressure port, seal, diaphragm							

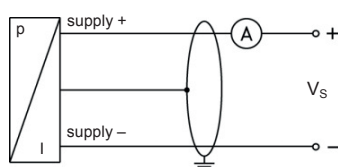


**Explosion protection (only for 4 ... 20 mA / 2-wire)**

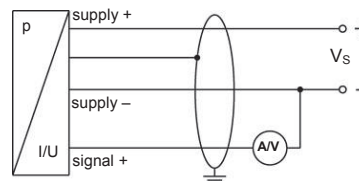
Approvals DX 19-DMP 331P	<b>IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X</b>		
	zone 0: II 1G Ex ia IIC T4 Ga	zone 20: II 1D Ex ia IIIC T 85°C Da	
Safety technical maximum values	U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> ≈ 0 nF, L <sub>i</sub> ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing		
Max. temperatures for environment	in zone 0: -20 ... 60 °C with p <sub>atm</sub> 0.8 bar up to 1.1 bar		
	in zone 1 or higher: -20 ... 70 °C		
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m		
	cable inductance: signal line/shield also signal line/signal line: 1μH/m		
<b>Miscellaneous</b>			
Option SIL <sup>6</sup> 2	according to IEC 61508 / IEC 61511		
Current consumption	signal output current: max. 25 mA	signal output voltage:	max. 7 mA
Weight	min. 200 g (depending on process connection)		
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position for P <sub>N</sub> ≤ 2 bar have to be specified in the order)		
Operational life	> 100 x 10 <sup>6</sup> pressure cycles		
CE-conformity	EMC Directive: 2004/108/EC		
ATEX Directive	94/4/EG		

<sup>6</sup> only for 4 ... 20 mA / 2-wire**Wiring diagrams**

2-wire-system (current)



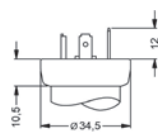
3-wire-system (current / voltage)

**Pin configuration**

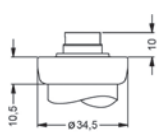
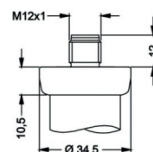
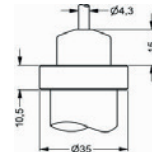
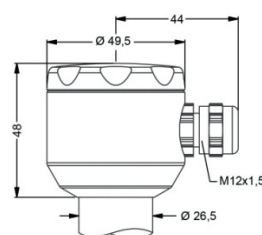
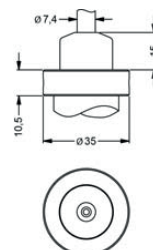
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal (only 3-wire)	3	1	3	OUT+	gn (green)
Shield	ground pin	5	4	⊥	ye/gn (yellow / green)

**Electrical connections (dimensions in mm)**

standard

ISO 4400  
(IP 65)

option

Binder Series 723  
(IP 67)M12x1 4-pin  
(IP 67)cable outlet with PVC cable  
(IP 67)<sup>7</sup>compact field housing  
(IP 67)cable outlet, cable with ventilation tube  
(IP 68)<sup>8</sup>

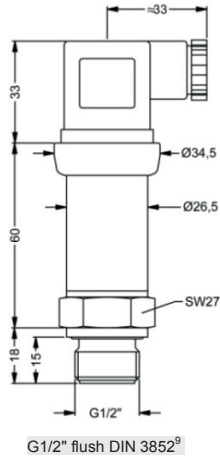
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880)  
and other versions on request

<sup>7</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)<sup>8</sup> different cable types and lengths available, permissible temperature depends on kind of cable

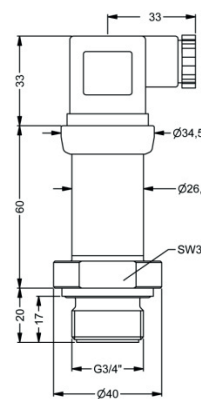
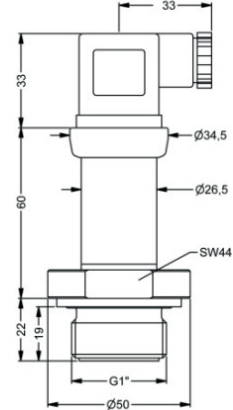


## Mechanical connection (dimension in mm)

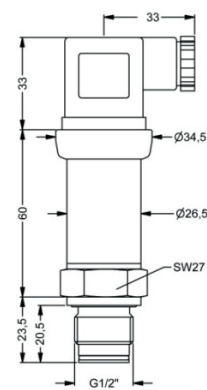
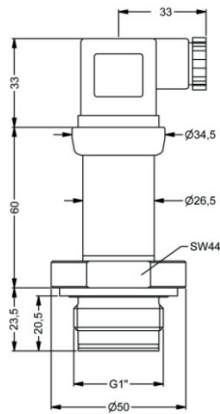
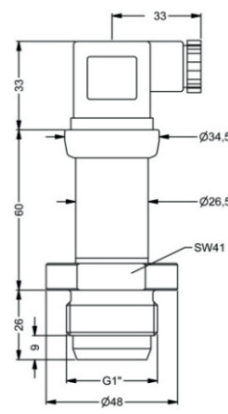
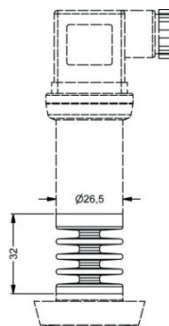
## Standard

G1/2" flush DIN 3852<sup>9</sup>

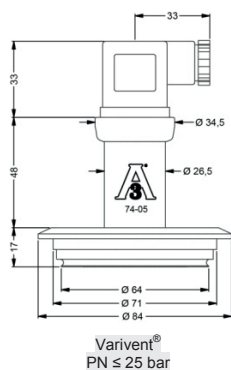
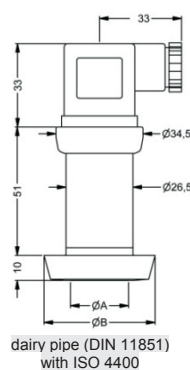
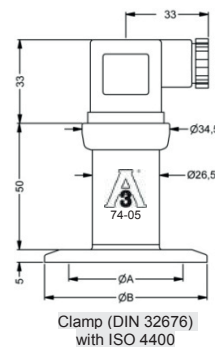
## Option

G 3/4" flush DIN 3852  
with ISO 4400G1" flush DIN 3852  
with ISO 4400

## Option

G1/2" flush  
with radial o-ring<sup>9</sup>G1" flush  
with radial o-ring (P<sub>N</sub> ≤ 2 bar)G1" cone  
with ISO 4400

cooling element 300 °C

Varivent®  
PN ≤ 25 bardairy pipe (DIN 11851)  
with ISO 4400Clamp (DIN 32676)  
with ISO 4400

dimension in mm			
size	DN 25	DN 40	DN 50
A	23	32	45
B	44	56	68.5
P <sub>N</sub> [bar]	≤ 40	≤ 40	≤ 25

dimension in mm				
size	¾"	DN 25	DN 32	DN 50
A	14	23	32	45
B	25	50.5	50.5	64
P <sub>N</sub> [bar]	≤ 8	≤ 16	≤ 16	≤ 16

⇒ **SIL- and SIL-Ex version: total length increases by 26.5 mm!**  
 ⇒ **metric threads and other versions on request**

<sup>9</sup> possible only for P<sub>N</sub> ≥ 1 bar

This document contains product specifications; properties are not guaranteed. Subject to change without notice.



[illegible]

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C), others on request

<sup>2</sup> cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, price without cable

<sup>3</sup> The cup nut has to be mounted by production of pressure transmitter with electrical connection field housing and mechanical connection dairy pipe.

The cup nut has to be ordered as separate position.

<sup>4</sup> possible only for  $P_N \geq 1$  bar

<sup>5</sup> possible only for  $P_N \leq 2$  bar

Varivent® is a brand name of GEA Tuchenhausen GmbH. Hastelloy® is a brand name of Haynes International Inc.





# DMK 331P

## Industrial Pressure Transmitter

Pressure Ports With Flush Welded Stainless Steel Diaphragm

accuracy according to IEC 60770:  
0.5 % FSO

### Nominal pressure

from 0 ... 60 bar up to 0 ... 400 bar

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

### Special characteristics

- ▶ suited for viscous and pasty media

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2  
according to IEC 61508 / IEC 61511
- ▶ food compatible filling fluid with FDA approval
- ▶ cooling element for media temperatures up to 300 °C
- ▶ customer specific versions

The pressure transmitter DMK 331P is suitable for measuring the pressure of viscous and pasty media, where a totally flush pressure port is required.

As on all industrial pressure transmitters made by BD|SENSORS, you may choose between various electrical and mechanical connections also on DMK 331P.

### Preferred areas of use are



Plant and Machine Engineering



Food Industry

### Preferred used for



Viscous and Pasty Media





Input pressure range						
Nominal pressure gauge / abs.	[bar]	60	100	160	250	400
Overpressure	[bar]	100	200	400	400	600
Burst pressure $\geq$	[bar]	120	250	500	500	650

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy <sup>1</sup>	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.3 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) <sup>2</sup> / Permissible temperatures	
Thermal error	$\leq \pm 0.2 \% \text{ FSO} / 10 \text{ K}$
in compensated range	-20 ... 85 °C
Permissible temperatures <sup>3</sup>	medium: -40 ... 125 °C for filling fluid silicon oil -10 ... 125 °C for filling fluid food compatible oil electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C
Permissible temperature medium for cooling element 300 °C	filling fluid silicon oil overpressure: -40 ... 300 °C vacuum: -40 ... 150 °C
	filling fluid food compatible oil overpressure: -10 ... 250 °C vacuum: -10 ... 150 °C

<sup>2</sup> an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions.  
<sup>3</sup> max. temperature of the medium for overpressure > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	20 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

Filling fluids	
Standard	silicon oil
Options	food compatible oil (with FDA approval) (Mobil DTE FM 32; Category Code: H1; NSF Registration No.: 130662) others on request

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4305 (303) with cable gland brass, nickel plated others on request
Seals (media wetted)	FKM (recommended for medium temperatures $\leq 200 \text{ }^\circ\text{C}$ ) FFKM (recommended for medium temperatures $> 200 \text{ }^\circ\text{C}$ ) others on request
Standard	
Option	
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X
DX 19 - DMK 331P	zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85 °C Da, IP65
Safety technical maximum values	$U_i = 28 \text{ V}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i \approx 0 \text{ nF}$ , $L_i \approx 0 \text{ }\mu\text{H}$
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with $p_{\text{atm}}$ 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

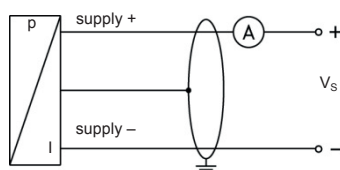


**Miscellaneous**

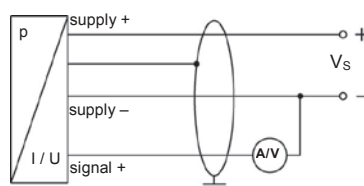
Option SIL <sup>4</sup> 2	according to IEC 61508 / IEC 61511	
Current consumption	signal output current:	max. 25 mA
	signal output voltage:	max. 7 mA
Weight	min. 200 g (depending on process connection)	
Installation position	any (standard calibration in a vertical position with the pressure port connection down)	
Operational life	> 100 x 10 <sup>6</sup> pressure cycles	
CE-conformity	EMC Directive: 2004/108/EC	Pressure Equipment Directive: 97/23/EC (module A) <sup>5</sup>
ATEX Directive	94/4/EG	

<sup>4</sup> only for 4 ... 20 mA / 2-wire<sup>5</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar**Wiring diagrams**

2-wire-system (current)



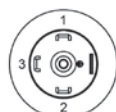
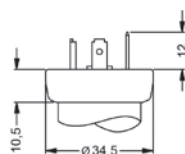
3-wire-system (current / voltage)

**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT +	gn (green)
Shield	ground pin	5	4	⏏	ye/gn (yellow / green)

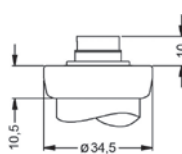
**Electrical connection (dimensions in mm)**

standard

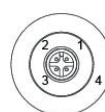
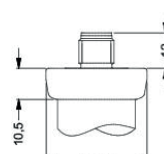


ISO 4400 (IP 65)

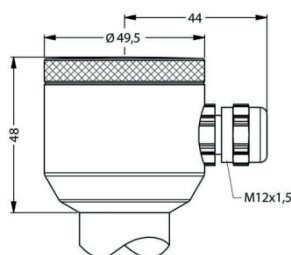
option



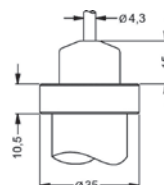
Binder Series 723 5-pin (IP 67)



M12x1 4-pin (IP 67)



compact field housing (IP 67)

cable outlet with PVC cable (IP 67)<sup>6</sup>

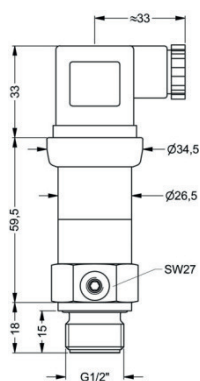
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

<sup>6</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)



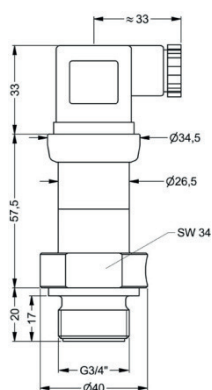
## Mechanical connection (dimensions in mm)

## standard

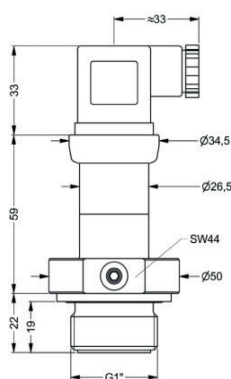


G1/2" flush DIN 3852

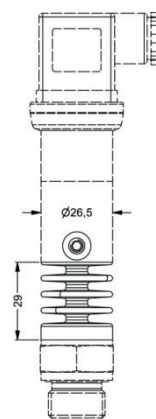
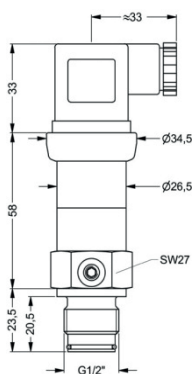
## option



G3/4" flush DIN 3852



G1" flush DIN 3852

cooling element  
300 °CG1/2" flush  
with radial o-ring

⇒ SIL- and SIL-Ex version: total length increases by 26.5 mm!

⇒ metric threads and other versions on request

<sup>7</sup> possible for nominal pressure ranges  $P_N \leq 160$  bar

This document contains product specifications; properties are not guaranteed. Subject to change without notice.



[illegible]

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

<sup>2</sup> only for  $P_N \leq 100$  bar possible<sup>3</sup> only for  $P_N \leq 160$  bar possible





# DMK 351P

## Pressure Transmitter for the Process Industry

Ceramic Sensor

accuracy according to IEC 60770:  
Standard: 0.35 % FSO  
Option: 0.25 % FSO

### Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

### Output signal

2-wire: 4 ... 20 mA  
3-wire: 0 ... 10 V  
others on request

### Special characteristics

- ▶ hygienic version
- ▶ different process connections  
(G1 1/2", diaphragm, clamp, etc.)
- ▶ high overpressure capability

### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe for gases and  
dusts
- ▶ diaphragm 99.9 % Al<sub>2</sub>O<sub>3</sub>
- ▶ customer specific versions  
e.g. special pressure ranges

The pressure transmitter DMK 351P has been designed for measuring small system pressure in the food industry and chemical industry.

The DMK 351P is based on an own-developed capacitive ceramic sensor element. It features high overpressure resistance and high resistance against most of aggressive media. A variety of different process and electrical connections and an intrinsically safe version complete the range of possibilities.

### Preferred areas of use are



Food Industry



Chemical and  
Petrochemical Industry

### Preferred used for



Paint and Varnish



Viscous and Pasty Media





Pressure ranges																
Nominal pressure gauge	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20
Nominal pressure absolut	[bar]	on request					0.4	0.6	1	1.6	2.5	4	6	10	16	20
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45
Permissible vacuum	[bar]	-0.2		-0.3		-0.5				-1						

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 9 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 14 \dots 28 V_{DC}$
Option 3-wire	3-wire: 0 ... 10 V / $V_S = 12.5 \dots 32 V_{DC}$

Performance	
Accuracy <sup>1</sup>	
Standard	$\leq \pm 0.35 \% \text{ FSO}$
Option	$\leq \pm 0.25 \% \text{ FSO}$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k $\Omega$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Turn-on time	700 msec
Mean measuring rate	5 / sec
Response time	mean response time: $\leq 200 \text{ msec}$ max. response time: 380 msec

<sup>1</sup> accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal errors (offset and span) / -Permissible temperatures	
Thermal error	$\leq \pm 0.1 \% \text{ FSO} / 10 \text{ K}$ in compensated range - 20 ... 80°C
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404
Housing	
Standard	stainless steel 1.4404
compact field housing	stainless steel 1.4435
Seal (media wetted)	FKM EPDM others on request
Diaphragm	
Standard	ceramic $\text{Al}_2\text{O}_3$ 96 %
Option	ceramic $\text{Al}_2\text{O}_3$ 99.9 %
Media wetted parts	pressure port, seals, diaphragm

IS-protection (only for 4 ... 20 mA / 2-wire)	
Approval DX 14-DMK 351 P	male (connector)-version: zone 0: II 1 G Ex ia IIC T4 zone 20: II 1 D Ex IP6X T=85°C cable-version: zone 0: II 1 G EEx ia IIB T4 zone 20: II 1 D EEX IP6X T=85°C
Safety technical maximum values	$U_i = 28 \text{ V}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i = 27 \text{ nF}$ , $L_i = 5 \mu\text{H}$
Max. permissible temperature for environment	zone 0: -20 ... 60 °C for $p_{\text{atm}}$ 0.8 bar up to 1.1 bar zone 1: -25 ... 70 °C
Connecting cables (by factory)	capacity: signal line / shield also signal line / signal line: 160 pF/m inductance: signal line / shield also signal line / signal line: 1 $\mu\text{H}/\text{m}$

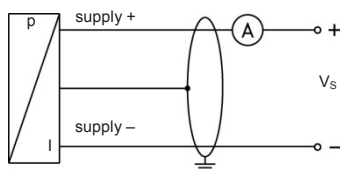
  

Miscellaneous	
Current consumption	max. 21 mA
Weight	min. 200 g
Installation position	any
Operational life	$> 100 \times 10^6$ loading cycles
CE-conformity	EMC-directive: 2004/108/EC

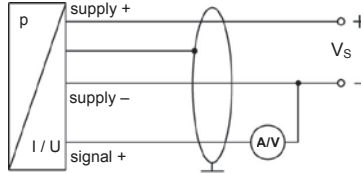


**Wiring diagram**

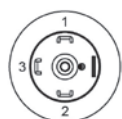
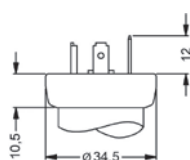
2-wire-system (current)



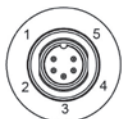
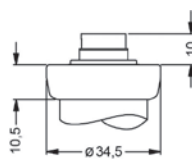
3-wire-system (current / voltage)

**Pin configuration**

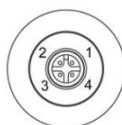
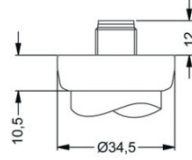
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 (4-pin)	field housing	cable colour (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only 3-wire)	3	1	3	OUT +	gn (green)
Shield	ground pin	5	4		ye/gn (yellow / green)

**Electrical connections (dimensions in mm)**

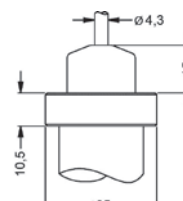
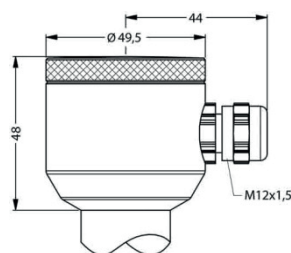
ISO 4400 (IP 65)



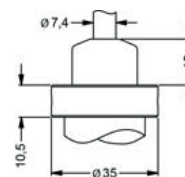
Binder series 723 (IP 67)



M12x1 4-pin (IP 67)

cable outlet with PVC-cable (IP 67)<sup>2</sup>

compact field housing (IP 67)

cable outlet, cable with ventilation tube (IP 68)<sup>3</sup>

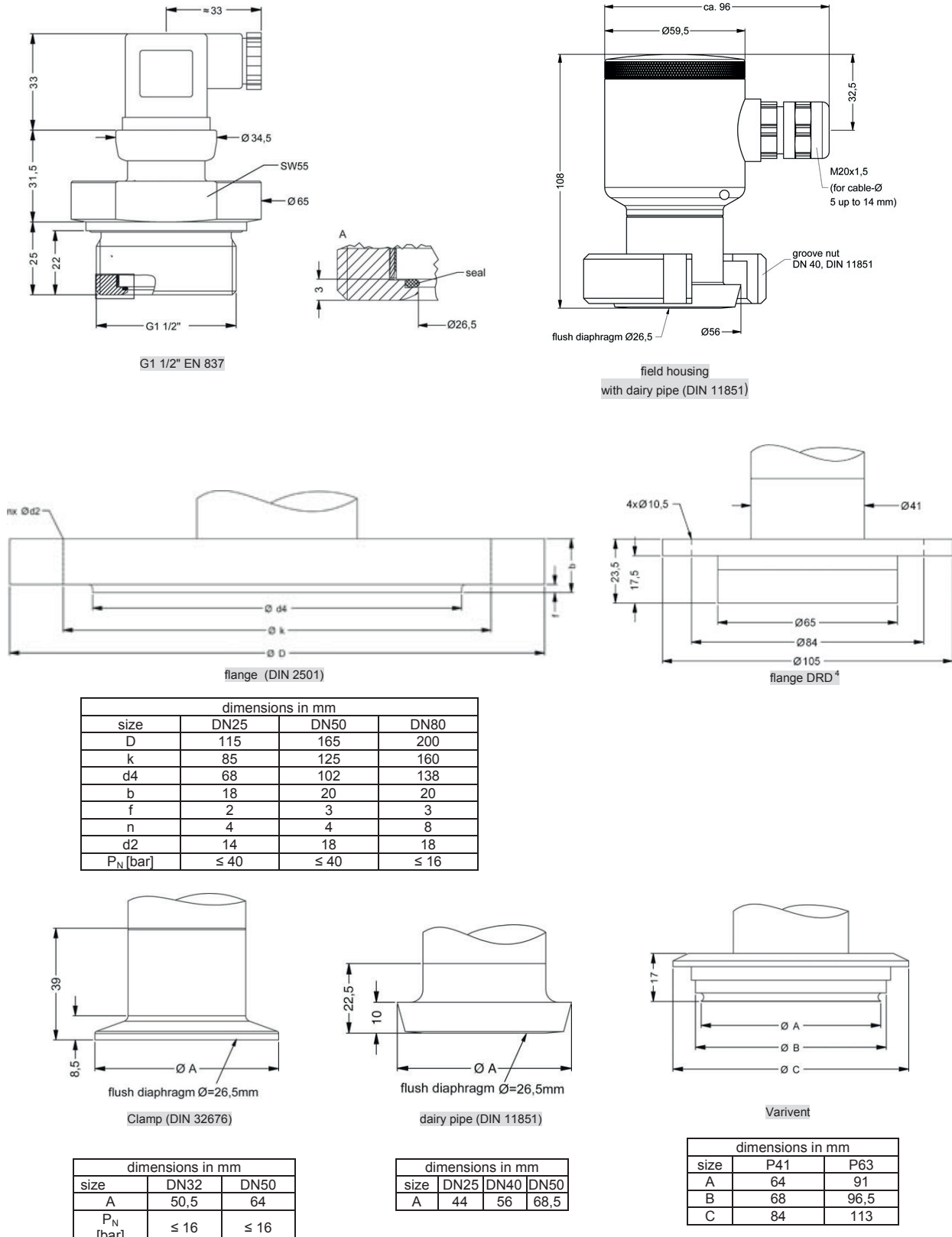
⇒ universal stainless steel field housing 1.4404 with cable gland M20x1.5 (ordering code 880) and other versions on request

<sup>2</sup> standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>3</sup> different cable types and lengths available, permissible temperature depends on kind of cable



### Dimensions (in mm)



<sup>4</sup> mounting flange is included in the delivery (already pre-assembled)



## DMK 351P

[illegible]

<sup>1</sup> absolute pressure from 0.04 bar up to 0.25 bar on request

<sup>2</sup> standard: 2 m PVC cable without ventilation tube.

<sup>3</sup> The cup nut has to be mounted by production of pressure transmitter with electrical connection field housing and mechanical connection dairy pipe.

The cup nut has to be ordered as separate position.

Varivent® is a brand name of GEA Tuchenhausen GmbH





# 18.600 G

## OEM Pressure Transmitter Pneumatics

### Applications

- ▶ compressed air network
- ▶ general mechanical engineering

### Characteristics

- ▶ silicon sensor without media isolation
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 100 mbar up to 0 ... 6 bar

### Technical Data



Input pressure range											
Nominal pressure gauge	[bar]	-1 ... 0	0.1	0.25	0.4	0.6	1	1.6	2.5	4	6
Overpressure	[bar]	3	0.5	1	1	3	3	6	10	10	20

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$
	3-wire ratiometric: 0.5 ... 4.5 V / $V_S = 5 \pm 0.5 V_{DC}$

Performance	
Accuracy <sup>1</sup>	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	2-wire: $R_{\max} = [(V_S - V_{Smin}) / 0.02 A] \Omega$ 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$
Measuring rate	1 kHz

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span)			
Nominal pressure $P_N$	[bar]	-1 ... 0	$\leq 0.4$ > 0.4
Tolerance band	[% FSO]	$\leq \pm 1$	$\leq \pm 1$ $\leq \pm 0.75$
in compensated range	[°C]	0 ... 70	-20 ... 85

Permissible temperatures			
Permissible temperatures	medium: -25 ... 125 °C	electronics / environment: -25 ... 85 °C	storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

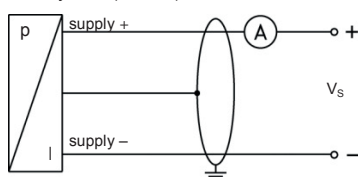
Mechanical stability	
Vibration	10 g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6
Shock	100 g / 11 msec according to DIN EN 60068-2-27



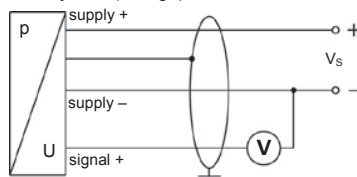
Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals	FKM
Sensor	stainless steel 1.4404 (316L), silicon, glass, epoxy or RTV
Media wetted parts	pressure port, seals, sensor
Miscellaneous	
Permissible media	pressurized air, non-aggressive gases
Current consumption	2-wire: max. 25 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
CE-conformity	EMC Directive: 2004/108/EC

**Wiring diagrams**

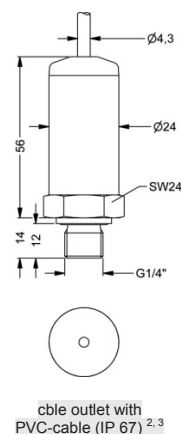
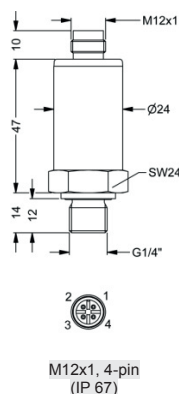
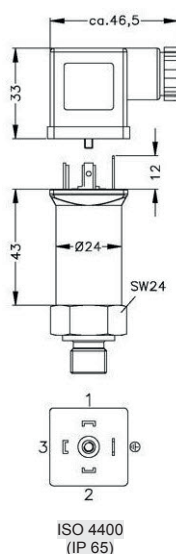
2-wire-system (current)



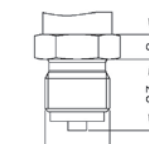
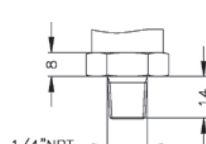
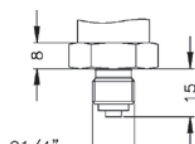
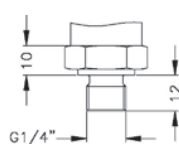
3-wire-system (voltage)

**Pin configuration**

Electrical connections	ISO 4400	M12x1 (4-pin)	cable colours (DIN 47100)
Supply +	1	1	wh (white)
Supply -	2	2	bn (brown)
Signal + (for 3-wire)	3	3	gn (green)
Shield	ground pin	4	ye/gn (yellow / green)

**Electrical connections (dimensions in mm)**<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C)<sup>3</sup> different cable types and lengths available, permissible temperatur depends on kind of cable**Mechanical connection (dimensions in mm)**

standard

option <sup>4</sup><sup>4</sup> other mechanical connections on request



18.600 G -     -  -  -  -    -    -  -

Input	[bar]																			
	0.10	1	0	0	0															
	0.25	2	5	0	0															
	0.40	4	0	0	0															
	0.60	6	0	0	0															
	1.0	1	0	0	1															
	1.6	1	6	0	1															
	2.5	2	5	0	1															
	4.0	4	0	0	1															
	6.0	6	0	0	1															
	-1 ... 0	X	1	0	2															
	customer	9	9	9	9															
Pressure																				consult
	gauge				R															
Output																				
	4 ... 20 mA / 2-wire					1														
	0 ... 10 V / 3-wire					3														
	0.5 ... 4.5 V / 3-wire ratiometric					R														
	customer					9														consult
Accuracy																				
	0.5 % FSO					5														
	customer					9														consult
Electrical connection																				
	Male and female plug ISO 4400									1	0	0								
	Male plug M12x1 (4-pin), plastic									M	0	0								
	Cable outlet with PVC-cable <sup>1</sup>									T	A	0								
	customer									9	9	9								consult
Mechanical connection																				
	G1/4" DIN 3852										3	0	0							
	G1/4" EN 837										4	0	0							
	1/4" NPT										N	4	0							
	customer										9	9	9							consult
Seals																				
	FKM												1							
	customer												9							consult
Special version																				
	standard															0	0	0		
	customer															9	9	9		consult

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)





# 18.601 G

## OEM Pressure Transmitter Low Pressure

### Applications

- ▶ general industrial applications

### Characteristics

- ▶ piezoresistive stainless steel sensor
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 100 mbar up to 0 ... 6 bar

### Technical Data



Input pressure range											
Nominal pressure gauge	[bar]	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6
Overpressure	[bar]	1	1	1	1	3	3	6	10	10	21
Burst pressure $\geq$	[bar]	1.5	1.5	1.5	1.5	5	5	10	17.5	17.5	35
Vacuum resistance		unlimited									

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Options 3-wire	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$
	3-wire ratiometric: $V_{Sig} = 0.5 \dots 4.5 V$ / $V_S = 5 \pm 0.5 V_{DC}$

Performance	
Accuracy <sup>1,2</sup>	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	2-wire: $R_{max} = [(V_S - V_{S min}) / 0.02 A] \Omega$ 3-wire: $R_{min} = 10 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$
Measuring rate	1 kHz

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)  
<sup>2</sup> for pressure ranges  $\leq 160 \text{ mbar}$  accuracy is  $\pm 1 \% \text{ FSO}$

Thermal effects (Offset and Span) / Permissible temperatures	
Thermal error	$\leq \pm 0.3 \% \text{ FSO} / 10 K$ in compensated range 0 ... 70 °C
Permissible temperatures	Medium: -25 ... 125 °C      electronics / environment: -25 ... 85 °C      storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent      3-wire ratiometric: none
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

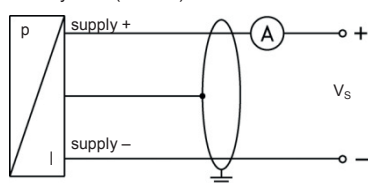
Mechanical stability	
Vibration	10 g, 25 Hz ... 2 kHz      according to DIN EN 60068-2-6
Shock	100 g / 1 msec      according to DIN EN 60068-2-27



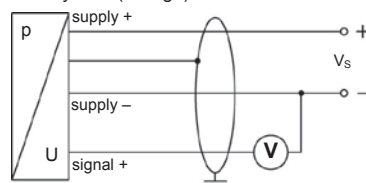
Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals	FKM
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm
Miscellaneous	
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA) 3-wire ratiometric: typ. 1.5 mA
CE-conformity	EMC Directive: 2004/108/EC

#### Wiring diagrams

2-wire-system (current)



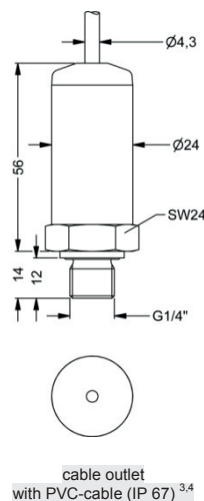
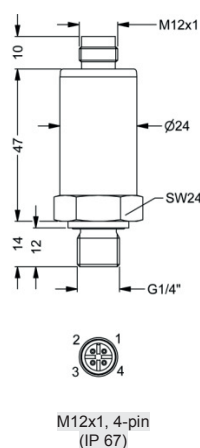
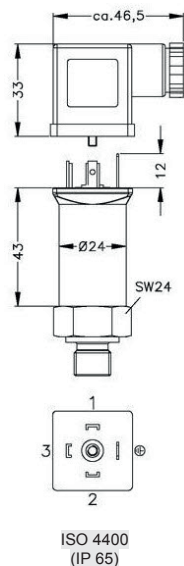
3-wire-system (voltage)



#### Pin configuration

Electrical connection	ISO 4400	M12x1 (4-pin)	cable colours (DIN 47100)
Supply +	1	1	wh (white)
Supply -	2	2	bn (brown)
Signal + (for 3-wire)	3	3	gn (green)
Shield	ground pin	4	ye/gn (yellow / green)

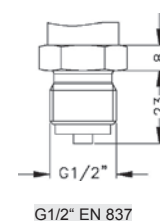
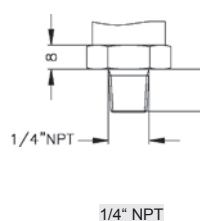
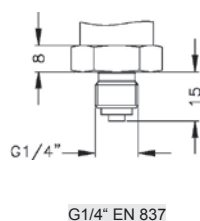
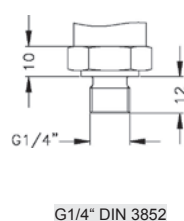
#### Electrical connections (dimensions in mm)



<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>4</sup> different cable types and lengths available, permissible temperature depends on kind of cable

#### Mechanical connection (dimensions in mm)





<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)





# 26.600 G

## OEM Pressure Transmitter Standard

### Applications

- ▶ mechanical and plant engineering
- ▶ general industrial applications

### Characteristics

- ▶ ceramic sensor
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 1 bar up to 0 ... 400 bar
- ▶ option: oil and grease free version

### Technical Data



Input pressure range																	
Nominal pressure gauge	[bar]	-1 ... 0 <sup>1</sup>	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	
Nominal pressure abs.	[bar]	-	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	
Overpressure	[bar]	3	3	5	5	12	12	20	50	50	120	120	200	400	400	650	
Burst pressure ≥	[bar]	4	4	7	7	15	15	25	70	70	150	150	250	500	500	700	
Vacuum resistance		unlimited															

<sup>1</sup> for this pressure range accuracy is ≤ 1 % FSO IEC 60770

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA	/ V <sub>S</sub> = 8 ... 32 V <sub>DC</sub>
Options	3-wire:	0 ... 10 V	/ V <sub>S</sub> = 14 ... 30 V <sub>DC</sub>
	3-wire ratiometric:	V <sub>Sig</sub> = 0.5 ... 4.5 V	/ V <sub>S</sub> = 5 ± 0.5 V <sub>DC</sub>
Performance			
Accuracy <sup>2</sup>	≤ ± 0.5 % FSO		
Permissible load	2-wire:	R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S min</sub> ) / 0.02 A] Ω	3-wire: R <sub>min</sub> = 10 kΩ
Influence effects	supply:	0.05 % FSO / 10 V	load: 0.05 % FSO / kΩ
Response time	2-wire:	≤ 10 msec	3-wire: ≤ 3 msec
Measuring rate	1 kHz		
<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)			
Thermal effects (Offset and Span) / Permissible temperatures			
Thermal error	≤ ± 0.3 % FSO / 10 K	in compensated range: -25 ... 85 °C	
Permissible temperatures	medium: -25 ... 125 °C	electronics / environment: -25 ... 85 °C	storage: -40 ... 85 °C
Electrical protection			
Short-circuit protection	permanent	3-wire ratiometric: none	
Reverse polarity protection	no damage, but also no function		
Electromagnetic protection	emission and immunity according to EN 61326		
Mechanical stability			
Vibration	10 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6	
Shock	500 g / 1 msec	according to DIN EN 60068-2-27	

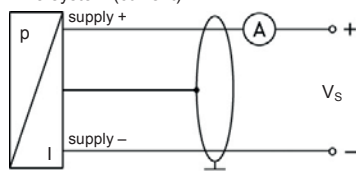


Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals (media wetted)	FKM others on request
Diaphragm	ceramics Al <sub>2</sub> O <sub>3</sub> 96 %
Media wetted parts	pressure port, seals, diaphragm
Miscellaneous	
Option oxygen application	for P <sub>N</sub> ≤ 15 bar: O-ring in 70 EPDM 281 (with BAM-approval); permissible maximum values are 15 bar / 60° C and 10 bar / 90° C for P <sub>N</sub> ≤ 25 bar: O-ring in FKM Vi 567 (with BAM-approval); permissible maximum values are 25 bar / 150° C
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA 3-wire ratiometric: typ. 1.5 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
Long term stability	≤ ± 0.3 % FSO / year at reference conditions
Operational life	> 100 x 10 <sup>6</sup> cycles
CE-conformity	EMC Directive: 2004/108/EC Pressure Equipment Directive: 97/23/EC (module A) <sup>3</sup>

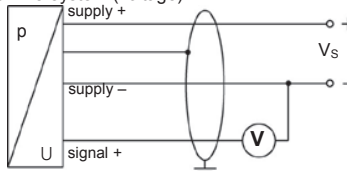
<sup>3</sup> This directive is only valid for devices with maximum permissible overpressure > 200 bar

#### Wiring diagrams

2-wire-system (current)



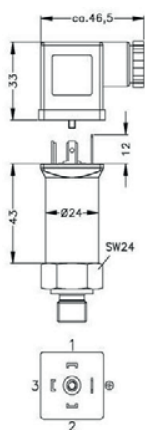
3-wire-system (voltage)



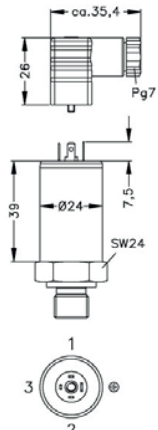
#### Pin configuration

Electrical connection	ISO 4400	Micro (contact distance 9.4 mm)	M12x1 (4-pin), plastic	cable colours (DIN 47100)
Supply +	1	1	1	wh (white)
Supply -	2	2	2	bn (brown)
Signal + (for 3-wire)	3	3	3	gn (green)
Shield	ground pin	ground pin	4	ye/gn (yellow / green)

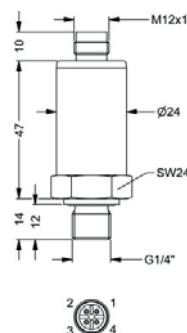
#### Electrical connections (dimensions in mm)



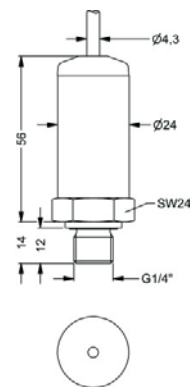
ISO 4400  
(IP 65)



Micro, contact  
distance 9.4 mm (IP 65)



M12x1, 4-pin  
(IP 67)



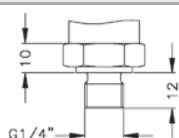
cable outlet with  
PVC-cable (IP 67) <sup>4,5</sup>

\* pressure range P<sub>N</sub> = 400 bar: total length increases by 12 mm.

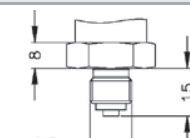
<sup>4</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>5</sup> different cable types and lengths available, permissible temperature depends on kind of cable

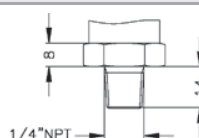
#### Mechanical connection (dimensions in mm)



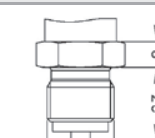
G1/4" DIN 3852



G1/4" EN 837



1/4" NPT



G1/2" EN 837



	26.600 G	-□□□□-	□-□-	□-□-	□-□□□-	□□□□-	□-□-	□-□□□
Input	[bar]							
	1.0	1	0	0	1			
	1.6	1	6	0	1			
	2.5	2	5	0	1			
	4.0	4	0	0	1			
	6.0	6	0	0	1			
	10	1	0	0	2			
	16	1	6	0	2			
	25	2	5	0	2			
	40	4	0	0	2			
	60	6	0	0	2			
	100	1	0	0	3			
	160	1	6	0	3			
	250	2	5	0	3			
	400	4	0	0	3			
	-1 ... 0 <sup>1</sup>	X	1	0	2			
	customer	9	9	9	9			
Pressure								
	gauge			R				
	absolute			A				
Output								
	4 ... 20 mA / 2-wire				1			
	0 ... 10 V / 3-wire				3			
	0.5 ... 4.5 V / 3-wire ratiometric				R			
	customer				9			
Accuracy								
	0.5 % FSO				5			
	customer				9			
Electrical connection								
	Male and female plug ISO 4400				1	0	0	
	Male and female plug Micro				C	1	0	
	Male plug M12x1 (4-pin), plastic				M	0	0	
	Cable outlet with PVC cable <sup>2</sup>				T	A	0	
	customer				9	9	9	
Mechanical connection								
	G1/4" DIN 3852					3	0	0
	G1/4" EN 837					4	0	0
	1/4" NPT					N	4	0
	G1/2" EN 837					2	0	0
	customer					9	9	9
Seal								
	FKM						1	
	EPDM						3	
	customer						9	
Special version								
	standard						0	0
	oxygen application <sup>3</sup>						0	0
	oil and grease free						0	0
	customer						9	9
Prices EXW Thierstein, excluding package								

<sup>1</sup> for nominal pressure range -1 ... 0 bar accuracy is 1 % FSO

<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>3</sup> oxygen application with FKM seal up to 25 bar or with EPDM seal up to 15 bar possible





# 30.600 G

## OEM Pressure Transmitter Low Cost

### Applications

- ▶ mechanical and plant engineering
- ▶ general industrial applications

### Characteristics

- ▶ ceramic sensor
- ▶ accuracy 1 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 1.6 bar up to 0 ... 250 bar

### Technical Data



Input pressure range													
Nominal pressure gauge	[bar]	1.6	2.5	4	6	10	16	25	40	60	100	160	250
Overpressure	[bar]	5	5	12	12	20	50	50	120	120	200	400	400
Burst pressure $\geq$	[bar]	7	7	15	15	25	70	70	150	150	250	500	500
Vacuum resistance		unlimited											

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Options	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$ 3-wire ratiometric: $V_{Sig} = 0.5 \dots 4.5 V$ / $V_S = 5 \pm 0.5 V_{DC}$

Performance	
Accuracy <sup>1</sup>	$\leq \pm 1 \% \text{ FSO}$
Permissible load	2-wire: $R_{max} = [(V_S - V_{Smin}) / 0.02 A] \Omega$ 3-wire: $R_{min} = 10 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$
Measuring rate	1 kHz

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) / Permissible temperatures	
Thermal error	$\leq \pm 0.5 \% \text{ FSO} / 10 K \text{ (typ.)}$ in compensated range -25 ... 85 °C
Permissible temperatures	medium: -25 ... 125 °C electronics / environment: -25 ... 85 °C storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent 3-wire ratiometric: none
Reverse polarity protection	no damage, but also no function
Electromagnetic protection	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

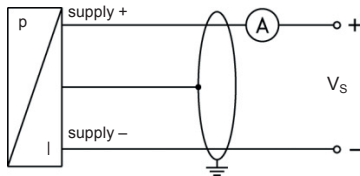


Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals (media wetted)	FKM others on request
Diaphragm	ceramics $\text{Al}_2\text{O}_3$ 96 %
Media wetted parts	pressure port, seals, diaphragm
Miscellaneous	
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA 3-wire ratiometric: typ. 1.5 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
Long term stability	$\leq \pm 0.3$ % FSO / year at reference conditions
Operational life	$> 100 \times 10^6$ cycles
CE-conformity	EMC Directive: 2004/108/EC Pressure Equipment Directive: 97/23/EC (module A) <sup>2</sup>

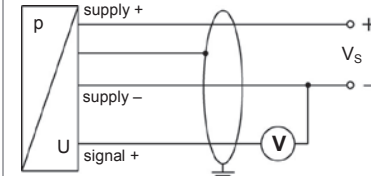
<sup>2</sup> This directive is only valid for devices with maximum permissible overpressure  $> 200$  bar

#### Wiring diagrams

2-wire-system (current)



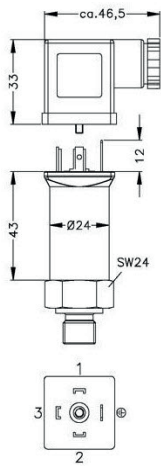
3-wire-system (voltage)



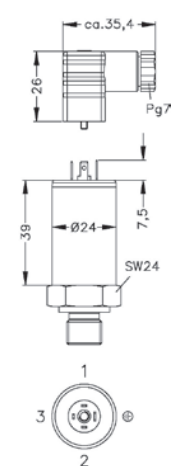
#### Pin configuration

Electrical connection	ISO 4400	Micro (contact distance 9.4 mm)	M12x1 (4-pin), plastic	cable colours (DIN 47100)
Supply +	1	1	1	wh (white)
Supply -	2	2	2	bn (brown)
Signal + (for 3-wire)	3	3	3	gn (green)
Shield	ground pin	ground pin	4	ye/gn (yellow / green)

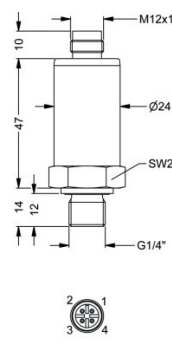
#### Electrical connections (dimensions in mm)



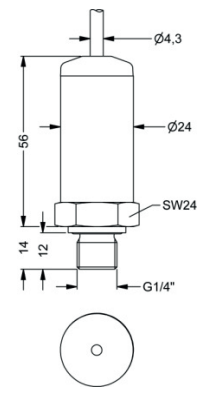
ISO 4400  
(IP 65)



Micro, contact-  
distance 9.4 mm (IP 65)



M12x1, 4-pin  
(IP 67)

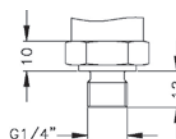


cable outlet  
with PVC-cable (IP 67)<sup>3,4</sup>

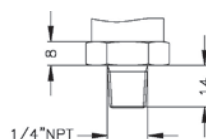
<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature:  $-5 \dots 70$  °C)

<sup>4</sup> different cable types and lengths available, permissible temperature depends on kind of cable

#### Mechanical connection (dimensions in mm)



G1/4" DIN 3852



1/4" NPT



[illegible]

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)





# 17.609 G

## OEM Pressure Transmitter

### Application

- ▶ refrigeration

### Characteristics

- ▶ stainless steel sensor, welded
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 6 bar up to 0 ... 60 bar  
-1 ... 6 bar up to -1 ... 60 bar



### Technical Data

Pressure ranges							
Nominal pressure gauge	[bar]	6	10	16	25	40	60
Overpressure	[bar]	14	35	35	70	140	140
Burst pressure $\geq$	[bar]	28	70	70	140	280	280
Vacuum resistance		unlimited					

Vacuum ranges							
Nominal pressure gauge	[bar]	-1 ... 6	-1 ... 10	-1 ... 16	-1 ... 25	-1 ... 40	-1 ... 60
Overpressure	[bar]	14	35	35	70	140	140
Burst pressure	[bar]	28	70	70	140	280	280

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA	/ $V_S = 8 \dots 32 V_{DC}$
Options 3-wire	3-wire:	0 ... 10 V	/ $V_S = 14 \dots 30 V_{DC}$
	3-wire ratiometric:	$V_{Sig} = 0.5 \dots 4.5 V$	/ $V_S = 5 \pm 0.5 V_{DC}$

Performance		
Accuracy <sup>1</sup>	≤ ± 0.5 % FSO	
Permissible load	2-wire: R <sub>max</sub> = [(V <sub>S</sub> – V <sub>S</sub> min) / 0.02 A] Ω	3-wire: R <sub>min</sub> = 10 kΩ
Influence effects	supply: 0.05 % FSO / 10 V	load: 0.05 % FSO / kΩ
Response time	2-wire: ≤ 10 msec	3-wire: ≤ 3 msec
Measuring rate	1 kHz	

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) / Permissible temperatures			
Thermal error	$\leq \pm 0.3 \% \text{ FSO} / 10 K$	in compensated range	0 ... 70 °C
Permissible temperatures	medium: -40 ... 125 °C	electronics / environment:	-40 ... 85 °C
		storage:	-40 ... 85 °C

Electrical protection			
Short-circuit protection	permanent	3-wire ratiometric:	none
Reverse polarity protection	no damage, but also no function		
Electromagnetic protection	emission and immunity according to EN 61326		

Mechanical stability			
Vibration	20 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6	
Shock	500 g / 1 msec	according to DIN EN 60068-2-27	



**Materials**

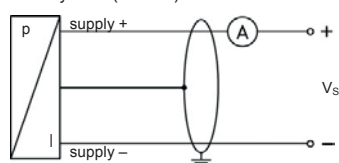
Pressure port	stainless steel 1.4571 (316Ti)
Housing	stainless steel 1.4301 (304)
Seal of sensor	none (welded)
Diaphragm	stainless steel 1.4542 (630)
Media wetted parts	pressure port, diaphragm

**Miscellaneous**

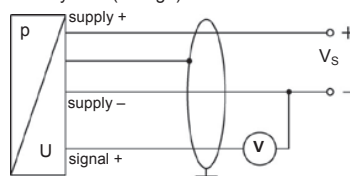
Mechanical connection	7/16"-20 UNF
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA      3-wire ratiometric: typ. 3 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
Long term stability	$\leq \pm 0.3\%$ FSO / year at reference conditions
Operational life	$> 100 \times 10^6$ pressure cycles
CE-conformity	EMC Directive: 2004/108/EC

**Wiring diagrams**

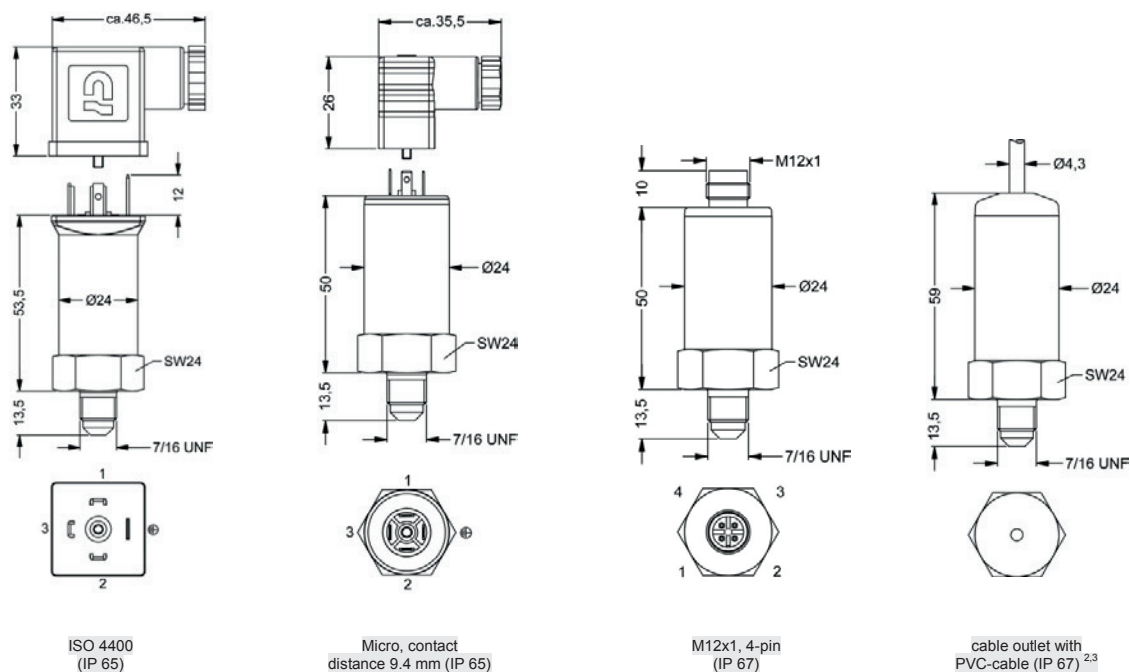
2-wire-system (current)



3-wire-system (voltage)

**Pin configuration**

Electrical connection	ISO 4400	Micro (contact distance 9.4 mm)	M12x1 (4-pin), plastic	cable colours (DIN 47100)
Supply +	1	1	1	wh (white)
Supply -	2	2	2	bn (brown)
Signal + (for 3-wire)	3	3	3	gn (green)
Shield	ground pin	ground pin	4	ye/gn (yellow / green)

**Dimensions (in mm)**

<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>3</sup> different cable types and lengths available, permissible temperature depends on kind of cable



[illegible]

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C)





# 17.600 G

## OEM Pressure Transmitter Heavy Duty

### Applications:

- ▶ mobile hydraulic
- ▶ presses
- ▶ general mechanical engineering
- ▶ oxygen application

### Characteristics:

- ▶ stainless steel sensor, welded
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 6 bar up to 0 ... 600 bar

### Technical Data



Input pressure range												
Nominal pressure gauge	[bar]	6	10	16	25	40	60	100	160	250	400	600
Overpressure (static)	[bar]	14	35	35	70	140	140	350	350	700	1 200	1 200
Burst pressure ≥	[bar]	28	70	70	140	280	280	700	700	1 400	1 500	1 500
Vacuum resistance		unlimited										

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Options	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$ 3-wire ratiometric: $V_{Sig} = 0.5 \dots 4.5 V$ / $V_S = 5 \pm 0.5 V_{DC}$

Performance	
Accuracy <sup>1</sup>	≤ ± 0.5 % FSO
Permissible load	2-wire: $R_{max} = [(V_S - V_S \text{ min}) / 0.02 A] \Omega$ 3-wire: $R_{min} = 10 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Response time	2-wire: ≤ 10 msec      3-wire: ≤ 3 msec
Measuring rate	1 kHz

<sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) / Permissible temperatures	
Thermal error	≤ ± 0.3 % FSO / 10 K      in compensated range 0 ... 70 °C
Permissible temperatures	medium: -40 ... 125 °C      electronics / environment: -40 ... 85 °C      storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent      3-wire ratiometric: none
Reverse polarity protection	no damage, but also no function
Electromagnetic protection	emission and immunity according to EN 61326

Mechanical stability	
Vibration	20 g, 25 Hz ... 2 kHz      according to DIN EN 60068-2-6
Shock	500 g / 1 msec      according to DIN EN 60068-2-27



Materials	
Pressure port	stainless steel 1.4571 (316Ti)
Housing	stainless steel 1.4301 (304)
Seal of pressure port	FKM: G 1/4" DIN 3852

This document contains product specifications; properties are not guaranteed. Subject to change without notice.



17.600 G -     -  -  -  -    -     -  -

Input	[bar]																					
	6	6	0	0	1																	
	10	1	0	0	2																	
	16	1	6	0	2																	
	25	2	5	0	2																	
	40	4	0	0	2																	
	60	6	0	0	2																	
	100	1	0	0	3																	
	160	1	6	0	3																	
	250	2	5	0	3																	
	400	4	0	0	3																	
	600	6	0	0	3																	
	customer	9	9	9																		consult
Pressure	gauge			R																		
Output																						
	4 ... 20 mA / 2-wire				1																	
	0 ... 10 V / 3-wire				3																	
	0.5 ... 4.5 V / 3-wire ratiometric				R																	
Accuracy																						
	0.5 % FSO				5																	
	customer				9																	consult
Electrical connection																						
	Male and female plug ISO 4400					1	0	0														
	Male and female plug Micro					C	1	0														
	Male plug M12x1 (4-pin), plastic					M	0	0														
	Cable outlet with PVC-cable <sup>1</sup>					T	A	0														
	customer					9	9	9														consult
Mechanical connection / Seal																						
	G1/4" DIN 3852 / on pressure port: FKM							3	0	0	P											
	G1/4" EN 837 / without							4	0	0	2											
	1/4" NPT / without							N	4	0	2											
	G1/2" EN 837 / without							2	0	0	2											
	customer							9	9	9	9											consult
Special version																						
	standard												0	0	0							
	oxygen application <sup>2</sup>												0	0	7							
	oil and grease free												0	0	8							
	customer												9	9	9							consult

<sup>1</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>2</sup> not possible with G1/4" DIN 3852





# DMK 456

## Pressure Transmitter with Stainless Steel Field Housing

Special application:  
Marine and Offshore

accuracy according to IEC 60770:  
standard: 0.25 % FSO  
option: 0.1 % FSO

### Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

### Output signals

2-wire: 4 ... 20 mA  
others on request

### Product characteristics

- ▶ GL-certificate (Germanischer Lloyd)
- ▶ DVN-certificate (Det Norske Veritas)
- ▶ CCS-certificate (China Classification Society)
- ▶ stainless steel field housing
- ▶ IS-version (temperature class T6)  
Ex ia = intrinsically safe for gases and dusts
- ▶ high overpressure resistance

### Optional versions

- ▶ diaphragm Al<sub>2</sub>O<sub>3</sub> 99.9 %
- ▶ different inch threads and flush versions

The pressure transmitter DMK 456 has been developed for measuring the pressure in systems and the level in tanks. It has been certified by Germanischer Lloyd (GL) and is therefore predestined for shipbuilding and offshore applications.

Due robust stainless steel field housing and the possibility to use the device in intrinsic safe areas (temperature class T6) enable to measure the pressure of aggressive gases and fluids under extreme operating conditions. The basis for the DMK 456 is a capacitive ceramic sensor element designed by BD|SENSORS, which offers a high overload resistance and medium compatibility.

### Preferred areas of use are



Monitoring of the pressure during loading and unloading processes  
Monitoring of a ship's position and draught



Use in anti-heeling systems  
Level measurement in ballast and storage tanks



Monitoring of the internal pressure in liquid gas cargo tanks





**Pressure ranges**

Nominal pressure <sup>1</sup>	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20
Level	[mH <sub>2</sub> O]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	200
Permissible overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45
Permissible vacuum	[bar]	-0.2		-0.3		-0.5							-1			

<sup>1</sup> available in gauge, sealed gauge and absolute; nominal pressure ranges sealed gauge and absolute from 1 bar

**Output signal / Supply**

Standard	2-wire: 4 ... 20 mA IS-version / V <sub>S</sub> = 14 ... 28 V <sub>DC</sub>	V <sub>S rated</sub> = 24 V <sub>DC</sub>
----------	---	---

**Performance**

Accuracy <sup>2</sup>	standard: $\leq \pm 0.25\%$ FSO options: P <sub>N</sub> $\geq 0.6$ bar <sup>3</sup> : $\leq \pm 0.1\%$ FSO
-----------------------	---

Permissible load	R <sub>max</sub> = [(V <sub>S</sub> - V <sub>S min</sub> ) / 0.02 A] Ω
------------------	--

Long term stability	$\leq \pm 0.1\%$ FSO / year
---------------------	-----------------------------

Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
-------------------	--

Turn-on time	700 msec
--------------	----------

Mean response time	< 200 msec	mean measuring rate 5/sec
--------------------	------------	---------------------------

Max. response time	380 msec
--------------------	----------

<sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

<sup>3</sup> Under the influence of disturbance burst according to EN 61000-4-4 (2004) +2 kV accuracy decreased to  $\leq \pm 0.25\%$  FSO.

**Thermal effects / Permissible temperatures**

Thermal error	$\leq \pm 0.1\%$ FSO / 10 K in compensated range -20 ... 80 °C
---------------	--

Permissible temperatures	medium: -25 ... 125 °C electronics / environment: -25 ... 85 °C storage: -40 ... 100 °C
--------------------------	---

**Electrical protection**

Short-circuit protection	permanent
--------------------------	-----------

Reverse polarity protection	no damage, but also no function
-----------------------------	---------------------------------

Electromagnetic compatibility	emission and immunity according to EN 61326 and Germanischer Lloyd (GL)
-------------------------------	---

**Mechanical stability**

Vibration	4 g (according to GL: curve 2 / basis: DIN EN 60068-2-6)
-----------	--

**Materials**

Pressure port	stainless steel 1.4404 (316 L)
---------------	--------------------------------

Housing	stainless steel 1.4404 (316 L)
---------	--------------------------------

Cable gland	brass, nickel plated others on request
-------------	---

Seals	FKM; others on request
-------	------------------------

Diaphragm	standard: ceramics Al <sub>2</sub> O <sub>3</sub> 96 % option: ceramics Al <sub>2</sub> O <sub>3</sub> 99.9 %
-----------	--

Media wetted parts	pressure port, seals, diaphragm
--------------------	---------------------------------

**IS protection**

Approval DX14A-DMK 456	IBExU07ATEX1180 X zone 0: II 1G Ex ia IIC T6
------------------------	---

Safety techn. maximum values	U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> = 52.3 nF, L <sub>i</sub> = 5 μH, the supply connections have an inner capacity of max. 90,2 nF opposite the enclosure
------------------------------	--

Permissible temperatures for environment	-20 ... 60 °C in zone 0: with p <sub>atm</sub> 0.8 up to 1.1 bar
--	--

**Miscellaneous**

Ingress protection	IP 67
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Installation position	any
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Current consumption	max. 21 mA
---------------------	------------

Weight	min. 400 g (depending on housing and mechanical connection)
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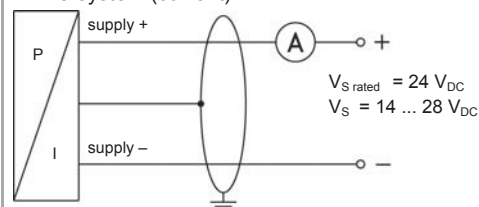
Operational life	> 100 x 10 <sup>6</sup> cycles
------------------	--------------------------------

CE conformity	EMC Directive: 2004/108/EC
---------------	----------------------------

ATEX Directive	94/9/EC
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**Wiring diagram**

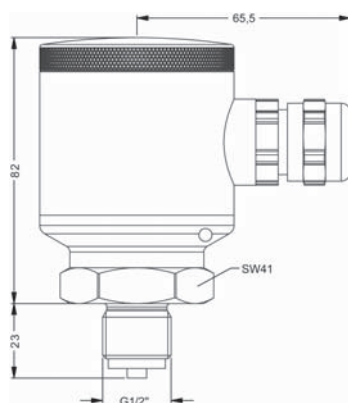
2-wire-system (current)



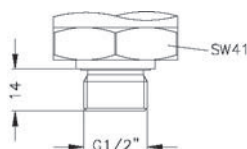


**Pin configuration**

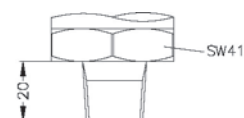
Electrical connections	field housing (clamp section: 2.5 mm <sup>2</sup> )
Supply +	IN+
Supply -	IN-
Ground	

**Dimensions (in mm)****Inch thread**

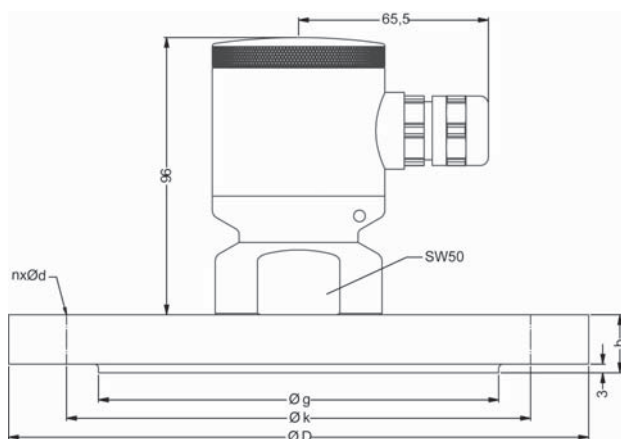
G1/2" EN 837



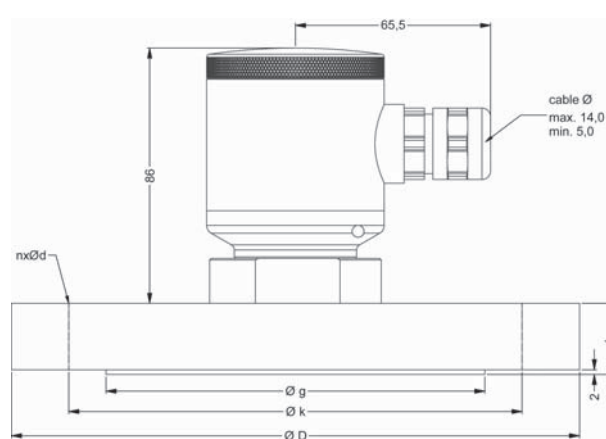
G1/2" DIN 3852



1/2" NPT

**Flange (DIN 2501)**

dimensions in mm			
Maß	DN25	DN50	DN80
D	115	165	200
k	85	125	160
g	68	102	138
b	18	20	20
n	4	4	8
d	14	18	18
P <sub>N</sub> [bar]	≤ 40	≤ 40	≤ 16

**Flange (ANSI)**

dimensions in mm		
size	2"/150 lbs	3"/150 lbs
D	152.4	190.5
g	91.9	127
k	120.7	152.4
b	19.1	23.9
n	4	4
d	19.1	19.1
P <sub>N</sub> [bar]	≤ 10	≤ 10

\* for gauge pressure ranges, the marked dimension increases by 8 mm!



DMK 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<sup>1</sup> nominal pressure ranges absolute from 1 bar; sealed gauge on request

<sup>2</sup> 2"/150 lbs and 3"/150 lbs possible for nominal pressure ranges  $P_N \leq 10$  bar





# HU 300

## Hammer Union Pressure Transmitter

special application  
petrochemical industry / offshore

accuracy according to IEC 60770:  
0.5 % FSO

### Nominal pressure

from 0 ... 5 000 psi up to 0 ... 15 000 psi

### Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 5 V

4-wire: 3 mV/V

others on request

### Product characteristics

- ▶ extreme robust and stable
- ▶ vibration / shock

### Optional versions

- ▶ IS-version zone 0 / 1  
(only for 4 ... 20 mA / 2-wire)
- ▶ different output signals

### Versions on request

- ▶ pressure port in Inconel®
- ▶ electrical connection Glenair (4-pin)
- ▶ mechanical connection  
WECO® 2" (2002/2202)

The pressure transmitter HU 300 has been especially developed for extreme operating conditions in the petrochemical industry (on- and offshore sites). A high degree of reliability and accuracy is the precondition for a perfect function during cementing and tightening processes (annulus) on wellbores.

A one-piece pressure port, a high-quality pressure sensor and precise machining and assembly techniques ensure a small drifting and a high long-term stability. A very high resistance against vibration, shock and pressure peaks without any influence on the measurement characteristics is guaranteed. Due to the extreme environmental conditions on-site, it is important to offer solutions to different requirements, as f. ex. an intrinsic-safe version (zone 0), an electrical connection with IP 68 or special steel materials.

### Preferred areas of use are



cementing wellbores

hydraulic fracturing

intensifying wellbores





Pressure ranges				
Nominal pressure	[psi]	5 000	6 000	10 000
Permissible overpressure	[psi]	7 500	9 000	15 000
Burst pressure $\geq$	[psi]	10 000	12 000	20 000

Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 10 \dots 30 V_{DC}^1$
Ex-protection	2-wire: 4 ... 20 mA / $V_S = 14 \dots 28 V_{DC}^1$
In preparation (only possible with MIL- / Ben- dix-connector)	3-wire: 0 ... 5 V / $V_S = 14 \dots 30 V_{DC}$ 4-wire: 3 mV/V / $V_S = 6 \dots 10 V_{DC}$

<sup>1</sup> valid for temperature from -40 ... 85 °C; for higher temperatures the supply has to be limited

Performance	
Accuracy	IEC 60770: $\leq \pm 0.5 \%$ FSO
Permissible load	current 2-wire: $R_{max} = [(V_S - V_{S \min}) / 0.02 A] \Omega$ voltage 3-wire: $R_{min} \geq 10 k\Omega$ voltage 4-wire: $R_{min} \geq 100 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Long term stability	$\leq \pm 0.5 \%$ FSO per 6 months
Response time	$\leq \pm 1.5$ msec

Thermal effects (Offset and Span)	
Thermal errors	$\leq \pm 2 \%$ FSO / 100 K in compensated range -5 ... 60 °C

Permissible temperatures	
Permissible temperatures	medium / environment: -40 ... 125 °C storage: -55 ... 125 °C

Calibration	
Calibration signal accuracy	$\leq \pm 0.2 \%$ FSO
Calibration signal	80 % FSO (16.8 mA)

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	20g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6 7.5 g <sub>RMS</sub> , 5 Hz – 1 kHz according to DIN EN 60068-2-64
Shock	500 g / 1 msec according to DIN EN 60068-2-27
Free Fall	1 m (free fall base: steel) according to DIN EN 60068-2-32

Materials	
Pressure port / diaphragm	standard: stainless steel 1.4548 (316L) on request: Inconel X750® Inconel X718®
Housing	stainless steel 1.4404 (316L)
Media wetted parts	pressure port

Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approval	IBExU08ATEX1127 X
DX 18-HU 300	zone 0/1: II 1/2 G Ex ia IIC T4
Safety technical maximum values	$U_i = 28 V$ , $I_i = 100 mA$ , $P_i = 700 mW$ , $C_i = 1 nF$ , $L_i = 5 \mu H$ , The supply connections have an inner capacity of max. 27 nF opposite the housing.
Permissible temperatures for medium	-40 ... 70 °C
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with $p_{atm}$ 0.8 bar up to 1.1 bar in zone 1: -25 ... 70 °C

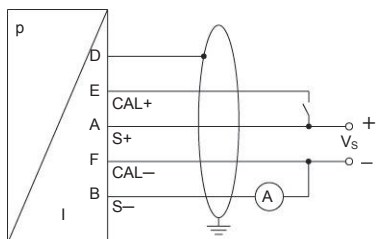


**Miscellaneous**

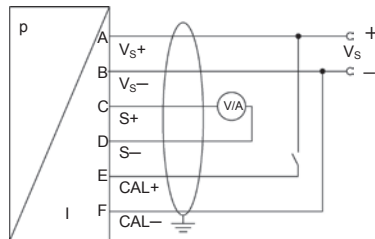
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 150 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu$ H/m
Current consumption	2-wire signal output current: max. 50 mA 3-wire signal output voltage: approx. 15 mA 4-wire signal output voltage: 29 mA @ 10 V
Installation position	any
Weight	2.1 kg

**Wiring diagrams**

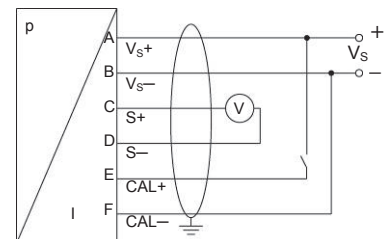
2-wire



3-wire



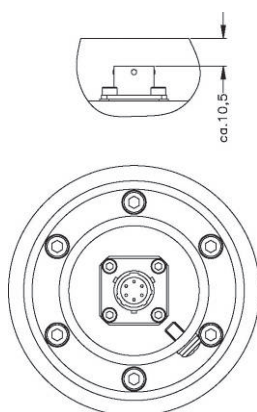
4-wire

**Pin configuration**

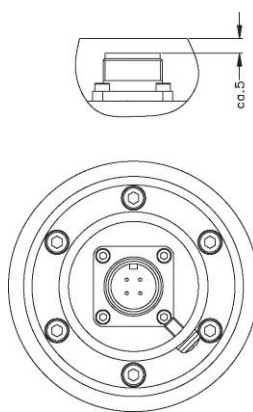
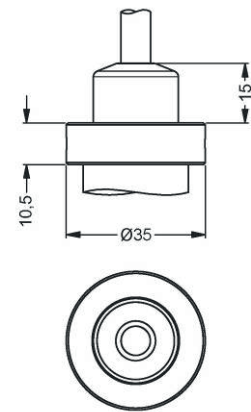
Electrical connection	MIL-/ Bendix (6-pin)	Glenair (4-pin)	cable colours (DIN 47100)
Supply +	pin A	pin C	wh (white)
Supply -	pin B	pin B	bn (brown)
Calibration +	pin E	pin D	pk (pink)
Calibration -	pin F	pin A	gy (grey)
for 3-wire / 4-wire:			
Signal +	pin C	-	-
Signal -	pin D	-	-
Shield	cable shield / for 2-wire: pin D	plug housing	ye/gn (yellow / green)

**Electrical connections (dimensions in mm)**

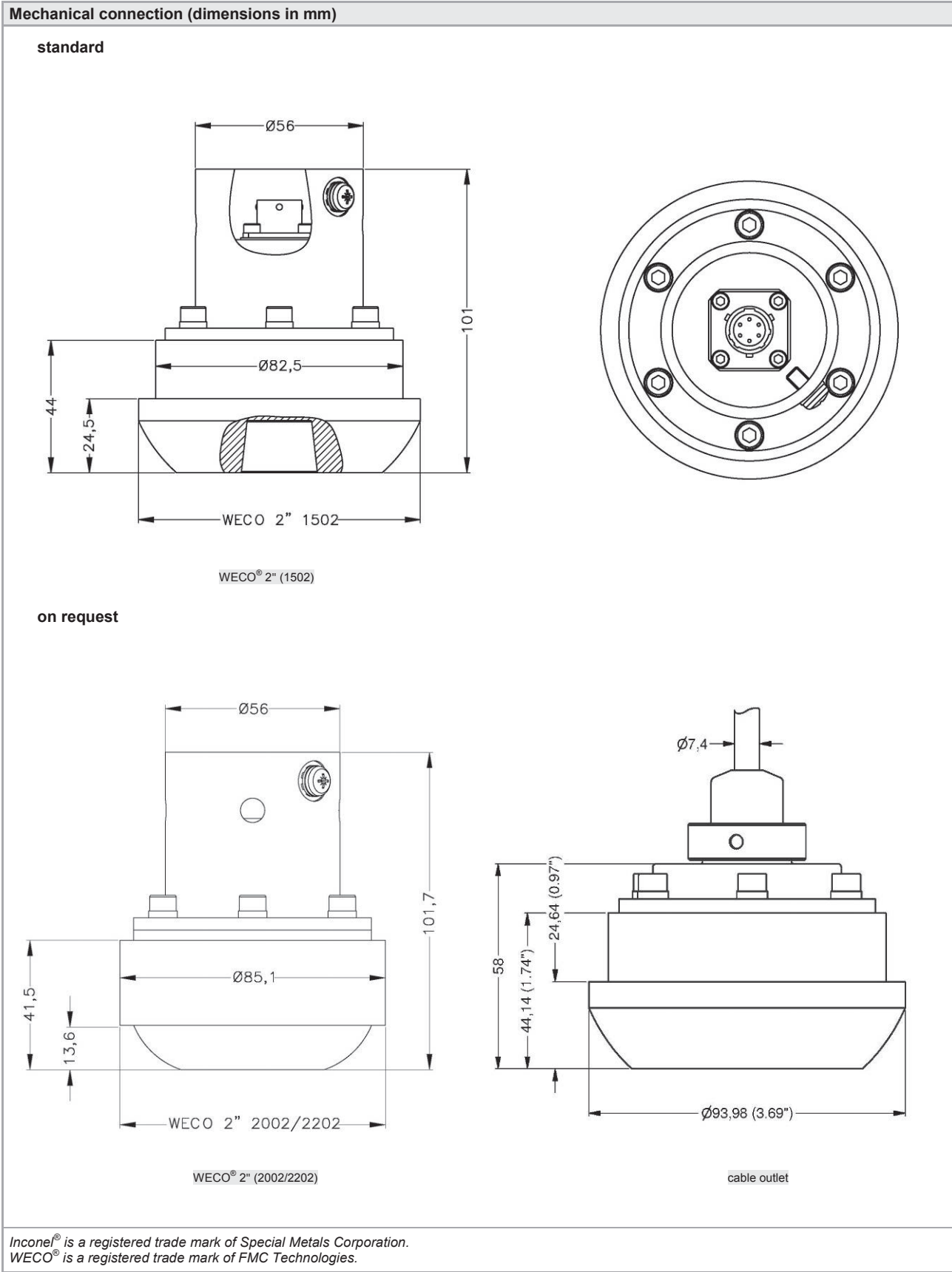
standard

MIL-/ Bendix (6-pin)  
PT02\_E10-6P-023  
(IP 67)

on request

Glenair (4-pin)  
GC379-2-14S-2P  
(IP 65)cable outlet  
(IP 68)





This document contains product specifications; properties are not guaranteed. Subject to change without notice.



[illegible]<sup>1</sup> only male plugs

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## COMPETENCE

Industrial pressure measurement technology from 0.1 mbar up to 6000 bar

- pressure transmitters, electronic pressure switches or hydrostatic level probes
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- standard products or customized solutions

BD|SENSORS has the right pressure measuring device at the right price.

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pressure measurement at the highest level

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projectable delivery times and strict observance of deadlines

Short delivery times and firm deadlines, even for special designs, make BD|SENSORS a reliable partner for our customers.

BD|SENSORS reduces the level of your stock-keeping and increases your profitability.

## FLEXIBILITY




















We have special solutions for your individual requirement.

We solve your problem in industrial pressure measurement quickly and economically, not only with large-scale production lines, but also for smaller requirements.









BD|SENSORS is especially flexible when technical support and quick assistance are required in service case as well as for rush orders.



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